PURPOSEFUL GROWTH, SHARED VALUES

You expect our products to be delicious. You also expect them to be made the right way. Our six Stewardship Commitments not only ground us, they guide us as we grow. That’s why we’re putting even more care and hard work into upholding our values as we move forward. Now and for generations to come.

We measure our performance with a number of Key Performance Indicators (KPIs) that can be found in our Scorecard.
We’re looking toward the future while preserving our past.

Today you can find Tillamook products in more places than ever, being enjoyed by more people than ever. We’re growing with purpose, on purpose. While some farms across the country are struggling, we’ve been able to help our farmer-owners thrive and, at the same time, build a national brand. Sure, we’ve dealt with challenges over our 110+ years as a cooperative, perhaps none quite as daunting as the current COVID-19 pandemic all of us are facing. It has disrupted everyone and everything we care about most, and it’s a challenge we’ll confront the same way we do any other—by leading with our values. From the tools and technology we use to the strategic partnerships and materials we choose, we’re committed to growing while making sure our values are embedded in our culture, processes and everything we do. Just as we’ve done for the generations before us, and just as we’ll continue to do for generations moving forward.

Ultimately, the question isn’t whether to grow. It’s how to grow. How do we expand with intent and purpose? While our story began in a small community, it was written by people who care deeply about the products they make—and how they’re made.
Thriving Farms are essential to our future. Not only for our cooperative but for our community and our food system. We’re helping farmers be more efficient, economically sound and viable for generations. It’s no surprise we’re committed to farms. We were founded by a collection of farmers, and they continue to be at the heart of all we do, setting the standards for our high-quality milk supply and governing our business. Today, dairy farmers are facing challenges: economic uncertainty, more scrutiny and constant change, to name just a few. While farming is a challenging industry, Tillamook County Creamery Association (TCCA) is right there with our farmer-owners, providing the support and resources they need to not only survive, but thrive.

Banking on farming for today and forever.
Farming has always been our livelihood. And we intend to keep it that way for years to come by providing financial support to our farmer-owners in a variety of ways.

- **Paying Generous Milk Prices**: As a cooperative, we pay our farmer-owners milk prices above market value. It’s a premium for quality that incentivizes continuous improvement across all our farmer-owner farms.
- **Sharing Annual Earnings**: Each year, we make farmer-owner distributions based on our earnings. This means that, regardless of market conditions, business earnings go back into farmers’ pockets.
- **Grant and Loan Programs**: These programs help our farmer-owners implement environmental stewardship projects, like streamside fencing, that contribute to their farms’ overall success.
- **Our 2019 Focus + Highlights**
  - Providing financial support and incentives for our farmer-owners.
  - Supporting our farmer-owners and milk suppliers with technical assistance programs.
  - Focusing on succession planning to preserve farmland.
  - **41% Increase in Profit Distributions to Farmer-Owners** (from 2015-2019)
  - **12 Education Seminars** for farmer-owners.

We provide technical assistance to our farmer-owners and milk suppliers, including Threemile Canyon Farms in Boardman, Oregon.
Always on call for improvement.

While a healthy business leads to more profits, it takes more than financial support to generate economic viability on the farm. Just like any other industry, farms need to change and adapt so they can grow. The technical support we provide helps them do just that.

We help farmers identify opportunities for continuous improvement in four key areas:

- animal welfare
- milk quality and food safety
- environmental stewardship
- worker welfare

And, our Farm Services Team provides 24/7 on-call assistance, daily milk quality data evaluation, oversight of milk hauling, on-farm troubleshooting and discussions of best management practices with benchmarking. If farmers need advice or guidance, they can call our Director of Farm Engagement, Kate Lott, DVM.

“Recently a farmer-owner contacted me about higher-than-usual bacteria counts in their milk and some cows with mastitis (infections in their udder), so my team helped troubleshoot,” says Lott. They evaluated potential causes, from bedding to water. After sending samples to the lab, the cause was identified to be damp towels used to clean a cow’s teats before milking, which were allowing more bacteria growth between uses.

“Now, the farmer-owner has implemented a protocol to ensure towels are completely dry prior to milking. Their milk quality scores have returned to normal levels and fewer cows have mastitis.”

Farmer-owner Joe Jenck agrees that this access to expertise makes all the difference.

Sure, we get help financing equipment, but it’s the daily things that make the biggest difference. Bacteria counts, animal welfare support, technical advice—you don’t think of these things as financial support, but we’ve got access to the Farm Services Team’s knowledge and time, and that’s a big deal.”

JOE JENCK, FARMER-OWNER AND BOARD MEMBER, TCCA

The decisions we make on the TCCA Board of Directors always come back to doing what’s best for farmer-owners long term—giving them the stability and support they need. It’s a business as well as a way of life. We want to make sure they can evolve and stay in business as the market changes.”

AMY SEYMOUR, FARMER-OWNER AND BOARD MEMBER, TCCA

Stronger for tomorrow.

Running a farm comes with its fair share of daily challenges, but preparing to pass farms down to the next generation might be the biggest. Successfully transitioning farms requires a succession plan that accounts for complex business assets, family dispute resolution and zoning considerations. Without an effective land transfer, the pressure to sell the land to a higher bidder outside the family can become immense.

For farmers like Joe Jenck, their farms represent a hard-won retirement income down the road. Few, however, are financially prepared to pass on their legacy to future generations due to slim operating margins and fluctuating market prices over the years. For Joe, planning for the future has meant taking a few risks, investing in new technology and thinking outside the box.

“As a farmer, you’re dealing with such slim margins,” says Jenck. “However, being part of the cooperative gives us the support we need to look at things in the long term and take some risks. This year we’re going to make a big investment even though our profits are going to be slim. And we hope it’s going to be the best decision we ever make. Not a lot of farms can operate like this. It sets us apart.”

64% OF FARM LAND WILL CHANGE OWNERSHIP IN THE NEXT 20 YEARS!

The Oregon Agricultural Trust provides succession planning assistance to Oregon farmers.

