



# Prestige Solo 299 - 399

## Natural Gas to Propane Conversion Instructions

These instructions shall be kept with the appliance literature for future reference.

### **WARNING**

Do not use the appliance with propane gas unless these Conversion Instructions have been fully implemented.

This conversion kit shall be installed by a qualified installer, service agency, or the gas supplier in accordance with the manufacturer's instructions and all applicable codes and requirements of the authority having jurisdiction.

If the information in these instructions is not followed exactly, a fire, an explosion, or production of carbon monoxide can result causing property damage, personal injury, or loss of life.

The qualified installer, service agency, or the gas supplier is responsible for the proper installation of this kit. The installation is not proper and complete until the operation of the converted appliance is checked as specified in this manufacturer's instructions supplied with the kit.

### **NOTICE**

*Whenever possible, conversion should be carried out before installing and connecting the boiler.*

### **DEFINITIONS**

The following terms are used throughout this manual to bring attention to the presence of potential hazards or to important information concerning the product.

### **DANGER**

Indicates the presence of a hazardous situation which, if ignored, will result in substantial property damage, serious injury, or death.

### **WARNING**

Indicates a potentially hazardous situation which, if ignored, can result in substantial property damage, serious injury, or death.

### **NOTICE**

*Indicates special instructions on installation, operation or maintenance, which are important to the equipment but not related to personal injury hazards.*

#### **Triangle Tube**

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# PRESTIGE SOLO 299-399 - NATURAL GAS TO PROPANE CONVERSION INSTRUCTIONS

## ATTENTION

This appliance was converted on \_\_\_\_\_/\_\_\_\_\_/\_\_\_\_\_ (day/month/year) (année/mois/jour)  
 Cet appareil a été converti le \_\_\_\_\_/\_\_\_\_\_/\_\_\_\_\_ (day/month/year) (année/mois/jour)  
 to \_\_\_\_\_ gas (gas type) (type de gaz)  
 pour fonctionner au gaz \_\_\_\_\_ (gas type) (type de gaz)  
 with Kit No. \_\_\_\_\_ (reference number) (numéro de référence)  
 à l'aide de la trousse n° \_\_\_\_\_ (reference number) (numéro de référence)

Combustion readings \_\_\_\_\_% CO<sub>2</sub> \_\_\_\_\_% O<sub>2</sub> \_\_\_\_\_ppm CO  
 Valeurs de combustion \_\_\_\_\_% CO<sub>2</sub> \_\_\_\_\_% O<sub>2</sub> \_\_\_\_\_ppm CO

by \_\_\_\_\_  
 par \_\_\_\_\_  
Name and address of organization making this conversion - nom et adresse de l'organisme qui a effectué la conversion  
 that accepts the responsibility for the correctness of this conversion  
 qui accepte l'entière responsabilité de la qualité de la conversion

ATTENTION

THIS GAS CONTROL VALVE HAS BEEN CONVERTED FOR USE WITH PROPANE GAS

A1010458 - A

ATTENTION

CETTE COMMANDE/VANNE GAZ A ÉTÉ CONVERTIE POUR FONCTIONNER AU GAZ PROPANE

Affix this conversion plate as close as possible to the existing rating plate  
 Collez cette plaque de conversion aussi près que possible de la plaque signalétique existante

WARNING

THIS APPLIANCE WAS CONVERTED FROM NATURAL GAS TO PROPANE

- Ensure the propane gas orifice and label have been installed on gas control valve.
- Verify combustion readings are within the desired range specified in the PRESTIGE Conversion Instructions or Installation Manual.

AVERTISSEMENT

CET APPAREIL A ÉTÉ CONVERTI DU GAZ NATUREL AU PROPANE

- Assurez-vous que la commande/vanne gaz est munie de l'orifice et de l'autocollant pour le fonctionnement au gaz propane.
- Vérifiez que les valeurs de combustion se situent dans la plage souhaitée, spécifiée dans les instructions de conversion ou le manuel d'installation des appareils PRESTIGE.

