

# drylin<sup>®</sup> N Low-Profile Guide Systems



Low-profile height and width Replaceable polymer sliding pads Anodized aluminium rail High speed and acceleration possible Lubrication-free Low weight

### drylin® N | Low-Profile Guide Systems

The low-profile range drylin<sup>®</sup> N offers extremely low profiles in several widths. Like all drylin<sup>®</sup> products the carriages run without grease or oil in an anodized aluminum profile. The selected materials and the unique design make drylin<sup>®</sup> N a cost-effective and flexible guide system.



#### Lightweight and flat

• Linear guide rails made of aluminum, carriage body in zinc die-cast or solid plastic with brass insert

#### Lubrication-free and quiet

 Gliding elements and solid plastic carriage made of high-performance polymer iglidur<sup>®</sup> J ensure optimum running properties.

#### **Corrosion resistant**

2 Clear anodized aluminum rails, chromated zinc carriage, plastic elements in high-performance polymer iglidur<sup>®</sup> J

#### Variety of guide carriages

 Carriage with threaded hole or through hole; standard and double carriage; carriage body made of zinc or plastic; clip-on or molded "captive" gliding elements; floating bearing options for all installation sizes; no rattling due to "pretensioned" gliding elements

80 mm

17 mm

27 mm

# 0

#### Advantages

- Small mounting height between 6 and 12 mm
- Light weight
- Many carriage options even with pre-load
- Maintenance-free, dry-running
- Corrosion resistant
- Low wear at a low coefficient of friction
- Rails in silver or black anodized







40 mm

Lubrication-free

Cleanroom certificated IPA Fraunhofer ▶ page 798

Free of toxins ROHS 2002/95/EC



- For loads more than 50 kg
  - ► drylin<sup>®</sup> T, page 799, ► drylin<sup>®</sup> R, page 869,
  - ► drylin<sup>®</sup> W, page 835
- If you need high chemical resistance
  - drylin<sup>®</sup> W and drylin<sup>®</sup> R, stainless steel, page 995
- When interchangeability with conventional recirculating ball bearing systems is desired
  - ► drylin<sup>®</sup> T, page 799, ► drylin<sup>®</sup> R, page 869





ESD compatible (electrostatic discharge) ▶ page 798

Temperature

More information ► www.igus.eu/eu/drylinN



### drylin® N | Product Overview









#### Linear Guide

- Rail width: 17, 27, 40 and 80 mm
- Installation heigth: 6, 9, 5 and 12 mm
- Standard bore pattern or without holes
- "Black Edition": Black anti-reflex surface in rail width 27 and 80 mm
- page 828

#### Carriage – Size 17

- Variations: Standard, Preload (PL), Floating (LL)
- Min. dimensions coupled with a high load capacity
- Lubrication-free
- Extremely light weight
- Quiet operation
- page 828

#### Carriage - Size 27

- Best variety of guide carriages (with through hole, with tapped hole, pre-load, molded, ..., double carriage)
- Vary in connecting options, length and precision
- Easy to fit
- Top-selling linear guide system
- page 829

#### Carriage - Size 40

- Perfect with standard aluminum profiles
- Carriage with threaded pin or through hole
- Sliding parts as clip version or molded
- page 831



#### Carriage - Size 80

- High loads, low installation height
- Lubrication-free
- Standard or overmoulded with thread
- Gliding elements from iglidur<sup>®</sup> J or J200
- page 832



### drylin® N | Application Examples



## Typical sectors of industry and application areas

- Agricultural Vehicle manufacturing
- Medical Structural-facings sector

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# Packaging etc.