$10,000 TO THE OREGON AGRICULTURAL TRUST
Animal care is a responsibility we take extremely seriously, and excellent cow care is an expectation of everyone we work with. Whether a farm has 200 or 20,000 cows, our standards are rigorous, our expectations are clear and our philosophy is straightforward: healthful cows always come first.

Providing expert cow care with highly trained professionals.

Raising the bar higher by participating in the national Farmers Assuring Responsible Management (FARM) program.

Establishing consistent animal care across our entire milk supply.

Setting the standard. Raising the bar.

We’re working to adopt national cow care standards across all our milk suppliers. Launched in 2009, FARM works with dairy farmers, cooperatives, processors and industry partners to show consumers that the dairy industry holds itself to the highest standards. FARM also helps earn the public’s trust by ensuring safe, wholesome milk, high standards of environmental stewardship and exceptional work environments through:

1. On-farm best management practices
2. Standards for second-party on-farm evaluations
3. Third-party verification to guarantee rigor and integrity

No matter the size or style of farming, our farmer-owners and our milk suppliers treat their animals with the same level of care that we expect of all farmers who supply milk to Tillamook.
Better milk starts with healthier cows.

Simply put, healthful cows produce the highest quality milk. And producing high-quality milk is how dairy farmers earn their living. For these farmers, caring for dairy cows is an around-the-clock job and their life’s work.

At TCCA, animal care is a serious responsibility. We require that all cows supplying milk for Tillamook products are treated humanely and managed in healthful, comfortable environments. This is our standard no matter the size of the farm. No exceptions. Here’s what we’re doing about it.

Increasing cow comfort

Cows have three primary activities: standing to milk, standing to eat and lying down to rest. Our goal is to keep them comfortable.

Since cows spend 12-14 hours a day resting, dairy farmers provide them with soft bedding to lie in. This can include mattresses made from foam or recycled material, water beds, or at least 6-12 inches of comfortable material like sand, fiber, wood shavings or straw.

Adopting the best management practices

We require industry-wide animal welfare best practices along with our own policies to set a high bar for how every cow and every herd is treated.

The Five Freedoms of Good Animal Welfare

- Adequate food and water
- Comfort and shelter
- Proper handling
- Prevention and treatment of disease and injury
- Minimization of fear, stress and suffering

Providing a healthy diet

Dairy farmers work closely with animal nutritionists to optimize cow nutrition. While each herd may have different nutritional requirements, every cow’s diet consists of forages and grains to promote good health and milk production. Cows are treated like high-performance athletes!

Cows eat a mix of high-value agricultural products, such as hay and corn silage, to ensure that they get the best nutrition available.

The soul and science of cow care.

Growing has allowed us to expand our scientific capabilities and technical support in caring for cows. Along with checking every milk load and providing data back to farmers so they can improve, our Farm Services Team provides farmer-owners and suppliers with a mix of expertise, science and technology. Here are some of the ways we’re stepping up for cows.

We scrutinize somatic cell counts

Somatic cells are mostly white blood cells, which increase when there is an immune response from an infection. The cows that provide milk to our Tillamook and Boardman facilities have some of the lowest counts in the country, which means they have less infection and are more healthful.

We monitor protein

Maintaining the right range of milk urea nitrogen (MUN) ensures that cows are getting the protein they need for better overall health. By keeping MUNs in the right range, we’re making sure cows get the protein they need without creating unnecessary ammonia air emissions.

We haul our milk with care

Our vigilance continues along the milk’s route to our manufacturing facilities. Our milk haulers are certified by the state and trained to take samples when they pick milk up at the dairy. Additional testing for microbials and antibiotics at our own lab further ensures safety and quality.

AMY SPENCE, PH.D., CORPORATE LAB MANAGER, TCCA

Technology is making day-to-day dairy farming faster, safer and more accurate.
When our consumers take a bite of Tillamook products, it should represent everything we stand for. That’s why we strive for a higher standard of excellence across our value chain, starting with the highest quality ingredients and every step along the way to your perfectly melted grilled cheese. Since our founding over a century ago, the expectation remains the same: delicious products made the right way. When every step of the process aligns with our values, the result is great-tasting products that people are proud to enjoy and inspired to share with others.

Quality. One ingredient at a time.

We don’t just have loyal customers. We have deeply passionate fans and we strive to give them inspiring food choices every day. From our cheese to our ice cream, there’s something a little extra delicious in our products. We know it takes better to taste better—that’s why we put more into choosing the ingredients we use.

Our recipe is simple: high-quality, real ingredients. Strawberries you can actually taste. Award-winning cheese. Products that taste exactly how dairy should. Getting products that taste great from the farm to your home starts with asking the right questions about each ingredient. Is it an ingredient we can stand behind? Does it serve a purpose? Where does it come from? How do we sustainably source it? What are the trade-offs of not using it? Our answers lead to better choices. Those choices, in turn, lead to more sustainable solutions without sacrificing delicious products for our customers.

For example, in 2019 we wanted to create our new Farmstyle Cream Cheese Spread without gums, fillers or preservatives that many other cream cheese products on the market use. Because those types of ingredients don’t align with our values, we found an alternative, natural way to keep our cream cheese spread creamy without having to rely on fillers. The result is a clean-eating experience that’s full of real cheese flavor, the way cream cheese spread was meant to taste.

OUR 2019 FOCUS + HIGHLIGHTS

- Sourcing the highest quality, real ingredients.
- Seeking suppliers and contract manufacturers who share our values.
- Advancing our commitment to sustainable packaging.

30% PLASTIC MATERIALS REDUCTION IN OUR CHEESEBOARD SNACK TRAY AND 20% REDUCTION IN PLASTIC FILM

LEARN MORE IN OUR FOOD SAFETY AND PRODUCT QUALITY GRI ISSUE BRIEF
Choosing suppliers who share our values.