PRESTIGE	80	110	155	175	250	299	399
Conversion kit Trousse de conversion	PARKIT 62	PARKIT 63	PARKIT 64	PARKIT 65	PARKIT 66	TCRKIT 26	
Max/min inlet gas pressure Pression maxi/mini d'alim. gaz			13"WC MAX. 5"WC MIN.				
Manifold pressure Pression collecteur			0.04"WC				
Input rating Puissance			See existing rating plate Consulter la plaque signalétique existante				

Made in Belgium

**A. Installer's conversion data label**

To be filled in by the installer with relevant information and affixed close to the rating plate

**B. Conversion label for gas control valve (EN / FR)**

To be affixed on top of the gas control valve to indicate that conversion has been performed.

**C. Propane gas rating plate**

To be affixed close to the existing rating plate.

Fig. 1 - Conversion Label Sheet

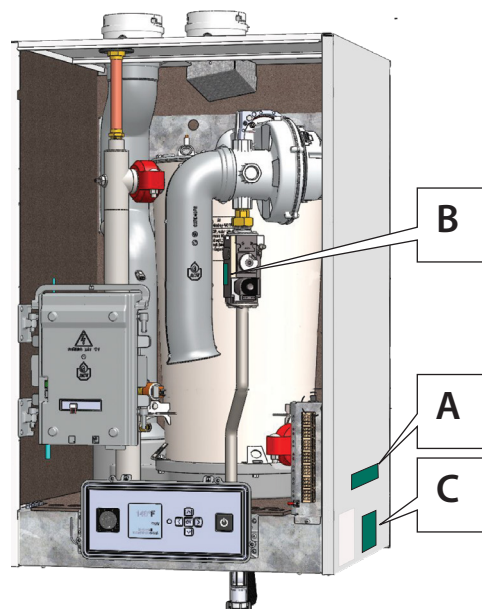


Fig. 2 - Location of Labels after Conversion

# PRESTIGE SOLO 299-399 - NATURAL GAS TO PROPANE CONVERSION INSTRUCTIONS

## Scope:

These instructions cover NG to LP conversion for PRESTIGE Solo 299 and 399 boilers with the 2-piece blower and Venturi only. Each kit is supplied with one orifice suitable for use with that particular boiler model.

**DO NOT** use this manual for units that do not match the configuration shown on *Fig. 3 on page 4*

## Kit Part Number:

Prestige Solo 299 & 399 : TCRKIT26

## Kit Contents:

- Propane Conversion kit labels (Refer to *Fig. 1 and Fig. 2 on page 2*):
  - A. Installer's conversion data label
  - B. Conversion label for gas control valve
  - C. Propane gas rating plate
- Propane gas orifice
- 2 O-rings
- T-25 Torx wrench

Table 1 - Propane Gas Orifices

Model	Orifice size
P299-399	0.264 inch (6.7 mm)

## 1.1. Applicability

P299 boilers - Serial Numbers from **PA116181** and subsequent (PB, PC, etc.)

P399 boilers - Serial Numbers from **PA116693** and subsequent (PB, PC, etc.)

## 1.2. Safety requirements



Failure to follow instructions provided in this document can result in substantial property damage, serious injury, or death.

- **Instructions are for a qualified installer or service technician.**
- **Read all instructions before proceeding.**
- **Follow instructions in proper order.**
- **Make sure that the correct gas type is used.**

## 1.3. Kit Installation

### NOTICE

*Upon completion of the conversion from Natural Gas (NG) to Propane gas (LP):*

- *Affix the new propane gas rating plate (C) included in the kit adjacent to the existing rating label. DO NOT affix the new label over the existing rating label.*
- *Affix propane conversion label (B) to the gas control valve.*
- *Fill in and affix the Installer conversion data label (A).*
- *Refer to Fig. 2 on page 2 for correct locations.*

### 1.3.1 Required Tools and Material

- Adjustable Wrench
- Phillips Screwdriver
- Flat-blade Screwdriver
- T-25 Torx Wrench
- Calibrated Combustion Analyzer