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Handling device

### drylin® N | Technical Data

| System selection                    |                    |          |          |           |
|-------------------------------------|--------------------|----------|----------|-----------|
| System                              | N17                | N27      | N40      | N80       |
| Rail width                          | 17 mm              | 27 mm    | 40 mm    | 80 mm     |
| Installation height                 | 6 mm               | 9.5 mm   | 9.5 mm   | 12 mm     |
| General properties                  |                    |          |          |           |
| Rail weight                         | 150 g/m            | 290 g/m  | 450 g/m  | 1,140 g/m |
| Carriage weight                     | 1.7 g              | 9–12.5 g | 30 g     | 100 g     |
| Max. rail length                    | 2,000 mm           | 3,000 mm | 3,000 mm | 4,000 mm  |
| Load capacities, static             |                    |          |          |           |
| Fy                                  | 50 N               | 500 N    | 700 N    | 1,000 N   |
| Fz                                  | 50 N               | 500 N    | 700 N    | 1,000 N   |
| Mx                                  | 0.31 Nm            | 5 Nm     | 10 Nm    | 32.4 Nm   |
| My, Mz                              | 0.18 Nm            | 2.5 Nm   | 6 Nm     | 15 Nm     |
| Carriage options                    |                    |          |          |           |
| Floating bearing Y                  | •                  | •        | •        | •         |
| Floating bearing Z                  | •                  | •        | ۲        | ٠         |
| Floating bearing YZ                 | •                  | •        | ۲        | •         |
| Preload (1 N)                       |                    |          | _        | _         |
| Moulded version                     | _                  | •        |          |           |
| Carriage with plain bore            | _                  | •        | •        | _         |
| Carriage with threaded bore         | •                  | •        | •        | •         |
| Table 01: Material data 🔹 🖲 availab | le – not available |          |          |           |



Graph 01: Fv diagram, maximum permissible dynamic loads

### drylin® N | Design Information

| Schematic repre  | esentation of floating l | bearings          |                   |  |
|------------------|--------------------------|-------------------|-------------------|--|
|                  | CLEO E                   | 43 E4             | LLY Floa          | ting in z-direction<br>ting in y-direction |
| NW               | NW LLZ N                 | W LLY NW          | LLYZ Floa         | ting in yz-direction                       |
| Floating bearing | NW-17                    | NW-27             | NW-40             | NW-80                                      |
| LLY              | 0.6                      | 0.45              | 0.4               | 0.6  |
| LLZ              | 0.5                      | 0.8               | 0.8               | 0.8  |
| LLYZ             | Y = 0.6   Z = 0.5        | Y = 0.3   Z = 0.4 | Y = 0.4   Z = 0.8 | Y = 0.6   Z = 0.8                          |

Table 02: Available floating bearings in mm

#### Floating Bearings for Linear Slide Guides

In the case of a system with two parallel guides, one side needs to be configured with floating bearings. A suitable solution comprising fixed & floating bearings is available for every orientation, whether horizontal, vertical or lateral. This type of assembly prevents jamming and blockage on the guides resulting from discrepancies in parallelism. Floating bearings are created through a controlled extension of play in the direction of the expected parallelism error. This creates an additional degree of freedom on one side.

During assembly, it must be ensured that the floating bearings exhibit a similar degree of play in both directions. The contact surfaces on the guides and carriages should be sufficiently flat (for instance, milled down) to prevent strains from occurring in the system.

Fixed

Floating

#### **Eccentric Forces**

To ensure successful use of maintenance-free drylin<sup>®</sup> linear bearings, it is necessary to follow certain recommendations: If the distance between the driving force point and the fixed bearings is more than twice the bearing spacing (2:1 rule), a static friction value of 0.25 can theoretically result in jamming on the guides. This principle applies regardless of the value of the load or drive force. The friction product is always related to the fixed bearings. The greater the distance between the drive and guide bearings, the higher the degree of wear and required drive force. Failure to observe the 2:1 rule during a use of linear slide bearings can result in uneven motion or even system blockage. Such situations can often be remedied with relatively simple modifications. If you have any questions on design and/or assembly, please contact our application engineers.



Graph 03: The 2:1 rule



### drylin® N | Dimensions





#### Dimensions [mm] - Guide rail

| Part number | L     | а  | C4  | A3 | C5 : | = C6 | h   | h1  | K1* | ly      | lz    | Weight |
|-------------|-------|----|-----|----|------|------|-----|-----|-----|---------|-------|--------|
|             | max.  |    |     |    | min. | max. |     |     |     | [mm⁴]   | [mm⁴] | [g/m]  |
| NS-01-17    | 2,000 | 17 | 60  | _  | 20   | 49.5 | 5.5 | 0.9 | M3  | 1,700   | 120   | 150    |
| NS-01-27    | 3,000 | 27 | 60  | _  | 20   | 49.5 | 9   | 1.1 | M4  | 6,524   | 588   | 290    |
| NS-01-40    | 3,000 | 40 | 60  | _  | 20   | 49.5 | 8.7 | 1.3 | M4  | 26,400  | 970   | 450    |
| NS-01-80    | 4,000 | 80 | 150 | 40 | 25   | 99.5 | 11  | 1.5 | M4  | 27,1200 | 2,900 | 1,140  |

\* For cylinder screw with low head

For rails without mounting holes, please use part number suffix "without holes".

