

# 100% Natural cork insulation



# ThermaCork

✱100% Natural Cork Insulation✱

Red List  
Free

THERMACORK\_AISOL\_2016\_001\_US



Facade grade available  
No additives or adhesives  
Available in various Thicknesses  
Carbon Negative

# Amorim Isolamentos



## WHO WE ARE

*The Insulation Business Unit (Amorim Isolamentos, SA.) is dedicated to the production of insulation agglomerates with excellent technical performance and strictly 100% natural.*

Amorim Isolamentos is integrated in Corticeira Amorim and has a strong foothold in the world market, arising from a rigorous commitment to compliance with the quality standards and demands required primarily by the sustainable construction sector.

In 1987 Corticeira Amorim SA, as part of a strategic plan for the Group about insulation cork products, created Expocor, a company of Portuguese-British capital devoted to the production and marketing of expanded insulation cork whose goal was to promote and disseminate a product from which new markets and applications would arise, by customizing the expanded insulation cork, a natural product of unmatched features.

Its history dates back to 1963, having appeared this year as a test tube for the agglomerates industry, proving it is an industry that survives per se.

Amorim Isolamentos appears in 1997 as a business unit Amorim Group, to produce expanded insulation cork and is market leader with brands Amorim (corporate brand), Corkpan (Italian market), Corktherm 040 (Austria, Germany and Switzerland), Corkisol (France) and Thermacork (USA).

In order to achieve certification and total quality, Amorim Isolamentos is a company seeking high levels of quality and productivity, where the protection of the environment and the preservation of natural resources are a constant, clearly demonstrating its position in the community in which it operates.

## The origin of the material

*The Expanded Insulation Corkboard was born of an accident.*

In the year 1891 and the U.S. already imported large quantities of cork for the manufacture of many materials: cork stoppers, buoys, life jackets, and other materials. It was exactly in New York in a buoys and life jackets factory of John T. Smith that the recklessness took place ... At that time, the filling of lifejackets was done using a metal cylinder which allowed to keep the lifejacket open while the worker filled the cylinder with granulated cork. One of the cylinders was clogged and set apart and inadvertently rolled a brazier going unnoticed until the next morning.

The next day, Smith with the help of a worker while cleaning the ash from the brazier noticed that the cork inside the cylinder had not been burned, and the heat was sufficient to bind the entire mass in a single form-brown chocolate.

The original process was repeated intentionally to be able to prove that the material could bind without any additive foreign substances to cork and thus registering a patent on the manufacturing process.

## WHY SHOULD WE USE CORK IN CONSTRUCTION

### Why Cork

Cork is the outer bark of Quercus Suber L. (cork oak tree)

A noble tree that can live up to 200 years, during which time it may be harvested 15 to 18 times

The process of natural cork extraction is called stripping, a highly specialized process that does not harm the tree

The bark renews itself

### Favourable impact on cork forests:

Total area 2.1 million hectares (5.2 million acres) of cork oak forests.

The cork tree produces cork every nine years (a renewable raw material).

Cork forests improve soil's organic matter and help regulate the hydrological cycle

Provides local employment in the forestry sector hence prevent population desertification.

Important in maintaining biodiversity (unique in Europe) - One of the 35 Biodiversity Hotspots.

Cork oak forests are natural CO2 retainers (Up to 14 million tons of CO2/year), the major cause of global warming

### 100% natural industrial process:

Only cork as a raw material.

No additives ... agglomeration with its own resins (suberin).

93% of energy consumption is biomass (waste of its own industrial process).

The waste from the industrial process is 100% reusable (expanded cork granules + powder).

*Natural Sustainability*  
[www.thermacork.com](http://www.thermacork.com)  
[www.amorimisolamentos.com](http://www.amorimisolamentos.com)

*Practically unchanging lambda (thermal value) on temperature variations*

Compared to other insulation products with declining performance values, Thermacork maintains a steady insulation value over time

*Energy e.f.ficient solution (lambda + thermal inertia) Thermal parameters calculation as function of lambda operating temperatures*

Conduct evolution for insulation materials:  
ICB ----- vs. EPS - - - -

### In general:

High level of stability ... coping with major thermal variations.

Deals with temperatures of between: -292 F and 248F ( -180C and +120C).

In case of fire, cork does not release toxic gases.

