



2021 GRI ISSUE BRIEF

WASTE





GRI ISSUE BRIEF

WASTE

WHY IT'S IMPORTANT TO US

At Tillamook County Creamery Association (TCCA), we generate waste along multiple stages of the lifecycle of our products, including milk production, manufacturing, packaging, distribution and consumer use. Managing our waste in a manner that maintains a clean, safe and sanitary work setting is part of our commitment to our communities and the environment.

Reducing waste and recycling material offers economic and environmental benefits. It creates jobs, conserves natural resources, saves energy, saves water, reduces pollution and reduces greenhouse gas (GHG) emissions. In particular, wasted food represents a major economic loss and produces 8% of total GHG emissions. The World Resources Institute (WRI) has calculated that if food waste were a country, it would rank third in the world in GHG emissions after the United States and China.¹ At TCCA, we understand our responsibility to reduce materials sent to the landfill from our operations, offices, The Tillamook Creamery Visitors Center and the Tillamook Market.

MANAGEMENT APPROACH

One of our Stewardship Charter commitments is to Enduring Ecosystems. As part of this commitment, we have set a zero-waste target that is in accordance with the Zero Waste International Alliance (ZWIA) definition of Zero Waste. ZWIA defines Zero Waste as: “The conservation of all resources by means of responsible production, consumption, reuse, and recovery of products, packaging, and materials without burning and with no discharges to land, water, or air that threaten the environment or human health.”² This and other certification systems require at least 90% diversion of solid, non-hazardous waste from landfills, incinerators and the environment.

Materials Management Policy: Our commitment to waste diversion is outlined and enforced through a company-wide Materials Management Policy, which focuses on source reduction and diversion. At a minimum, we comply with local, state and federal laws for hazardous and non-hazardous waste disposal. We uphold compliance in our manufacturing facilities by enforcing our internal Waste Management and Disposal Policy and our Toxic Use and Hazardous Waste Reduction Policy. In 2021, TCCA had zero incidents of non-compliance regarding management of hazardous and non-hazardous waste disposal.

¹ “Reduction of food waste includes reducing the environmental impacts of producing, processing and distributing the wasted food.”

<http://www.oregon.gov/deq/FilterDocs/PEF-Packaging-FullReport.pdf>

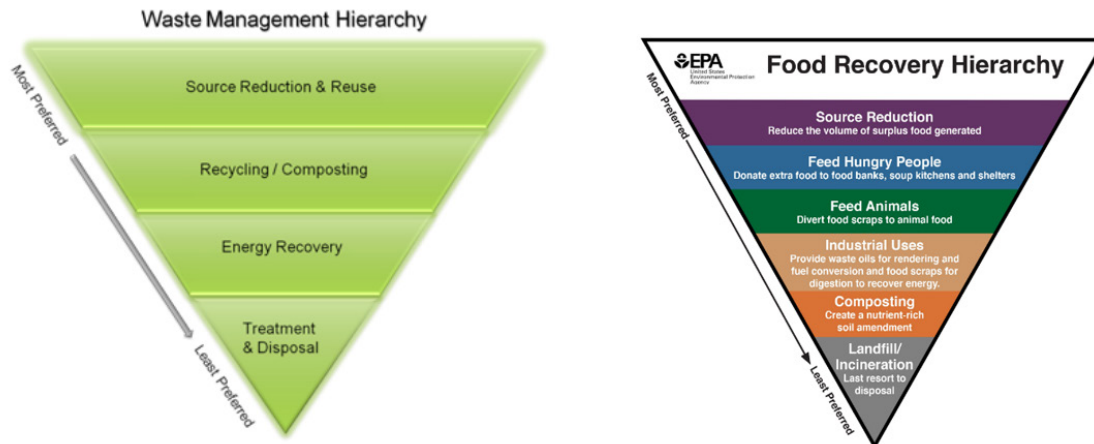
<http://www.fao.org/3/a-bb144e.pdf>

<https://www.wri.org/blog/2017/03/numbers-business-case-reducing-food-loss-and-waste>

² <https://www.zwia.org/zero-waste-definition/>



We also use the Environmental Protection Agency (EPA) hierarchies as a guide for our preferred destinations of waste and food recovery:^{3,4}



We refer to these guidelines as we prioritize our strategy and determine the best destination for waste streams. Some aspects of our programs, such as source reduction, may have financial implications or require a re-evaluation of pre-existing commitments within a given municipality. For example, because we work in rural areas with limited services, sometimes options such as municipal collection of compostable materials are not available. Consideration of any trade-offs are evaluated on a case-by-case basis by the appropriate internal stakeholders.