#### Dimensions [mm] - Guide carriage

| Part number  | H ±0.35 | Α    | С  | C1 | C2 | A2 | H2  | K2** | K3** | K4** | M*** | Sp  | Dp  | Weight [g] |
|--------------|---------|------|----|----|----|----|-----|------|------|------|------|-----|-----|------------|
| NW-02-17     | 6.0     | 9.6  | 20 | 20 | 14 | _  | _   | _    | МЗ   | _    | 0.8  | 2.5 | 5.0 | 1.7        |
| NW-02-17P    | 6.0     | 9.6  | 20 | 20 | 14 | _  | _   | _    | МЗ   | _    | 0.8  | 2.5 | 5.0 | 1.7        |
| NW-22-17-40  | 6.0     | 9.6  | 40 | 40 | 28 | _  | _   | _    | МЗ   | _    | 0.8  | 2.5 | 5.0 | 2.6        |
| NW-01-27     | 9.5     | 14.0 | 40 | 30 | 20 | _  | 1.5 | M4   | _    | _    | _    | _   | _   | 10.8       |
| NW-11-27     | 9.5     | 14.0 | 34 | 30 | 20 | _  | 1.5 | M4   | _    | _    | _    | _   | _   | 10.8       |
| NW-01-27P    | 9.5     | 14.0 | 40 | 30 | 20 | _  | 1.5 | M4   | M4   | _    | _    | _   | _   | 10.8       |
| NW-01-27-HT  | 9.5     | 14.0 | 40 | 30 | 20 | _  | 1.5 | M4   | _    | _    | _    | _   | _   | 11.0       |
| NW-02-27     | 9.5     | 14.0 | 40 | 30 | 20 | _  | _   | _    | M4   | _    | 1.2  | 5.0 | 6.5 | 12.5       |
| NW-12-27     | 9.5     | 14.0 | 34 | 30 | 20 | _  | _   | _    | M4   | _    | 1.2  | 5.0 | 6.5 | 12.5       |
| NW-02-27P    | 9.5     | 14.0 | 40 | 30 | 20 | _  | _   | _    | M4   | _    | 1.2  | 5.0 | 6.5 | 12.5       |
| NW-02-27-HT  | 9.5     | 14.0 | 40 | 30 | 20 | _  | _   | _    | M4   | _    | _    | 5.0 | 6.5 | 13.0       |
| NW-21-27-60P | 9.5     | 14.0 | 60 | 60 | 20 | _  | 1.5 | M4   | _    | _    | _    | _   | _   | 9.0        |
| NW-22-27-60P | 9.5     | 14.0 | 60 | 60 | 20 | _  | —   | _    | M4   | _    | 1.2  | 5.0 | 6.5 | 12.0       |
| NW-11-27-80  | 9.5     | 14.0 | 80 | 76 | 60 | _  | 1.5 | M4   | _    | _    | _    | _   | _   | 25.0       |
| NW-12-27-80  | 9.5     | 14.0 | 80 | 76 | 60 | _  | -   | -    | M4   | _    | 1.2  | 5.0 | 6.5 | 25.0       |
| NW-01-40     | 9.5     | 23.0 | 50 | 40 | 20 | _  | 1.3 | M4   | _    | _    | _    | _   | _   | 30.0       |
| NW-11-40     | 9.5     | 23.0 | 52 | 40 | 20 | _  | 1.3 | M4   | _    | _    | _    | _   | _   | 30.0       |
| NW-02-40     | 9.5     | 23.0 | 50 | 40 | 20 | -  | —   | -    | M4   | _    | 1.2  | 5.0 | 6.5 | 30.0       |
| NW-12-40     | 9.5     | 23.0 | 52 | 40 | 20 | -  | —   | -    | M4   | _    | 1.2  | 5.0 | 6.5 | 30.0       |
| NW-02-80     | 12.0    | 57.0 | 80 | 68 | 56 | 45 | —   | -    | —    | M4   | 1.2  | -   | —   | 100.0      |
| NW-12-80     | 12.0    | 57.0 | 83 | 68 | 56 | 45 | _   | _    | _    | M4   | 1.2  | _   | _   | 100.0      |