Unlimited durability, maintaining its technical characteristics (official tests demonstrate between 45 and 50 years).





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## QUEST FOR EXCELLENCE AND INNOVATION

*Amorim Isolamentos is recognized by the constant search of excellence and innovation and has the support of and accreditation by the relevant authorities.*

 Certificate ISO 9001 – APCER / IQNET



FSC Certificate



Sustainable Habitat Cluster Gold Seal of Sustainability

*Product quality control according to EN 13170 and consequent CE marking*



**NATUREPLUS**  
The International Association for Future-Oriented Building and Accommodation (Germany) - The label identifies the best products for sustainable building.



**ACERMI**  
Association Pour La Certification Des Matériaux Isolants (France) - certifies specific insulation materials, assessing their technical performance;



**ICEA**  
Istituto per la Certificazione Etica e Ambientale (Italy) certification of environmental and ethical aspects of products;



**ARGE kdr Positivlisten (Germany)**  
Certifies energy consumption throughout the life cycle, resource depletion and emissions of materials;



**MPA**  
Materials Testing Institute University of Stuttgart (Germany) - certification of construction materials in terms of their suitability and production process in accordance with existing standard;



**LQAI**  
Laboratory of Indoor Air Quality (Portugal) Certifies the non-emissions of VOCs, formaldehyde and other compounds for the product;



**LBC**  
International Living Future Institute's Living Building Challenge (USA) - the label certifies Living Building Challenge Red List Free products



**PCS**  
Portuguese Platform for Sustainable Construction (Portugal) – Certificate of Product Sustainability

**Ecologic Certification**  
Japan Environment Association (Japan) Certifies the environmental impacts of products;

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## TECHNICAL CHARACTERISTICS

*Technical characteristics:*

**Density:** 100/120Kg/m<sup>3</sup>

**Thermal conductivity:** test results range between 0.036/0.038 W/mk

**Value declared for EU**

**Label:** 0.040W/mk

**Resistance to compression at 100/o:** declared 100 Kpa (test results 110/120 Kpa) - EN 826

**Perpendicular face resistance:** declared TR50 (test results 60 Kpa) - EN 16\_07

**Level of humidity:** maximum 8% - EN 1215

**Water absorption:** declared 0.3 Kg/m<sup>2</sup> (maximum test result 0.3 kg /m<sup>2</sup>)- EN 1609

**Longitude tolerance:** between +/- 3 y 5mm - EN 822

**Thickness tolerance:** between +/- 1 y 2 mm - EN 823

**Fire resistance:** Euro classe “E” - EN 13501 - 1. > Durability: practically unlimited

**Recyclable:** 100%

## MANUFACTURING PROCESS. 100% NATURAL



FOREST



HARVEST



MECHANICAL AND MANUAL CORK REMOVAL (“FALQUEJAMENTO”)



STOCK



GRINDING



AUTOCLAVE AGGLOMERATION



STABILIZATION



SQUARING AND CUTTING



PACKING AND EXPEDITION

[www.thermacork.com](http://www.thermacork.com)  
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## PRODUCTS

*On the market with brands Amorim (corporate brand), Corkpan (Italian market), Corktherm 040 (Austria, Germany and Switzerland), Corkisol (France) and Thermacork (USA).*



### EXPANDED INSULATION CORKBOARD

Solution with high performance in thermal, acoustic and anti-vibration insulation, especially suitable for use in external, internal and cavity walls; slabs; flat and pitched roofs and radiant floor.



### MDFACADE

Special range of Expanded Insulation Corkboard with high technical performance for exterior wall cladding. Interior walls and ceilings – cork at sight.



### LAMBOURDE

Quick application system designed for low thickness insulation solutions and buildings renovations. For mechanical fixing to the floor or wall, ensuring excellent thermal and acoustic insulation and subsequent a wood finish or plasterboard.



### EXPANDED CORK GRANULES

Solution of lightweight filling with acoustic insulation properties for use in screeds, flooring and interior cavity walls



### CORKOCO

Solution that uses two natural products with unique characteristics, cork and coconut, ensuring high performance acoustic insulation. It is especially suited for application in ceilings, walls and floors.



### COCO

Natural solution of the family of the hard fibers with unmatched stiffness and hardness. It is a versatile product given its strength durability and resilience that ensures high performance in sound insulation.