### 1.3.2 Procedure

1. Turn the boiler off by pressing the power switch located at the front of the unit.



**For your safety:**

- **The gas supply shall be shut off prior to disconnecting the electrical power, before proceeding with the conversion,**
  - **The electrical power supply shall be turned off at external electric box prior to performing any operation on the internal parts of the boiler.**
  - **Failure to do so can result in substantial property damage, serious injury, or death.**
2. Shut off the gas supply to the boiler at the main manual shut off valve.
  3. Disconnect electrical power at the external electric box.
  4. Disconnect gas connection at the bottom of the boiler.
  5. Remove the front panel by removing the screws along the bottom edge of the unit.

## PRESTIGE SOLO 299-399 - NATURAL GAS TO PROPANE CONVERSION INSTRUCTIONS

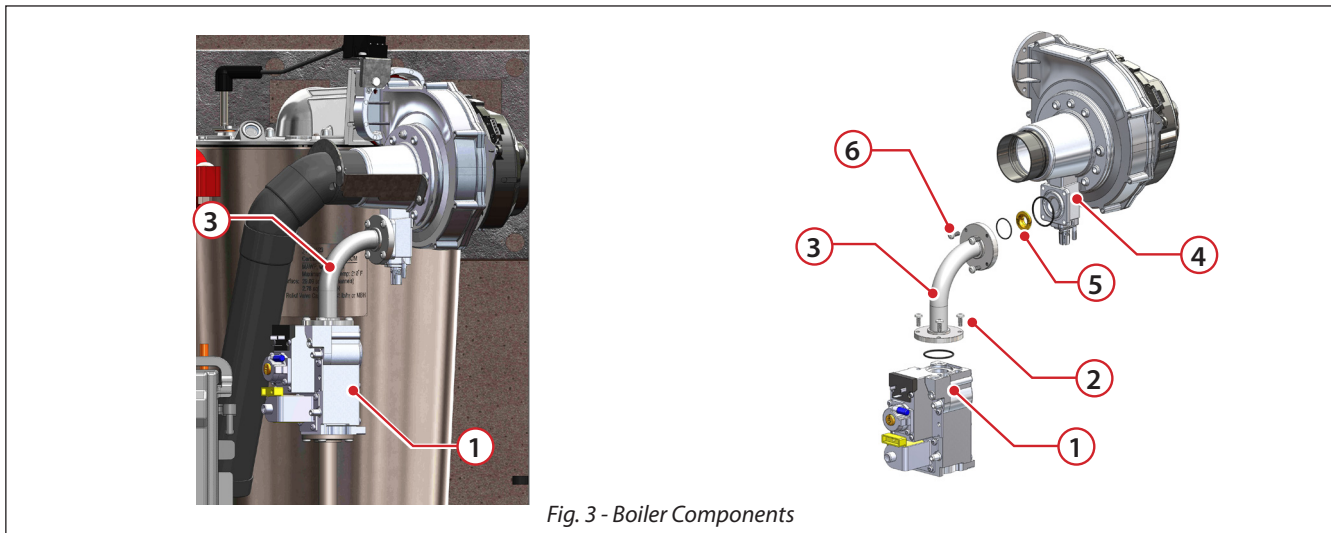


Fig. 3 - Boiler Components

6. Pull the bottom of the panel forward and then lift up to remove the front panel from the unit.
7. Remove Molex plugs from gas control valve (1).
8. Release four screws (2) securing the elbow to the gas control valve (1). Discard O-ring. Retain screws (2) for reinstallation.
9. Release four screws (6) securing the elbow (3) flange to the Venturi (4). Remove and retain hardware. Discard O-ring.
10. Remove the brass natural gas orifice (5) and O-ring from the elbow flange/Venturi and install the correct brass propane orifice (See *Table 1 on page 3*).
11. Reinstall the gas control valve elbow (3) flange onto the Venturi (4) with new O-ring and four retained screws (2).
12. Tighten four screws (2) in a crosswise pattern.
13. Install elbow (3) flange on gas control valve (1), with new O-ring.
14. Secure with four retained screws (6). Torque at 31 to 35 in-Lbs.
15. Place the conversion label (B) on the gas control valve (refer to *Fig. 2 on page 2* for the correct location)
16. Reconnect Molex plugs to the gas control valve electrical connection.
17. Install the front panel back in place and secure with screws.
18. Make sure that the correct gas type is supplied to the boiler.
19. Make sure that the correct gas pressure is supplied to the boiler. See the Propane Gas Rating Plate Label for the required pressure (refer to *Fig. 1 on page 2*).
20. Open the manual gas shut off valve.
21. Before placing the Prestige boiler back into operation check and test all gas connections for leaks. Repair leaks if found.

### **WARNING**

Ensure the proper orifice for the model is installed per *Table 1 on page 3*, and that it is installed with the O-rings. Failure to comply will affect input rate and combustion of the boiler which can result in substantial property damage, serious injury, or death.