Growth at this scale requires collaboration. So we’re teaming up with suppliers and contract manufacturers who share our values. We start with looking beyond what these companies make and into who they are. Do they share our values? Do they consider their community impact and where their materials come from? With processes in place, we’re continuously improving how we evaluate, select and work with our suppliers.

1. Higher expectations
Our suppliers must adhere to our quality requirements and the California Supply Chain Transparency Act. Additionally, they are expected to participate in our Stewardship Supplier Engagement Program and agree to a robust Supplier Code of Conduct and Expectations Manual.

2. Selection process
Choosing whom we work with is an in-depth process that encompasses capabilities, infrastructure and reputation. It also may include a hands-on product development and manufacturing facility trial with our R&D Team as part of the overall assessment.

3. Performance measurement
To track and monitor commitment across all our suppliers, we launched a Stewardship Supplier Engagement Program that measures performance, improvements and transparency.

4. Traceability
Milk supply chains are complicated. Moving ahead, we’re working to achieve 100 percent traceability with everything we produce and deliver alongside our suppliers. One way we’re doing this is through in-person visits from our Director of Farm Engagement when we consider new milk suppliers, to verify that raw materials, data and practices meet our standards and ensure quality down the line.

Putting less into our packaging. And expecting more out of it, too.

Big impacts often come down to small decisions. That’s why we’re putting our packaging under a microscope, weighing each decision and considering every trade-off when it comes to materials and how we choose to source them.

Conducting Life Cycle Analyses (LCAs)
In 2019 and moving into 2020, our Stewardship and R&D Teams are using LCAs to explore the best, sustainable packaging options for several of our product lines.

Participating in the Sustainable Packaging Coalition
As a member of the Sustainable Packaging Coalition, we’re able to get trends and updates on sustainable packaging and connect with like-minded suppliers who can help us identify and source materials with less impact.
ENDURING ECOSYSTEMS

Reaching more people in more places means sourcing more milk. It also means using more natural resources and partnering with more suppliers and contract manufacturers. As our reach grows, so does our responsibility to protecting our ecosystems.

We understand that there’s no silver bullet solution to climate change. To do our part, we’re thinking big, using new technology to develop a systematic approach instead of one-offs, and adopting a number of agricultural practices and resource reduction programs at our facilities. This effort starts at home, where we’re setting higher standards for ourselves and those we work with. We’re working harder than ever to make sure waste reduction, water stewardship, clean energy use and fuel efficiency improve.

Sustainability: from farms to facilities.

We’re working hard to protect our resources beyond the farm. That includes making everything — from our processes to facilities — leaner and greener.

Facilities that work harder and smarter

In 2019, we increased our renewable energy efforts across our facilities. We’re adopting a rehab-and-reuse approach to our facilities that’s making them smarter and more resilient. In Boardman, a heat recovery system is already significantly reducing energy consumption. We also use steam directly from the Portland General Electric Coyote Springs electrical generating station, decreasing the energy required for process heating at our Boardman facility.

In Tillamook, we have joined the local Public Utility District’s (PUD) Green Power Program and pay a premium to support this and other projects and ensure that 100 percent of our electricity use at The Creamery visitors center is sourced from renewable energy. We also implemented energy reduction projects such as lighting and refrigeration upgrades and motor controls that will save an estimated 1,770,680 kWh each year. This is equivalent to an annual savings of 144 homes’ energy use for one year.1 We have also improved our product distribution routes, reducing total miles to deliver our products. In total, in 2019 we reduced our CO2-eq emissions by 44,000 MT, the equivalent of taking 9,506 passenger vehicles off the road!

We are also proud of our seismic resiliency program. We restored two parts of our Tillamook facility: our packaging materials warehouse and ice cream storage freezer. This means that we extended the lives of these buildings, rather than rebuilding from the ground up. We improved insulation and lighting, and we re-used more than 90 percent of our existing buildings while reducing future energy consumption in the process.

OUR 2019 FOCUS & HIGHLIGHTS

- Reducing the environmental impact of our facilities.
- Participating in the local digesters to help generate power for our communities.
- Getting smart about our impact on local rivers and aquatic life.

87M kWh
OF RENEWABLE ENERGY USED IN 2019

44,000 MT
OF CO2-EQ EMISSIONS REDUCED IN 2019

THE EQUIVALENT OF TAKING 9,506 PASSENGER VEHICLES OFF THE ROAD

100% RENEWABLE ENERGY
USED AT OUR VISITORS CENTER, THE CREAMERY

$25K
IN GRANTS PROVIDED FOR PROJECTS ADDRESSING WATER QUALITY IN TILLAMOOK COUNTY
Closed-Loop Systems

When it comes to the environment, good is never good enough.

Today, U.S. cows are producing more milk with less environmental impact thanks to widespread adoption of innovative practices and careful management on the part of dairy farmers. A closed-loop system, where a dairy farmer recycles all nutrients and organic matter back into the soil that it grew in, is one we’re working hard to support and promote. We’re starting here at home in Tillamook County, where we have the best visibility and we can learn from others, like Threemile Canyon Farms, who have successfully implemented a closed-loop system.

Using science to reduce methane

We are using feed additives, like ionophores, and other farming practices to reduce methane and emissions overall. We are also following international research to understand new opportunities to reduce emissions. In 2019, for example, we participated in an enteric emissions workshop hosted by the World Wildlife Fund.

Clearing the air

We collaborated with Nichole Embertson, Ph.D., Nutrient Management and Air Quality Specialist, to develop The Voluntary Air Emissions Program for our farmer-owners. Nichole uses a proactive approach to assess and address air quality on individual farms, while also educating and inspiring change. These assessments help farmers identify challenges and improve their air quality across nine key areas.

TCCA is working on a larger scale to adopt a systems approach to air quality improvements. It means looking at the impact and trade-offs of decisions being made on every aspect of the farm. Even a simple change like adjusting the timing of manure application doesn’t just retain more nitrogen and keep it out of the air, it has a ripple effect of benefits: reduction in potential water quality runoff issues, increased soil health, improved water retention, and better feed for the cows. It’s a win-win.