Materials Audit: In 2017, we teamed up with Community Environmental Services at Portland State University to conduct a third-party materials audit of our production facilities. Their analyses included waste composition and diversion opportunities at each site. This information has been used to guide subsequent actions, serving as the foundation of our progress.

Key Players: In 2021, we formed a cross-functional team with employees from multiple groups at all operating locations, including: Operations; Continuous Improvement; Engineering; and our Environment and Community Impact. The team focuses on delivering waste and utility reduction through employee engagement and monthly metric analysis. Metrics reflect material waste data pulled from vendor invoices that are tracked monthly in spreadsheets and a Power BI dashboard that is updated quarterly.

Our Operations Team, Farm Services Team and Environment and Community Impact Team also track company-wide waste generation in specific categories such as: landfill diversion, food waste generation and total product donation in pounds. We include this waste data in our annual environmental footprint calculations. Additionally, this includes the quantification of end-of-life impacts associated with packaging waste.

³ <https://www.epa.gov/smm/sustainable-materials-management-non-hazardous-materials-and-waste-management-hierarchy>

⁴ <https://www.epa.gov/sustainable-management-food/food-recovery-hierarchy>



CO-PRODUCT DEVELOPMENT

Our Operations Team works to identify opportunities for improvement across our facilities. For example, in Boardman, Oregon, where we formed a joint venture and built a whey-drying facility, our Engineering Team led the design and construction of a facility that separates and dries protein and lactose powders during the cheese production process. These “by-products” are now used in various products and supplements — a significant reduction of food waste and wastewater.

FOOD WASTE

In 2020, we were invited by Kroger to participate in the WRI’s 10x20x30 Food Loss and Waste Initiative. Through this program, 10 large companies invited 20 of their suppliers to reduce 50% of 2020-level food waste by 2030. The “Target-Measure-Act” approach was pioneered by Champions 12.3, a coalition of executives from business, government and civil society dedicated to achieving the United Nations’ Sustainable Development Goal (SDG) Target 12.3⁵ We applied the Food Loss Waste Protocol and reported metrics in 2021 by conducting our first food waste assessment at our Tillamook and Boardman facilities to identify where food loss occurs, what kind of waste occurs and where it goes.⁶ With a baseline understanding of food waste in our operations, we are well positioned to continue to improve data tracking while also taking measures such as cheese scrap diversion from landfill, to reduce food waste at our manufacturing facilities.

Following the EPA Food Recovery Hierarchy, we aim to feed hungry people with any non-saleable product we have manufactured. We support the Oregon Food Bank, schools in Tillamook and Morrow Counties and many other food-security organizations. We also regularly provide our employees and farmer-owners with short-code product as a unique fringe benefit, recognizing their contributions in making our cooperative successful. In 2020, we significantly increased our donation of short-code product, clearing out our coolers as much as we could in response to COVID-19. We also donated product to first responders, hospital workers, firefighters, and others in recognition of their key role as essential workers.

KPI: In 2021, we donated \$170,460 of product to Oregon Food Bank and other nonprofit food security organizations schools, first responders, and hospitals, the equivalent of 72,406 meals. In addition, we gave our employees and member-owners over \$129,978 worth of product to thank them for their service as essential workers.

If we are unable to donate surplus food for human consumption, the second level of diversion in the EPA Food Recovery Hierarchy is feeding animals. Cheese scrap from our Tillamook manufacturing facility is donated to local farmers to use as animal feed.

KPI: In 2021, we donated 190,700 pounds of cheese scrap to agricultural producers.

⁵ <https://sdgs.un.org/goals/goal12>

⁶ <https://www.flwprotocol.org/>



When we cannot feed people or animals, we send food waste to either compost or anaerobic digestion. Currently, municipal collection of compost is only available for our Portland Outpost and the Tillamook Market at PDX.