# FIND THE IDEAL SOLUTION BY APPLICATION AREA

THERMAL INSULATION  
ACOUSTIC INSULATION  
ANTI-VIBRATION INSULATION



# APPLICATIONS

## ROOFS



THERMAL INSULATION  
ACOUSTIC INSULATION  
ANTI-VIBRATION INSULATION



PITCHED ROOF WITH  
INTERNAL ISULATION  
BETWEEN RAFTERS



PITCHED ROOF WITH  
ABOVE RAFTER  
INSULATION



PITCHED ROOF WITH  
CORRUGATED ROOFING  
SYSTEM



PITCHED ROOF  
WITH ROOF MEMBRANE



PITCHED  
ROOF WITH RIGID  
INSULATION OVER SLAB



PITCHED ROOF WITH  
LOOSE FILL INSULATION  
BETWEEN JOISTS



FLAT TAPERED  
ROOF



GREEN ROOF

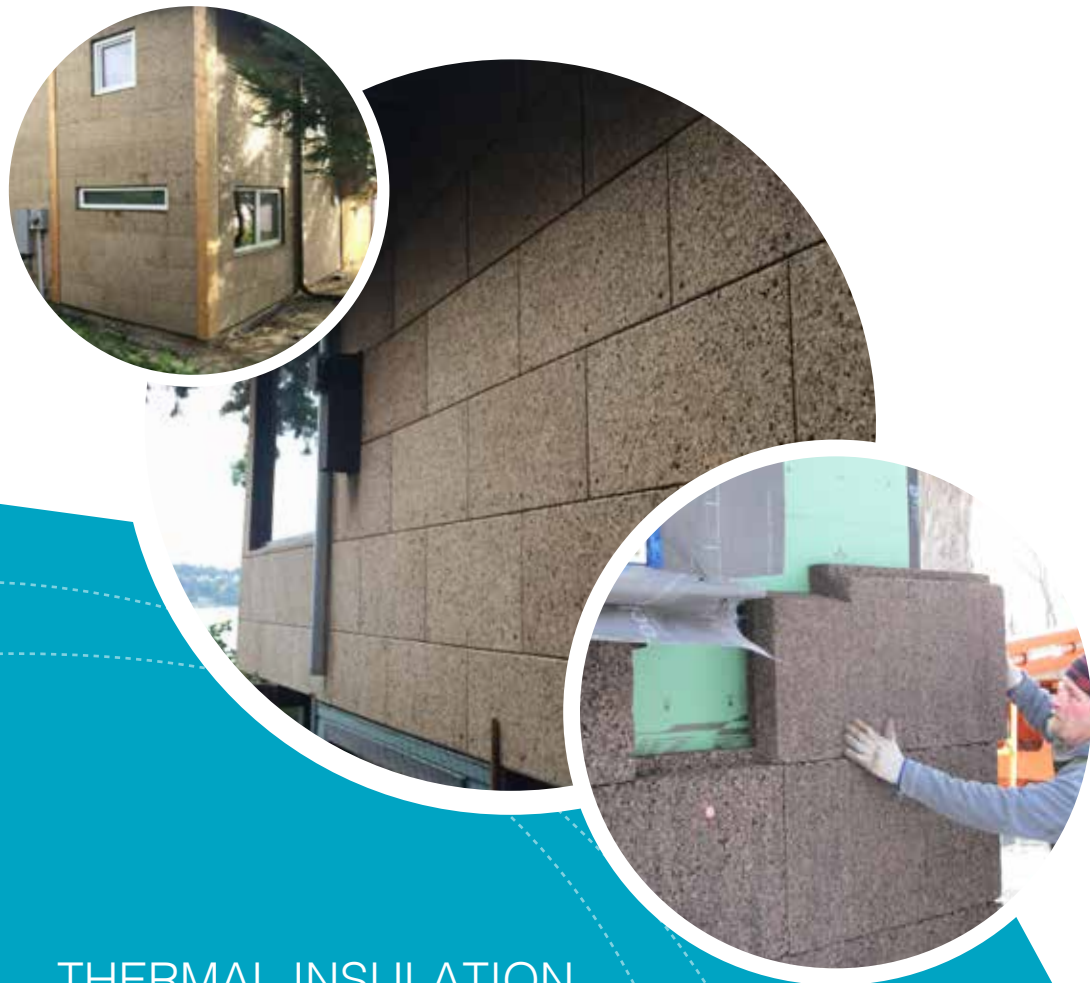


TRADITIONAL  
FLAT ROOF

**100%**  
**NATURAL**  
**CHOICE**

EXPANDED  
INSULATION  
CORKBOARD IS  
A SUSTAINABLE  
MATERIAL FOR  
A SUSTAINABLE  
INSULATION