Nichole Embertson, Ph.D., Nutrient Management and Air Quality Specialist

Air Emissions Assessments

Getting more out of manure

A collection of our farmer-owners send their manure to two local digesters, which helps create power for the Tillamook PUD Green Power Program. Biodigesters use innovative technology to convert waste into energy, fertilizer and bedding, a practice many of our farmer-owners and milk suppliers are adopting.

Grounding carbon emissions

Regenerative approaches such as no-till and cover cropping are helping with carbon drawdown. Cover crops not only promote soil health and prevent wind erosion, but they can also be used as feed.

90% of our farmer-owners practice cover cropping in Tillamook County

Threemile Canyon Farms, one of our milk suppliers for more than 20 years in Boardman, Oregon, is nationally recognized for its sustainable agriculture practices. With over 35,000 dairy cows, Threemile Canyon Farms is showing the dairy industry how to use large scale to create a smaller footprint. To do it, they’re using an innovative closed-loop system that turns farm waste into renewable energy.

Along with converting the methane cows produce into renewable natural gas, Threemile Canyon Farms uses a sophisticated low-pressure irrigation system that monitors water use and minimizes water loss through evaporation. In addition, the farm strictly adheres to a zero-discharge requirement, so dairy waste never enters streams or groundwater sources.

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It takes dedicated employees to keep a company going for over 110 years. We’re committed to helping our employees prosper by fostering a culture that is enriching and fulfilling, and creating conditions where they feel like they belong. We sponsor opportunities for our employees to connect and build relationships—from new hire welcomes to cross-functional Culture Committees and employee farm tours. We’re also invested in helping our employees be safe and supported on the job and off. Additionally, abundant learning opportunities are helping raise our employees’ game. Committing to these efforts is more important than ever as we grow nationally and have employees all around the country.

**FULFILLED EMPLOYEES**

Creating an enriching and fulfilling experience for all employees with opportunities to learn and develop.

Living our shared values every day.

Fostering a climate of inclusion where all our employees can feel a sense of belonging.

**OUR 2019 FOCUS + HIGHLIGHTS**

- 14% of Tillamook employees were promoted (in 2019)
- 45% of employees with manager and above titles are female

**TILLAMOOK SHARED VALUES**

- One Team
- Good Stewards
- Uncompromising Quality
- Play To Win
- Genuinely Care

Learn more in our Culture Issue Brief (in 2019).
Inclusion and diversity in who we are and the ways we think.

We’re constantly differentiating and challenging ourselves to think creatively, work collaboratively and leverage different perspectives. We rely on diverse thoughts, backgrounds and cultures to fuel our innovation and growth.

In 2019, as part of our inclusion and diversity initiatives, our Portland employees participated in CEO Action’s Check Your Blind Spots unconscious bias tour. This highly interactive mobile tour used virtual reality and gaming technology to help our team understand and recognize our own unconscious biases and start a meaningful conversation about how to be more inclusive at work and in the community.

Sara Rogers, TCCA’s Learning and Development Manager, creating an environment where people feel valued, cared for and challenged matters even more as the company grows. That’s why she’s redefining the processes and programs that cultivate the heart and soul of the cooperative.

“Through permission-less learning, we’re giving employees more accountability and control over their careers,” Rogers says.

We see development as a unique opportunity to grow, not simply a career track. To help, we’re investing in individuals — and a culture of continuous learning — where employees can choose how and when they want to learn. With our leadership development program, we’re creating a new way for our leaders to learn and connect across the whole company. In 2019, we gave all our employees access to LinkedIn Learning so they can acquire new skills on their own terms.

According to Rogers, our learning and development programs are bringing people from different functions together. We have weekly leadership dialogue sessions where leaders talk in small groups, developing a common language for tackling challenges and collaborating better.

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Communities connect people. That’s why we look for ways to strengthen the places where we operate and live — focusing specifically on agricultural advocacy, food security and healthful children — three areas that are integral to community resilience. Now, as we expand into new communities, our responsibility to nurture them becomes greater.

We’re not afraid to take on complex social challenges, but we cannot do it alone. We partner with those doing the hard work on the ground and support their efforts. We actively engage with organizations to assess their needs, brainstorm solutions and provide the most appropriate support. We volunteer with them and join in as board members. And we unite in our efforts to improve the places we call home.

Impact is our ROI.

We amplify our community enrichment efforts by partnering with strong, local organizations and people who live and work in the same communities we serve. This way, resources end up in the hands, homes and lives of the people who need them most. Then we work together to enrich communities with a purpose, a plan and a sleeves-rolled-up approach.

4% OF OUR EARNINGS WERE REINVESTED INTO OUR COMMUNITIES UP FROM 2.7% IN 2018

3,155 EMPLOYEE VOLUNTEER HOURS SPENT WITH COMMUNITY ORGANIZATIONS

Building stronger communities through strategic partnerships.

Focusing on agricultural advocacy, food security and healthful children in all our communities.

Giving back to our communities through company-sponsored volunteer activities.

Our giving efforts are employee-led. We have a cross-functional Community Enrichment Committee, including two farmer-owners, that decides where our money goes.

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3,155 EMPLOYEE VOLUNTEER HOURS SPENT WITH COMMUNITY ORGANIZATIONS

IDENTIFY NEEDS
We look at the biggest needs within the community and determine what resources we can offer to make the biggest impact.

LEAD WITH OUR EMPLOYEES
Our giving efforts are employee-led. We have a cross-functional Community Enrichment Committee, including two farmer-owners, that decides where our money goes.

INVEST IN SOLUTIONS
In 2019, we worked with over 250 organizations throughout the greater Pacific Northwest to provide support in all over the country.
Our recipe for Enriched Communities.

We’re acting on our commitment to enrich communities with a three-pronged approach that focuses our efforts around the changes we want to make—and the needs of our communities.