\*\* Metal thread, \*\*\* Max. screw torque, \*\*\*\* in this catalog

For floating bearings please add the suffix "-LLX", "-LLZ" or "-LLZ"



### drylin® Low-Profile Linear Guide [17] | Product Range

The smallest size of the drylin<sup>®</sup> N range is designed to have minimum dimensions coupled with a high load capacity. In addition, this range is free from lubrication and can run at high speeds.

- Rail width 17 mm
- 6 mm installation height
- 100 % lubrication-free
- Up to 50 N load
- Preload "P" (optional), max. increase of shifting force: 10 N

Dimensions > page 827









Double carriage with threaded pin

Standard

Preload



| Standard with thread                    |                           |
|---|---------------------------|
| Part number carriage                    | ► NW-02-17                |
| Part number carriage, preload available | ► NW-02-17P               |
| Part number rail                        | ▶ NS-01-17- <u></u> * mm  |
| Carriage weight                         | 1.7 g                     |
| Rail weight                             | 150 g/m                   |
| Material carriage                       | iglidur <sup>®</sup> J    |
| Max. rail length                        | 2,000 mm                  |
| Standard bore pattern                   | symmetrical ( $C5 = C6$ ) |



| ► NW-22-17-40             |
|---------------------------|
| ► NS-01-17* mm            |
| 2.6 g                     |
| 150 g/m                   |
| iglidur® J                |
| 2,000 mm                  |
| symmetrical ( $C5 = C6$ ) |
|                           |

\* Please add the required length in mm



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Order notice ► page 834 NS = rails (single) NW = guide carriages (single) NK = compl. system (NS+NW assembled)

### drylin® Low-Profile Linear Guide [27] | Product Range

Overmoulded with mounting

holes or thread

The NW 27 series is available in 2 different versions: As a slide with a plain bore, and as a slide with a threaded bore. The lubrication free design is capable of running at high linear speeds.

- Rail width 27 mm
- More than 20 carriage-types
- 9.5 mm installation height
- 100 % lubrication-free
- Glide bearing made of iglidur<sup>®</sup> J
- Up to 500 N load
- Preload "P" (optional), max. increase of shifting force: 10 N

Dimensions **page 827** 







Standard 02

with thread

Standard 01 with mounting holes



| Standard with mounting holes                   |                               |
|--|-------------------------------|
| Part number carriage, clipped                  | ► NW-01-27                    |
| Part number carriage, overmolded               | ► NW-11-27                    |
| Part number carriage, preload available        | NW-01-27P                     |
| Part number carriage, temperatures up to 130°C | NW-01-27-HT New!**            |
| Part number rail                               | ▶ NS-01-27- <u></u> * mm      |
| Carriage weight                                | 10.8 g                        |
| Rail weight                                    | 290 g/m                       |
| Material carriage                              | Zinc die-cast, blue chromated |
| Max. rail length                               | 3,000 mm                      |
| Standard bore pattern                          | symmetrical ( $C5 = C6$ )     |
|  |                               |

Preload with mounting

holes or thread



| Standard with thread                           |                           |
|--|---------------------------|
| Part number carriage                           | ► NW-02-27                |
| Part number carriage, overmolded               | ► NW-12-27                |
| Part number rail, preload available            | ► NW-02-27P               |
| Part number carriage, temperatures up to 130°C | NW-02-27-HT New!**        |
| Part number rail                               | ▶ NS-01-27- <u>*</u> * mm |
| Carriage weight                                | 12.5 g                    |
| Rail weight                                    | 290 g/m                   |
| Material carriage                              | Zinc                      |
| Max. rail length                               | 3,000 mm                  |
| Standard bore pattern                          | symmetrical ( $C5 = C6$ ) |
|  |                           |