# APPLICATIONS EXTERNAL WALLS



THERMAL INSULATION  
ACOUSTIC INSULATION  
ANTI-VIBRATION INSULATION



STANDARD LAP SIDING  
WITH EXTERIOR RIGID  
INSULATION



STANDARD LAP SIDING  
WITH CAVITY INSULATION



EXTERIOR CLADDING OVER  
WOODEN SUBSTRATE  
- CORK AT SIGHT



ETICS / EIFS



DOUBLE WALL WITH  
INSULATION PARTIALLY  
FILLING THE CAVITY



VENTILATED FAÇADE



EXTERIOR CLADDING  
- CORK AT SIGHT



EXTERIOR CLADDING  
WITH SHIPLAP SYSTEM  
- CORK AT SIGHT



EXTERIOR CLADDING  
- CORK AT SIGHT  
WAVE FAÇADE S

## INTERNAL SOLUTIONS FOR EXTERNAL WALLS



SUPPORT FOR  
GYPSUM BOARD



SUPPORT FOR  
WOODEN WAINSCOT



INTERNAL  
INSULATION  
FOR EXTERNAL WALLS

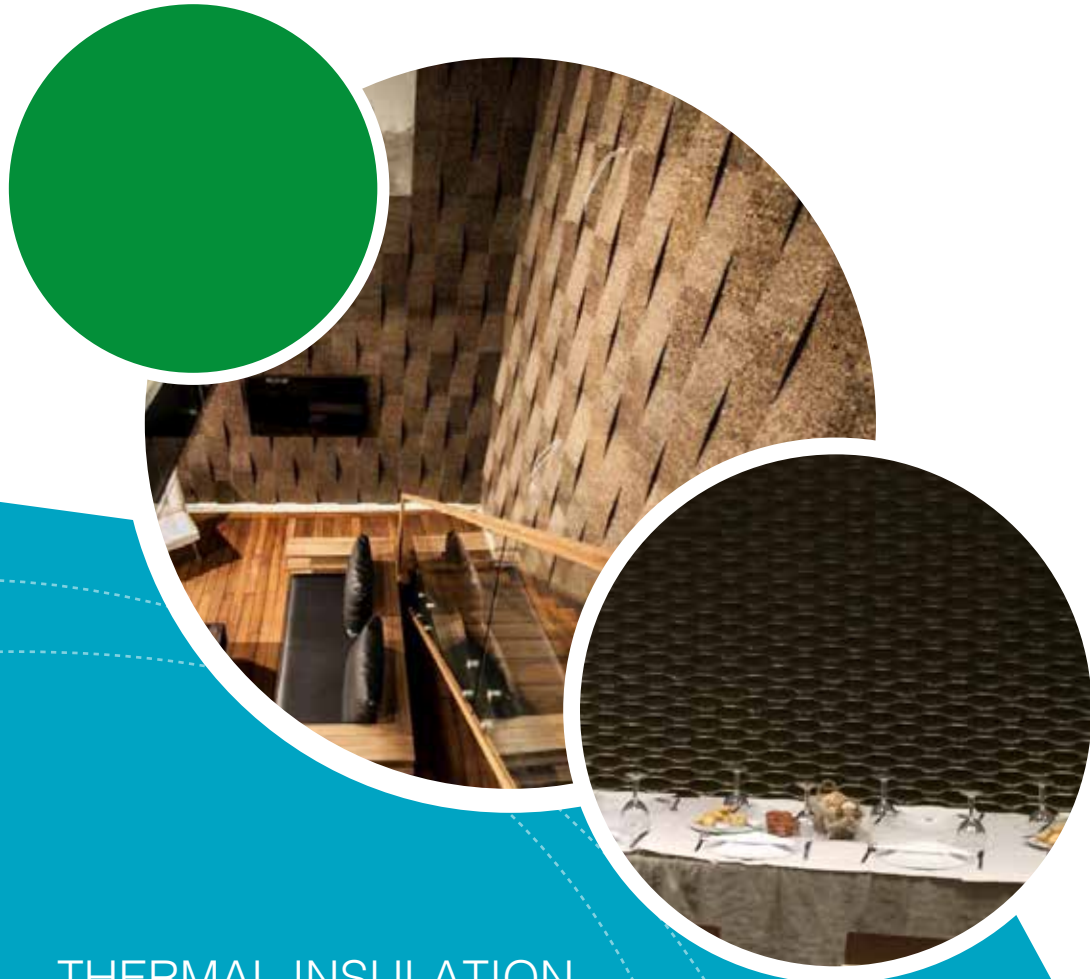
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CHOICE