11. Reinstall the gas control valve elbow (3) flange onto the Venturi (4) with new O-ring and four retained screws (2).

### **NOTICE**

*For the reassembly process do not use adhesive on any of the O-rings.*

12. Tighten four screws (2) in a crosswise pattern.
13. Install elbow (3) flange on gas control valve (1), with new O-ring.
14. Secure with four retained screws (6). Torque at 31 to 35 in-Lbs.
15. Place the conversion label (B) on the gas control valve (refer to *Fig. 2 on page 2* for the correct location)


**ATTENTION**  
THIS GAS CONTROL  
VALVE HAS BEEN  
CONVERTED FOR USE  
WITH PROPANE GAS

# PRESTIGE SOLO 299-399 - NATURAL GAS TO PROPANE CONVERSION INSTRUCTIONS

## 1.4. Starting up the Boiler




- Prior to start-up and during initial operation, check for a gas leak using a combustible gas detector. Do not proceed with the start-up if there is any indication of a gas leak. Any leaks found must be repaired immediately.
- Do not check for gas leaks with an open flame. Use a bubble test. Failure to check for gas leaks can result in substantial property damage, serious injury, or death.
- Propane installations only - The propane supplier mixes an odorant with the propane to make its presence detectable. In some cases the odorant can fade and the gas may no longer have an odor.
- Prior to start-up of the unit and periodically after start-up have the propane supplier check and verify the odorant level.
- Failure to comply with these instructions can result in substantial property damage, serious injury, or death.

1. Visually check the overall installation.
2. Set room thermostat(s) to lowest setting. Turn the external manual gas valve handle clockwise  to "CLOSE" (valve handle must be perpendicular to gas piping).
3. Set the ON/OFF switch on the appliance control panel OFF.
4. Remove the front jacket panel on the unit.
5. Wait five (5) minutes to clear out any gas. If you then smell gas in the jacket enclosure or around the unit, STOP!



If any gas leaks are found or suspected, shut the unit down immediately. Use a gas detection device or bubble test to locate the source of the gas leak and repair at once. Do not check gas leaks with an open flame. Do not operate the unit until the leak is corrected. Failure to comply with this procedure will result in substantial property damage, serious injury, or death.

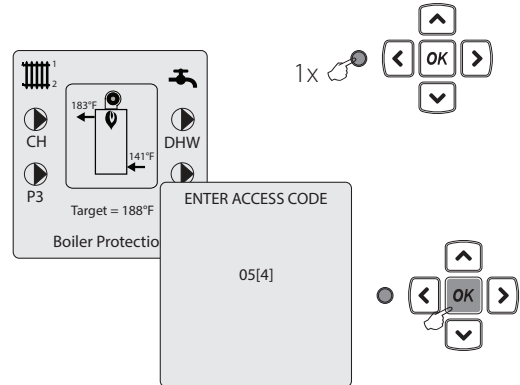
6. If you don't smell gas, go to the next step.
7. Turn the external manual gas valve handle counter clockwise  to "OPEN" gas supply (valve handle shall be parallel to gas piping).
8. Check around the unit for gas odor. If you then smell gas in the jacket enclosure or around the unit, STOP! Refer to step 5.
9. Set the ON/OFF switch on the appliance control panel "ON".

