



# ENGINEERING BULLETIN

*Subject:* Exalt Torque Specification Table

*Date:* 10/14//21

The torque specifications table found in section 17.24 of the Exalt Wall Hung Installation Manual and the Exalt Floor Standing Installation Manual have been updated. Disregard applicable table in the installation manuals and refer to the table below for proper torque specifications.

Burner plate nuts	10Nm	7.38 ft-lb	88.6 in-lbs
Burner head screw	3Nm	2.21 ft-lb	26.5 in-lbs
Blower screw	5Nm	3.69 ft-lb	44.3 in-lbs
Gas valve screw – currently not controlled via a torque tool.			
Venturi screw	5Nm	3.69 ft-lb	44.5 in-lbs
Ignitor screw	3Nm	2.21 ft-lb	26.5 in-lbs
Hydroblock screws	3Nm	2.21 ft-lb	26.5 in-lbs
Water Pipes	34Nm	25.1 ft-lb	201 in-lbs
Gas Pipe Nuts	20Nm	14.75 ft-lb	177 in-lbs

Please contact technical support at [techsupport@idealusa.com](mailto:techsupport@idealusa.com) or 800-411-9999 x575 with any questions.