\* Please add the required length in mm

\*\* in this catalog

#### drylin<sup>®</sup> N low profile guide systems

### drylin® Low-Profile Linear Guide [27] | Product Range







00

Polymer carriage with thread





Double carriage with thread



| Polymer carriage with mounting hole     |                        |
|---|------------------------|
| Part number carriage, preload available | ► NW-21-27-60P         |
| Part number rail                        | ▶ NS-01-27* mm         |
| Carriage weight                         | 9 g                    |
| Rail weight                             | 290 g/m                |
| Material carriage                       | iglidur <sup>®</sup> J |
| Max. rail length                        | 3,000 mm               |
| Standard bore pattern                   | symmetrical (C5 = C6)  |
|   |                        |

Double carriage with

mounting hole







| Double carriage with mounting hole |                         |
|------------------------------------|-------------------------|
| Part number carriage, overmolded   | ► NW-11-27-80           |
| Part number rail                   | ► NS-01-27* mm          |
| Carriage weight                    | 25 g                    |
| Rail weight                        | 290 g/m                 |
| Material carriage                  | Zinc                    |
| Material gliding elements          | iglidur® J200           |
| Max. rail length                   | 3,000 mm                |
| Standard bore pattern              | symmetrical $C5 = C6$ ) |
|                                    |                         |



| Part number carriage, overmolded | ► NW-12-27-80             |
|----------------------------------|---------------------------|
| Part number rail                 | ► NS-01-27* mm            |
| Carriage weight                  | 25 g                      |
| Rail weight                      | 290 g/m                   |
| Material carriage                | Zinc                      |
| Material gliding elements        | iglidur <sup>®</sup> J200 |
| Max. rail length                 | 3,000 mm                  |
| Standard bore pattern            | symmetrical ( $C5 = C6$ ) |

\* Please add the required length in mm

### drylin® Low-Profile Linear Guide [40] | Product Range

Compared with smaller series, NW 40 is able to withstand significantly higher loads. The slides of this range come with threaded bores. Like all other drylin<sup>®</sup> N series, the lubrication free design is capable of running at high linear speeds.

- Rail width 40 mm
- Installation heigth 9.5 mm
- Low weight
- High speed (up to 5 m/s)
- iglidur<sup>®</sup> J plain bearing material
- Up to 700 N load

Dimensions > page 827





Standard with mounting hole



Standard with thread



Overmouled with mounting hole



Overmouled with thread



| Standard with mounting hole   |                           |  |
|-------------------------------|---------------------------|--|
| Part number carriage, clipped | ► NW-01-40                |  |
| Part number rail, overmolded  | ► NW-11-40                |  |
| Part number rail              | ► NS-01-40- <u>*</u> * mm |  |
| Carriage weight               | 30 g                      |  |
| Rail weight                   | 450 g/m                   |  |
| Material carriage             | Zinc                      |  |
| Material gliding elements     | iglidur <sup>®</sup> J    |  |
| Max. rail length              | 3,000 mm                  |  |
| Standard bore pattern         | symmetrical (C5 = C6)     |  |



| Standard with thread          |                         |
|-------------------------------|-------------------------|
| Part number carriage, clipped | ► NW-02-40              |
| Part number rail, overmolded  | ► NW-12-40              |
| Part number rail              | ► NS-01-40- <u>*</u> mm |
| Carriage weight               | 30 g                    |
| Rail weight                   | 450 g/m                 |
| Material carriage             | Zinc                    |
| Material gliding elements     | iglidur® J              |
| Max. rail length              | 3,000 mm                |
| Standard bore pattern         | symmetrical (C5 = C6)   |
|                               |                         |

\* Please add the required length in mm



### drylin® Low-Profile Linear Guide [80] | Product Range

The largest of the drylin<sup>®</sup> N series permits low installation heights while offering high load-bearing capacity. The lubrication free design is capable of running at high linear speeds.

