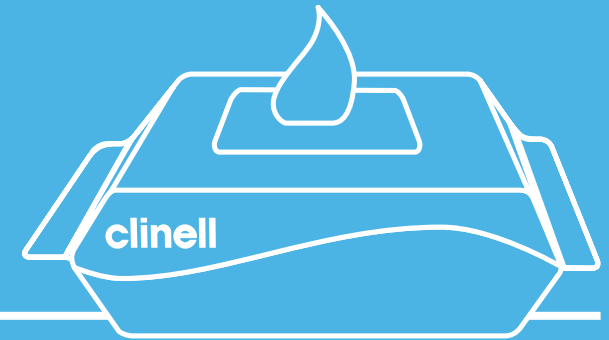


# The five principles of cleaning



Wipe in an 'S' shaped pattern



Work from top to bottom



Wipe from clean to dirty



Ensure correct contact time



One wipe, one surface

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