

Costa Coffee Roastery Energy Policy  
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Oliver Rosevear

## Costa Coffee Roastery Energy Policy Statement

Costa Coffee is a responsible business and we are committed to minimising our impact on the environment and promoting good environmental practice. We aim to achieve continual improvement in our energy efficiency whilst increasing the businesses overall sustainability in line with the Global Environment Policy.

The main function of the Costa roastery is the roasting and packaging of coffee for the UK&I as well as internationally. The site also includes offices, a warehouse and training facilities.

We will apply this policy, and its related Energy Management System, to the Roastery, but the scope of this Energy Policy supports the aims and commitments of the wider Costa Energy Policy and Global Environment Policy.

Costa Coffee will;

- Aim to purchase energy at the lowest-possible cost, whilst assuring uninterrupted supply.
- Source 100% of electricity from green energy, unless commercially unfeasible.
- Keep informed of developments and opportunities within the energy supply industry and comply with all regulations and requirements as applicable to its international business.
- Measure and monitor energy consumption and set realistic objectives and targets to reduce energy consumption.
- Wherever possible, use energy in the most efficient and environmentally responsible way.
- Account for energy consumption in the design of new building work and refurbishment projects, equipment purchases and controls, to deliver lowest whole-life cost.
- Regularly review technology, engineering systems and practices to identify potential energy efficiency improvements and incorporate where practical and viable.
- Promote energy awareness through education, communication and by sharing best practice. Encourage staff at all levels to become involved with and participate in energy management to minimise waste and increase efficiency. Provide staff with necessary resources to achieve company objectives and targets.
- Ensure all decisions are reviewed in line with the ISO 50001 Energy Management System.
- Review this policy at regular intervals to maintain relevancy.



Giorgio Fioravanti  
Production Director - Costa Roastery