Agricultural advocacy
Providing opportunities for youth participation in agriculture is vital not only to our communities but the future of farming. We’ve provided scholarships for students studying agriculture, and through employee support of 4-H Clubs and Future Farmers of America, we’ve raised funds and created awareness for these organizations.

Food security
Good nutrition shouldn’t be a luxury. That’s why we’re increasing our efforts to end hunger in our state. Together with the Oregon Food Bank, Food Roots, Community Action Resource Enterprises and Habitat for Humanity, we’re distributing wholesome food and supporting affordable housing that so often contributes to food security.

700,000+
POUNDS OF FOOD DONATED TO THE OREGON FOOD BANK SINCE 2009, UPHOLDING OUR COMMITMENT TO ERADICATING HUNGER

Healthful children
Healthy, active kids grow up to be the backbone of the community. In 2019, we invested in the Boardman community by building a new high-school track and providing musical instruments to a local elementary school. In addition, we donated $25,000 in scholarship money for students to pursue a path of their choice. Moving forward, we’re finding new ways to give kids more access to nutritious food and wellness.

Tillamook values, Boardman style.

While Boardman, Oregon, lies over 200 miles from Tillamook County, the community became part of our family 20 years ago with the addition of our second TCCA manufacturing facility. As we’ve grown, a bond has been created by shared values that extend beyond the county that shares our name.

“Our employees are super proud of what TCCA is doing here in Boardman,” says Michael Graham, Director of Plant Operations in Boardman. “We’re working hard to build a culture where we genuinely care for each other, do right by our consumers and community, and work together. When our internal values meet community needs, incredible things happen.”

In 2019, we took a grassroots approach to our community enrichment efforts in Boardman, repairing the greenway, funding new classroom chairs for students with disabilities and distributing brand new winter coats. We also helped decorate the city for the holidays and participated in the local parades. Along the way, we haven’t forgotten that Boardman isn’t just where we work. It’s also our home.

A look back at our 2019 community enrichment efforts in Boardman:

$120,000 DONATED ACROSS 67 DIFFERENT ORGANIZATIONS

8,000 POUNDS OF DONATED FOOD

100 NEW COATS DONATED TO LOCAL FOSTER CHILDREN
## WHAT'S NEXT

As we reflect back on our 2019 progress and look ahead to our 2020 goals, we’re in the middle of a global pandemic. While our business remains strong, many people in the communities where we operate and across the country are hurting. That’s why our farmer-owners committed a $4 million relief plan to help our employees, communities and industry partners respond to and recover from the COVID-19 crisis. Together, we will persevere and press on as we remain focused on achieving our Stewardship goals.

### Reaching our targets

Progressing toward our goals requires innovative solutions to some complicated challenges. In the spirit of continuous improvement, we’re addressing the areas of our Scorecard that need more work, and we’re outlining our plan for progress.

## WATER USE

For every gallon of milk received, we aim to use only one gallon of water to make our dairy products, an ambitious 1:1 goal that is aligned with industry best practices. That said, our manufacturing facilities are in areas of low water risk.1 For these reasons, we have chosen to focus our water stewardship efforts on water quality over water consumption, and this is not accounted for in our Scorecard. We are currently partnering with community stakeholders to apply for grants that would support water quality initiatives in Tillamook County.

### WASTE DIVERSION

The bulk of our GHG emissions are not from our operations (Scopes 1 and 2), they are emissions associated with the dairy farms where we source milk (Scope 3). Currently and in the past, we use national data sets to calculate our Scope 3 emissions. We have begun a project to more directly measure our Scope 3 emissions from our farmer-owners and everyone who supplies milk for Tillamook products. In tandem with this measurement work, we continue to explore, pilot and implement projects in our operations and on farms, such as using soil sequestration tactics, feed additives and energy from renewable sources.

### ENERGY USE

Each year, 1.1 million people visit The Creamery and enjoy a snack or lunch, invariably increasing our waste footprint. Unfortunately, opportunities to recycle paper, plastics and compost organic materials are limited in Tillamook County. That’s why we’re engaging in conversations with local and regional government and organizations to find new opportunities to limit waste to landfill. Between 2018 and 2019, we did reduce our hazardous waste generation by 34 percent.

### GHG EMISSIONS

For a more detailed approach to what matters most to us, see our GRI Issue Briefs:

- **Economic Performance**
- **Water and Effluents**
- **Animal Welfare**
- **Waste**
- **Food Safety and Product Quality**
- **Occupational Health and Safety**
- **Procurement Practices**
- **Our Culture**
- **Energy, Emissions, and Climate Change**
- **Community Enrichment**