## 1.4.1 Changing the Appliance Code.

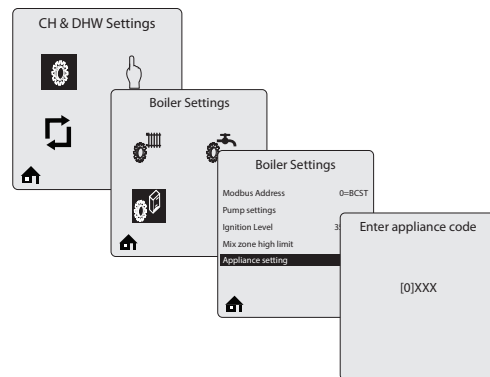


To ensure the correct operation of the appliance with propane gas, changing the appliance code is required. The appliance will then operate with factory preset fan speeds, adjusted to the gas type. Failure to do so can result in substantial property damage, serious injury, or death.

1. Access the Installer menu as follows :



2. Go to the Boiler Settings page as shown below:



3. Insert the correct appliance code:  
Prestige Solo 299 (LP): **B162**  
Prestige Solo 399 (LP): **B172**
4. Confirm the code by pressing **OK**, then follow the instructions displayed on the screen.
5. The software will then process the change and return to the Home screen.
6. Set room thermostat(s) to desired setting(s).
7. The appliance display will show the current operating status at the bottom of the screen. "Standby" means there is no call for heat (all thermostats are satisfied). "CH Demand" indicates a space heating call has been received. "DHW Demand" indicates a domestic hot water call has been received.
8. The ignition sequence will start. Make sure the fan operates a prepurge function prior to activating the ignitor. The boiler should then ignite properly.
9. A flame icon will be displayed when the unit is fired.

# PRESTIGE SOLO 299-399 - NATURAL GAS TO PROPANE CONVERSION INSTRUCTIONS

## 1.5. Combustion Test and Adjustments

### NOTICE

In case of problems at startup, first ensure that the correct appliance code was used.

The installer SHALL perform a complete combustion check to ensure the combustion levels in **Table 2** are met at high and low input firing rates and the burner is operating at optimum conditions.

### WARNING

- The combustion testing and adjustments must be performed by a qualified installer, service agency or the gas supplier. All combustion measurements must be performed with calibrated equipment to ensure proper readings and accuracy.
  - Failure to perform a complete combustion test at both high and low input rates may result in incomplete combustion and the production of carbon monoxide, which can result in substantial property damage, serious injury, or death.
  - The combustion levels should be measured at high firing rate. If the combustion levels are not within the range given in Table 2 for Low Fire after adjusting High Fire, shut the boiler down and contact Triangle Tube Technical Support Department. Failure to comply with this requirement can result in substantial property damage, serious injury, or death.
  - The gas control valve outlet pressure is factory set to the correct value and does not require field adjustment or measurement. Measurement or adjustments could result in damage to the gas control valve and can result in substantial property damage, serious injury, or death.
- In the Installer menu, select the Manual operation menu
  - Press the **OK** button while the **FAN** icon is highlighted to manually fire the burner and power the CH1 circulator.
  - Press the **RIGHT** button to adjust the firing rate to **100%** (high fire). Hold down the **RIGHT** button to rapidly increase the firing rate.