RECYCLING

At TCCA, we have recycling programs set up at each of our operating facilities and recycle and/or repurpose the following materials: aluminum cans, batteries, bulbs, cardboard, co-mingle, corrugate, e-waste, glass, ingredient buckets and barrels, loose office paper, paper shred, and scrap metal. All employees are encouraged to dispose of materials properly to minimize waste to landfill.

KPI: In 2021, we diverted 78% of the solid, non-hazardous waste generated at our facilities from the landfill.

LANDFILL

Any materials that we are unable to recycle or repurpose will be sent to the landfill.

KPI: In 2021, roughly 22% of the solid, non-hazardous waste generated at our facilities was sent to the landfill.

BARRIERS TO ACHIEVING ZERO WASTE TARGETS

Because we work in rural areas with limited services, sometimes options such as municipal collection of certain recyclable or compostable materials are not always available. This affects our waste-diversion performance. For example, there is no municipal compost collection in Tillamook or Morrow counties. In the spirit of continuous improvement, we are committed to evaluating our landfill pounds each year to improve our performance. TCCA actively participates in the Tillamook Solid Waste Advisory Committee, a group of local stakeholders that is creating a strategic vision for improved waste-diversion opportunities in the community.

PACKAGING AND FOOD WASTE NEXUS

Packaging plays a critical role in protecting the shelf life, quality and nutritional benefits of our products because it allows them to be stored, transported and consumed safely. A good package is the first step in preventing food waste, which has even greater environmental impacts than the package itself. While we promote the use of recyclable, lightweight and low-volume materials, our packaging should always fulfill its primary role: to protect food until it reaches the end consumer. Studies have shown that even an increase in



packaging material can bring significant environmental benefits if it reduces food waste. Therefore, as part of our Sustainable Packaging Program, we consider the impacts of packaging and food waste together to create strategies for overall impact reduction.

MANURE

Most dairy farmers wouldn't consider manure "waste" because it provides a valuable, organic source of fertilizer for crop production, reducing farmers' dependency on fossil-fuel based fertilizers. In addition, our farmer-owners send about 35% of the manure generated in Tillamook County to three local biodigesters.

Threemile Canyon Farms, the key milk supplier for our Boardman plant, has created a closed-loop farm; this means the dairy and crop farms continually sustain and improve one another. Cow manure is sent to an on-site methane digester that converts waste into clean, renewable natural gas. In addition to providing renewable natural gas, it also provides nutrients that go back into crops, which in turn feeds the cows and improves air quality. The digester sequesters around 136,000 metric tons CO₂e per year.⁷

Awards: In 2017, TCCA earned a Sustainability at Work Gold Certification for our Portland Outpost, TCCA's innovative workspace built from historic warehouse structures.⁸ This certification recognizes our commitment to landfill diversion initiatives in our office space, including recycled e-waste, reusable office dishware, proper recycling of fluorescent lights, reduced printing requirements and composting of food scraps.

TCCA is committed to large-scale sustainability initiatives at regional, national and global levels. Our values and Stewardship Commitments are aligned with and inspired by the United Nations Sustainable Development Goals, the Dairy Sustainability Framework Global Criteria, the Innovation Center for U.S. Dairy Stewardship Commitment and the National Milk Producers Federation FARM program.

⁷ <https://www.epa.gov/energy/greenhouse-gas-equivalencies-calculator>

⁸ <https://www.portlandoregon.gov/sustainabilityatwork/62759>



U.N. SUSTAINABLE DEVELOPMENT GOALS



GOAL 2

End Hunger, Achieve Food Security and Improved Nutrition, and Promote Sustainable Agriculture

As a farmer-owned cooperative and CPG company, we know that we have a responsibility to prevent food waste throughout the value chain.



GOAL 9

Build Resilient Infrastructure, Promote Sustainable Industrialization, and Foster Innovation

Adopting and supporting new technologies, such as the digesters, is just one way in which we are committed to advancing the industry through innovation.



GOAL 13

Take Urgent Action to Combat Climate Change and Its Impacts

We have taken the initial steps to identify and to understand our greatest climate change impacts and are working to implement actionable changes.