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# APPLICATIONS

## INTERNAL PARTITIONS



THERMAL INSULATION  
ACOUSTIC INSULATION  
ANTI-VIBRATION INSULATION



INTERNAL PARTITIONS  
WITH INSULATION LINED  
ON BOTH SIDES



DOUBLE WALL WITH  
INSULATION FULLY  
FILLING THE CAVITY



METAL STUD OVER  
MASONRY WALL WITH  
INSULATION



METAL STUD OVER  
MASONRY WALL WITH  
CORKOCO INSULATION



METAL STUD PARTITION  
WALL WITH INSULATION



DECORATIVE  
BOARD CORK AT SIGHT



DECORATIVE  
CORK AT SIGHT WAVE S



DECORATIVE  
CORK AT SIGHT WAVE L



FILLING THE INTERNAL  
DOUBLE WALLS WITH  
EXPANDED CORK GRANULES



METAL-STUD  
WALL AND SLAB  
DISCONTINUITY



MASONRY  
WALL AND SLAB  
DISCONTINUITY

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# APPLICATIONS

## SLAB AND FLOORS



THERMAL INSULATION  
ACOUSTIC INSULATION  
ANTI-VIBRATION INSULATION



FLOATING SLAB  
WITH WOOD FLOORING



FLOATING SLAB  
WITH MOSAIC FLOORING



FLOATING SLAB  
WITH COCO FIBER



SUPPORT FOR  
NAILED FLOORING



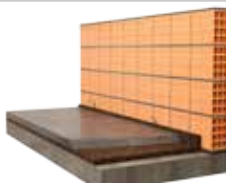
FLOORING  
JOISTS CAVITY FILLING



BETWEEN JOISTS  
LOOSE FILL



LIGHTWEIGHT CONCRETE  
- SCREED FILLING



UNLINKING SCREED  
FILLER TO THE WALL



TRADITIONAL  
UNDERFLOOR HEATING



ELECTRIC  
UNDERFLOOR HEATING



RESILIENCE ON NAILED  
HARDWOOD FLOOR OVER  
COCONUT FIBER



RUSTIC  
DECORATIVE FLOOR

100%  
NATURAL  
CHOICE

EXPANDED  
INSULATION  
CORKBOARD IS  
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MATERIAL FOR  
A SUSTAINABLE  
INSULATION



# APPLICATIONS

## CEILING + OTHER APPLICATIONS



THERMAL INSULATION  
ACOUSTIC INSULATION  
ANTI-VIBRATION INSULATION



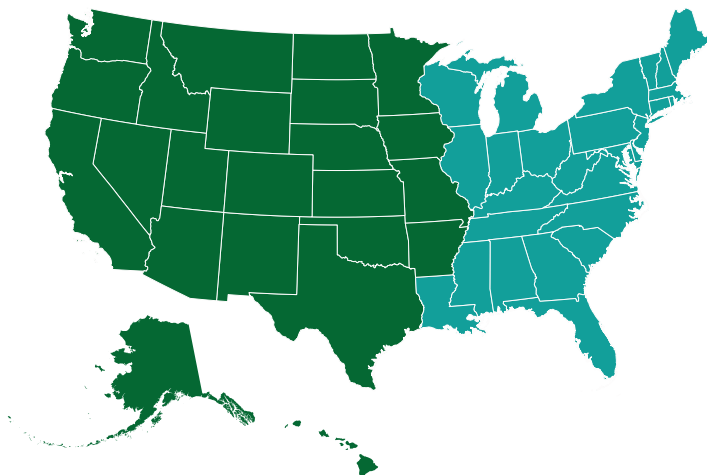
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