---

### SCORECARD

<table>
<thead>
<tr>
<th>METRIC</th>
<th>EXPLANATION</th>
<th>2018 PERFORMANCE</th>
<th>2019 PERFORMANCE</th>
<th>TARGET</th>
<th>RESULTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>HEALTHFUL COWS</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>FARM/Valus Program Participation</td>
<td>Percent participation among TCCA farmer-owners</td>
<td>100%</td>
<td>100%</td>
<td>100%</td>
<td></td>
</tr>
<tr>
<td>Somatic Cell Count</td>
<td>Percent of milk pounds entering Tillamook and Boardman manufacturing facilities below 200K somatic cell count</td>
<td>71%</td>
<td>71%</td>
<td>85%</td>
<td></td>
</tr>
<tr>
<td>INSPIRED CONSUMERS</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Supplier Traceability</td>
<td>Percent participation in Stewardship Supplier Engagement Program among all suppliers</td>
<td>1%</td>
<td>4%</td>
<td>100%</td>
<td></td>
</tr>
<tr>
<td>ENDURING ECOSYSTEMS</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Air Emissions – Ammonia</td>
<td>Percent of milk pounds entering Tillamook and Boardman facilities between 84-97 mg/lM Urea Nitrogen (MAN)</td>
<td>97%</td>
<td>93%</td>
<td>100%</td>
<td></td>
</tr>
<tr>
<td>GHG Emissions</td>
<td>Scope 1 emissions: Percent YoY change in total metric tons of CO2-eq emitted</td>
<td>+14.3%</td>
<td>-4.2%</td>
<td>-4.1%</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Scope 2 emissions: Percent YoY change in total metric tons of CO2-eq emitted</td>
<td>0.0%</td>
<td>0.0%</td>
<td>-4.1%</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Scope 3 emissions: Percent YoY change in total metric tons of CO2-eq emitted</td>
<td>+1.9%</td>
<td>-2.8%</td>
<td>-4.1%</td>
<td></td>
</tr>
<tr>
<td>Energy Use</td>
<td>Percent YoY change in total MMBtu of energy used, normalized by milk pounds received</td>
<td>+0.4%</td>
<td>-0.4%</td>
<td>-1%</td>
<td></td>
</tr>
<tr>
<td>Waste Diversion</td>
<td>Percent of waste diverted from landfill</td>
<td>16%</td>
<td>18%</td>
<td>90%</td>
<td></td>
</tr>
<tr>
<td>Water Consumption</td>
<td>Percent YoY change in total gallons of water consumed, normalized by milk pounds received</td>
<td>+4%</td>
<td>+8%</td>
<td>-1%</td>
<td></td>
</tr>
<tr>
<td>FULLFILLED EMPLOYERS</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Employees Benefits</td>
<td>Percent of employees utilizing benefits</td>
<td>93%</td>
<td>95%</td>
<td>80%</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Percent of employees participating in 401(k) plan with safe harbor match</td>
<td>95%</td>
<td>94%</td>
<td>90%</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Percent of employees participating in 401(k) plan with safe harbor match (under age 50)</td>
<td>91%</td>
<td>93%</td>
<td>90%</td>
<td></td>
</tr>
<tr>
<td>Employe Opportunities</td>
<td>Percent of employees internally promoted</td>
<td>18%</td>
<td>14%</td>
<td>13%</td>
<td></td>
</tr>
<tr>
<td>Employee Retention</td>
<td>Percent employees retained</td>
<td>79%</td>
<td>79%</td>
<td>75%-85%</td>
<td></td>
</tr>
<tr>
<td>Gender Balance</td>
<td>Percent female/hispanic at Manager level and above</td>
<td>4%/56%</td>
<td>45%/55%</td>
<td>50%/50%</td>
<td></td>
</tr>
<tr>
<td>Living Wage</td>
<td>Percent of employees who are paid a living wage</td>
<td>100%</td>
<td>100%</td>
<td>100%</td>
<td></td>
</tr>
<tr>
<td>Overall Employee Engagement</td>
<td>Overall employee engagement score, based on results of annual survey</td>
<td>75%</td>
<td>75%</td>
<td>75%</td>
<td></td>
</tr>
<tr>
<td>Workforce Diversity</td>
<td>Percent of employees of color, racially or ethnically diverse</td>
<td>2%</td>
<td>25%</td>
<td>30%</td>
<td></td>
</tr>
<tr>
<td>ENRICHED COMMUNITIES</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Community Investment</td>
<td>Percent of our earnings invested in our communities</td>
<td>2.7%</td>
<td>4%</td>
<td>4%</td>
<td></td>
</tr>
<tr>
<td>Employee Volunteer Hours</td>
<td>Number of hours volunteered in our communities</td>
<td>2,310</td>
<td>3,155</td>
<td>3,500</td>
<td></td>
</tr>
</tbody>
</table>

For more details, see our 2019 Comprehensive GRI Data document.

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### GRI ISSUE BRIEFS

For a more detailed approach to what matters most to us, see our GRI Issue Briefs:
### GRI CONTENT INDEX

<table>
<thead>
<tr>
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<th>INDICATOR DESCRIPTION</th>
<th>LOCATION</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>MANAGEMENT</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>GRI 102: General Disclosures 2016</td>
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<tr>
<td>102-1</td>
<td>Name of the organization</td>
<td>2019 Comprehensive GRI Data</td>
</tr>
<tr>
<td>102-2</td>
<td>Activities, brands, products, and services</td>
<td>2019 Comprehensive GRI Data</td>
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<tr>
<td>102-3</td>
<td>Location of headquarters</td>
<td>2019 Comprehensive GRI Data</td>
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<tr>
<td>102-4</td>
<td>Location of operations</td>
<td>2019 Comprehensive GRI Data</td>
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<td>102-5</td>
<td>Ownership and legal form</td>
<td>2019 Comprehensive GRI Data</td>
</tr>
<tr>
<td>102-6</td>
<td>Markets served</td>
<td>2019 Comprehensive GRI Data</td>
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<tr>
<td>102-7</td>
<td>Scale of the organization</td>
<td>2019 Comprehensive GRI Data</td>
</tr>
<tr>
<td>102-8</td>
<td>Information on employees and other workers</td>
<td>2019 Comprehensive GRI Data</td>
</tr>
<tr>
<td>102-9</td>
<td>Supply chain</td>
<td>2019 Comprehensive GRI Data</td>
</tr>
<tr>
<td>102-10</td>
<td>Significant changes to the organization and its supply chain</td>
<td>2019 Comprehensive GRI Data</td>
</tr>
<tr>
<td>102-11</td>
<td>Precautionary Principle or approach</td>
<td>2019 Comprehensive GRI Data</td>
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<td>102-12</td>
<td>External initiatives</td>
<td>2019 Comprehensive GRI Data</td>
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<td>102-13</td>
<td>Membership of associations</td>
<td>2019 Comprehensive GRI Data</td>
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<td>102-14</td>
<td>Statement from senior decision-maker</td>
<td>2019 Comprehensive GRI Data</td>
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<tr>
<td>102-15</td>
<td>Values, principles, standards, and norms of behavior</td>
<td>2019 Comprehensive GRI Data</td>
</tr>
<tr>
<td>102-18</td>
<td>Governance structure</td>
<td>2019 Comprehensive GRI Data</td>
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<td>102-40</td>
<td>List of stakeholder groups</td>
<td>2019 Comprehensive GRI Data</td>
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<tr>
<td>102-41</td>
<td>Collective bargaining agreements</td>
<td>2019 Comprehensive GRI Data</td>
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<tr>
<td>102-42</td>
<td>Identifying and selecting stakeholders</td>
<td>2019 Comprehensive GRI Data</td>
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<td>102-43</td>
<td>Approach to stakeholder engagement</td>
<td>2019 Comprehensive GRI Data</td>
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<tr>
<td>102-44</td>
<td>Key topics and concerns raised</td>
<td>2019 Comprehensive GRI Data</td>
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<tr>
<td>102-45</td>
<td>Entities included in the consolidated financial statements</td>
<td>2019 Comprehensive GRI Data</td>
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<tr>
<td>102-46</td>
<td>Defining report content and topic Boundaries</td>
<td>2019 Comprehensive GRI Data</td>
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<tr>
<td>102-47</td>
<td>List of material topics</td>
<td>2019 Comprehensive GRI Data</td>
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<td>102-48</td>
<td>Restatements of information</td>
<td>2019 Comprehensive GRI Data</td>
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<tr>
<td>102-49</td>
<td>Changes in reporting</td>
<td>2019 Comprehensive GRI Data</td>
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<tr>
<td>102-50</td>
<td>Reporting period</td>
<td>2019 Comprehensive GRI Data</td>
</tr>
<tr>
<td>102-51</td>
<td>Date of most recent report</td>
<td>2016 Comprehensive GRI Data</td>
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<td>102-52</td>
<td>Reporting cycle</td>
<td>2019 Comprehensive GRI Data</td>
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<tr>
<td>102-53</td>
<td>Contact point for questions regarding the report</td>
<td>2019 Comprehensive GRI Data</td>
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<tr>
<td>102-54</td>
<td>Claims of reporting in accordance with the GRI Standards</td>
<td>2019 Comprehensive GRI Data</td>
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<tr>
<td>102-55</td>
<td>GRI Content Index</td>
<td>2019 Comprehensive GRI Data</td>
</tr>
<tr>
<td>102-56</td>
<td>External assurance</td>
<td>2019 Comprehensive GRI Data</td>
</tr>
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</table>