- Rail width 80 mm
- Installation heigth 12 mm
- 100 % lubricant-free
- Wide torque support
- Load up to 1,000 N

Dimensions > page 827







Standard with thread

Overmouled with thread

| * |
|---|
| 3 |
|   |
|   |

| Standard with thread, clipped |                           |
|-------------------------------|---------------------------|
| Part number carriage          | ► NW-02-80                |
| Part number rail              | ► NS-01-80* mm            |
| Carriage weight               | 100 g                     |
| Rail weight                   | 1,140 g/m                 |
| Material carriage             | Zinc                      |
| Material gliding elements     | iglidur® J                |
| Max. rail length              | 4,000 mm                  |
| Standard bore pattern         | symmetrical ( $C5 = C6$ ) |



| Overmouled with thread    |                           |
|---------------------------|---------------------------|
| Part number carriage      | ► NW-12-80                |
| Part number rail          | ▶ NS-01-80- <u></u> * mm  |
| Carriage weight           | 100 g                     |
| Rail weight               | 1,140 g/m                 |
| Material carriage         | Zinc                      |
| Material gliding elements | iglidur® J200             |
| Max. rail length          | 4,000 mm                  |
| Standard bore pattern     | symmetrical ( $C5 = C6$ ) |

\* Please add the required length in mm

### drylin<sup>®</sup> N end caps | Product Range

#### drylin® N end caps: Easy fit stoppers



The new plastic end caps, suitable for every rail, offer "protection against loss" for the carriages and cover the sharp open edges of the profiles safely and in an aesthetic way.

- Easy assembly
- Cost-effective
- Dismantling possible
- High retention force





#### **Dimensions** [mm]

| Part number | S   | Т  | for rail |
|-------------|-----|----|----------|
| NSKB-17     | 1.5 | 7  | NS-01-17 |
| NSKB-27     | 2   | 8  | NS-01-27 |
| NSK-40      | 1.5 | 8  | NS-01-40 |
| NSKB-80     | 2   | 17 | NS-01-80 |



Easy assembling by hand and removal with screwdrive



End caps for rail size 40, bolted Part number: NSK-40





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### drylin® N | Order Key

| Order key for complete system: |                   |  |
|--------------------------------|-------------------|--|
| NK-02-27-02-500-LLZ C5=20      |                   |  |
|                                |                   |  |
|                                | Rail options      |  |
|                                | Leave blank:      | Standard with holes                      |
|                                | UNGEBOHRT:        | Without holes                            |
|                                | C5 = mm:          | If hole spacein is not symmetrical       |
|                                | Carriage option   | ns                                       |
|                                | Leave blank:      | Standard                                 |
|                                | LLZ:              | Floating z-direction                     |
|                                | LLY:              | Floating y-direction                     |
|                                | LLYZ:             | Floating y- and z-direction              |
|                                | P:                | Preload (max. 1 N)                       |
|                                |                   | only size 17/27                          |
|                                | Length of rail in |  |
|                                | No. of carriage   |  |
|                                | Size 17/27/40/8   |  |
|                                | Type of carriag   |  |
|                                | -                 | pre, only size 27, 40                    |
|                                | 02 With thread    |  |
|                                |                   | I, plain bore, only size 27              |
|                                |                   | I, thread, only size 27                  |
|                                | -                 | pre, overmoulded, only size 27, 40       |
|                                |                   | overmoulded, size 27, 40, 80             |
|                                | (solid polyme     | sion and plain bore, only size 27<br>er) |
|                                | 22 with pre-tens  | sion and threaded pin, only size 27      |
|                                | (solid polyme     | er)                                      |
|                                | Complete syst     | em                                       |

#### drylin<sup>®</sup> N alternate plastic sliding parts (set) Material iglidur<sup>®</sup> J

| Type of carriage | Part number<br>Sliding part set |
|------------------|---------------------------------|
| NW-01/02/27      | NEK-01-27                       |
| NW-01/02-27P     | NEK-01-27-P                     |
| NW-01/02-27-LLY  | NEK-01-27-LLY                   |
| NW-01/02-27-LLZ  | NEK-01-27-LLZ                   |
| NW-01/02-40      | NEK-02-40                       |
| NW-01/02-40-LLY  | NEK-02-40-LLY                   |
| NW-01/02-40-LLZ  | NEK-02-40-LLZ                   |
| NW-02-80         | NEK-02-80                       |
| NW-02-80-LLY     | NEK-02-80-LLY                   |
| NW-02-80-LLZ     | NEK-02-80-LLZ                   |