### ECONOMIC PERFORMANCE

<table>
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<th>INDICATOR DESCRIPTION</th>
<th>LOCATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>GRI 201: Economic Performance 2016</td>
<td></td>
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</tr>
<tr>
<td>103-1</td>
<td>Explanation of the material topic and its boundary</td>
<td>Economic Performance</td>
</tr>
<tr>
<td>103-2</td>
<td>The management approach and its components</td>
<td>Economic Performance</td>
</tr>
<tr>
<td>103-3</td>
<td>Evaluation of the management approach</td>
<td>Economic Performance</td>
</tr>
<tr>
<td>205-1</td>
<td>Direct economic value generated and distributed</td>
<td>Economic Performance</td>
</tr>
<tr>
<td></td>
<td>As a privately-held cooperative, we have chosen to maintain confidentiality and omit the disclosure of any financial goals and performance metrics.</td>
<td></td>
</tr>
<tr>
<td>205-2</td>
<td>Financial implications and other risks and opportunities due to climate change</td>
<td>Economic Performance</td>
</tr>
</tbody>
</table>

### HEALTHFUL COWS

<table>
<thead>
<tr>
<th>INDICATOR</th>
<th>INDICATOR DESCRIPTION</th>
<th>LOCATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>TCCA KPI</td>
<td>FARM/Validus Program Participation: Percent participation among TCCA farmer-owners</td>
<td>Scorecard</td>
</tr>
<tr>
<td>TCCA KPI</td>
<td>Somatic Cell Count: Percent of milk pounds entering Tillamook and Boardman manufacturing facilities below 200k somatic cell count</td>
<td>Scorecard</td>
</tr>
<tr>
<td></td>
<td>TCCA is not using a GRI Standard to report on this topic. We follow the internationally accepted “Five Freedoms” of good animal welfare, inspired by the World Organisation for Animal Health, the Farmers Assuring Responsible Management™ (FARM) program or equivalent (Validus) and the Dairy Sustainability Framework animal care criteria.</td>
<td></td>
</tr>
</tbody>
</table>

### INSPIRED CONSUMERS

<table>
<thead>
<tr>
<th>INDICATOR</th>
<th>INDICATOR DESCRIPTION</th>
<th>LOCATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>GRI 204: Procurement Practices 2016</td>
<td></td>
<td></td>
</tr>
<tr>
<td>103-1</td>
<td>Explanation of the material topic and its boundary</td>
<td>Procurement Practices</td>
</tr>
<tr>
<td>103-2</td>
<td>The management approach and its components</td>
<td>Procurement Practices</td>
</tr>
<tr>
<td>103-3</td>
<td>Evaluation of the management approach</td>
<td>Procurement Practices</td>
</tr>
<tr>
<td>TCCA KPI</td>
<td>Supplier Traceability: Percent participation in Stewardship Supplier Engagement Program among all suppliers</td>
<td>Scorecard</td>
</tr>
<tr>
<td>204-1</td>
<td>Proportion of spending on local suppliers</td>
<td>The recent launch of our Stewardship Supplier Engagement Program will help us to gain traceability and transparency into our supply chain. It is our goal to report on this information in the near future.</td>
</tr>
</tbody>
</table>

### INSPIRED CUSTOMERS

<table>
<thead>
<tr>
<th>INDICATOR</th>
<th>INDICATOR DESCRIPTION</th>
<th>LOCATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>GRI 203: Customer Health and Safety 2016</td>
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<td></td>
</tr>
<tr>
<td>103-1</td>
<td>Explanation of the material topic and its boundary</td>
<td>Food Safety and Product Quality</td>
</tr>
<tr>
<td>103-2</td>
<td>The management approach and its components</td>
<td>Food Safety and Product Quality</td>
</tr>
<tr>
<td>103-3</td>
<td>Evaluation of the management approach</td>
<td>Food Safety and Product Quality</td>
</tr>
<tr>
<td>103-5</td>
<td>Assessment of the health and safety impacts of product and service categories</td>
<td>Food Safety and Product Quality</td>
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</table>

### ENDURING ECOSYSTEMS

<table>
<thead>
<tr>
<th>INDICATOR</th>
<th>INDICATOR DESCRIPTION</th>
<th>LOCATION</th>
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</thead>
<tbody>
<tr>
<td>GRI 301: Energy 2016</td>
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</tr>
<tr>
<td>103-1</td>
<td>Explanation of the material topic and its boundary</td>
<td>Energy, Emissions, and Climate Change</td>
</tr>
<tr>
<td>103-2</td>
<td>The management approach and its components</td>
<td>Energy, Emissions, and Climate Change</td>
</tr>
<tr>
<td>103-3</td>
<td>Evaluation of the management approach</td>
<td>Energy, Emissions, and Climate Change</td>
</tr>
<tr>
<td>TCCA KPI</td>
<td>Energy Use: Percent YoY change in total MMBtu of energy used, normalized by milk pounds received</td>
<td>Scorecard</td>
</tr>
<tr>
<td>302-1</td>
<td>Energy consumption within the organization</td>
<td>2019 Comprehensive GRI Data</td>
</tr>
</tbody>
</table>
Energy, Emissions, and Climate Change

Occupational Health and Safety

Water and Effluents

Scorecard

INDICATOR | INDICATOR DESCRIPTION | LOCATION
--- | --- | ---
GRI 305: Emissions 2016

103-1 | Explanation of the material topic and its boundary | Energy, Emissions, and Climate Change
103-2 | The management approach and its components | Energy, Emissions, and Climate Change
103-3 | Evaluation of the management approach | Energy, Emissions, and Climate Change

TCCA KPI | Scope 1 emissions: Percent YoY change in total metric tons of CO₂-eq emitted | Scorecard
TCCA KPI | Scope 2 emissions: Percent YoY change in total metric tons of CO₂-eq emitted | Scorecard
TCCA KPI | Scope 3 emissions: Percent YoY change in total metric tons of CO₂-eq emitted | Scorecard

GRI 306: Effluents and Waste 2016

103-1 | Explanation of the material topic and its boundary | Waste
103-2 | The management approach and its components | Waste
103-3 | Evaluation of the management approach | Waste

TCCA KPI | Waste Diversion: Percent of waste diverted from landfill | Scorecard

GRI 307: Environmental Compliance 2016

103-1 | Explanation of the material topic and its boundary | Waste
103-2 | The management approach and its components | Waste
103-3 | Evaluation of the management approach | Waste

GRI 303: Water and Effluents 2016

103-1 | Explanation of the material topic and its boundary | Water and Effluents
103-2 | The management approach and its components | Water and Effluents
103-3 | Evaluation of the management approach | Water and Effluents

TCCA KPI | Water Consumption: Percent YoY change in total gallons of water consumed, normalized by milk pounds received | Scorecard

GRI 307: Environmental Compliance 2016

103-1 | Explanation of the material topic and its boundary | Water and Effluents
103-2 | The management approach and its components | Water and Effluents
103-3 | Evaluation of the management approach | Water and Effluents

TCCA KPI | Air Emissions — Ammonia: Percent of milk pounds entering Tillamook and Boardman facilities between 8-14 mg/dl Milk Urea Nitrogen (MUN) | Scorecard

KEY INDICATORS (KPIs) IN 2019

303-2 | Management of water discharge-related impacts | Water and Effluents
303-3 | Water withdrawal | Water and Effluents

GRI 401: Employment 2016

103-1 | Explanation of the material topic and its boundary | Occusalional Health and Safety
103-2 | The management approach and its components | Occusalional Health and Safety
103-3 | Evaluation of the management approach | Occusalional Health and Safety

TCCA KPI | Employee Benefits: Percent of employees utilizing benefits | Scorecard
TCCA KPI | Employee Benefits: Percent of employees participating in 401(k) plan with safe harbor match | Scorecard
TCCA KPI | Employee Benefits: Percent of employees participating in 401(k) plan with safe harbor match (under age 35) | Scorecard
TCCA KPI | Employee Opportunities: Percent of employees internally promoted | Scorecard
TCCA KPI | Employee Retention: Percent employee retention | Scorecard
TCCA KPI | Gender Balance: Percent female/male at Manager level and above | Scorecard
TCCA KPI | Living Wage: Percent of employees who are paid a living wage | Scorecard
TCCA KPI | Overall Employee Engagement: Overall employee engagement score, based on results of annual survey | Scorecard

GRI 403: Occupational Health and Safety 2018

103-1 | Explanation of the material topic and its boundary | Occupational Health and Safety
103-2 | The management approach and its components | Occupational Health and Safety
103-3 | Evaluation of the management approach | Occupational Health and Safety

TCCA KPI | Workforce Diversity: Percent of employees of color, racially or ethnically diverse | Scorecard

Our 2019 Stewardship Report has been prepared in accordance with the GRI Standards: Core option.
ENDNOTES


   2019 U.S. average for SCC is 187,000 based on DHI records. At TCCA, our goal is to have 85 percent of milk entering our Tillamook and Boardman manufacturing facilities to report below 200,000 cells per milliliter—far below (or better) than the global average.


6. Ibid.


10. In 2018, we presented GHG emissions that were normalized based on pounds of milk received (MT CO$_2$-eq/milk pounds received) as a way to account for increases or decreases in production. Although this is a standard practice in GHG accounting, the fact is that globally, businesses must decrease our absolute emissions to limit damage to our planet. We also felt it is more interesting and transparent for our readers if we simply list our year-over-year change in GHG emissions in absolute terms (MT CO$_2$-eq), rather than using a normalization factor. Therefore, if you read last and this year’s Reports, the percentages for 2018 will be different.


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