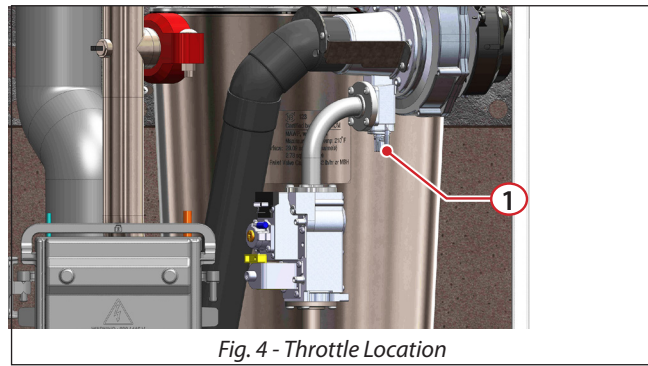
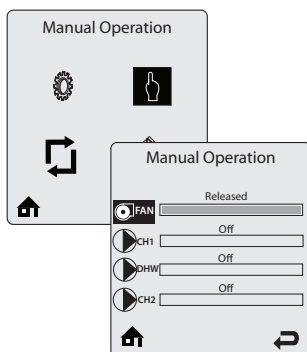


Fig. 4 - Throttle Location

- If the combustion levels during high fire are outside the recommended combustion settings adjust the Throttle screw (1) using a flat-blade screwdriver, as follows:
  - Counter-clockwise adjustment of the Throttle screw (1) at High Fire (100% firing rate): **O<sub>2</sub> decreases and CO<sub>2</sub> increases**
  - Clockwise adjustment of the Throttle screw (1) at High Fire (100% firing rate): **O<sub>2</sub> increases and CO<sub>2</sub> decreases**

### NOTICE

An adequate CH load must be present to dissipate the heat generated during the combustion test. If an adequate CH load is not available an indirect water heater can be used to dissipate the heat by creating a DHW call which will enable the DHW circulator.

- Check the flame pattern through the observation port of the heat exchanger. The flame should be blue and stable. The flame should be over the length of the burner head.
- Once the combustion level is set at high fire, manually place the boiler into low fire mode by pressing the **LEFT** button to adjust firing rate down to **1%** (low fire) to verify low fire combustion settings.
- If the combustion levels (O<sub>2</sub> & CO<sub>2</sub>) during low fire are outside the recommended combustion settings in **Table 2**, contact Triangle Tube Technical Support Department for assistance.

Table 2 - Required Propane Combustion Settings

Target values:	CO <sub>2</sub>	O <sub>2</sub>	CO
High Fire (HF)	11.0%	4.2%	150 ppm
Low Fire (LF)	10.4%	5.1%	0 ppm

### NOTICE

In exceptional cases, the following is allowed :


- HF (P299): within the 10.7 to 12.0% range CO<sub>2</sub> (2.7 to 4.7% range O<sub>2</sub>).
- HF (P399): within the 10.4 to 11.4 % range CO<sub>2</sub> (3.6 to 5.1% range O<sub>2</sub>).
- LF : 0.5 to 0.6% Lower than H.F. CO<sub>2</sub> (0.8 to 0.9% Higher than H.F. O<sub>2</sub>).
- CO contents shall always remain below 300ppm.

# PRESTIGE SOLO 299-399 - NATURAL GAS TO PROPANE CONVERSION INSTRUCTIONS

## 1.6. Measure Input - Propane Gas

### NOTICE

*This section can only be performed when gas meter is present.*

1. Press the **OK** button while the **FAN** icon is highlighted and Press the **RIGHT** button to adjust the firing rate to **100%** (high fire).
2. Operate the unit for approximately 10 minutes.
3. Turn off all gas appliances within the building, except the PRESTIGE Solo.
4. At the gas meter, record the time required to use one cubic foot of gas.
5. Calculate propane gas input using the following equation:  
 $3600 \times 2500 / \text{number of seconds recorded for one cubic foot of gas} = \text{BTU/H.}$
6. The BTU/H calculated should approximate the input rating listed on the unit data plate.
7. Press the **OK** button while the fan icon is highlighted to shutdown the burner.
8. Press the **LEFT** or **RIGHT** button to highlight the home screen icon  and exit the service mode.

## 1.7. Follow-on tasks

- Fill in the Installer's conversion data label **(A)** with the required conversion information and with combustion values.
- Affix filled in Installer's conversion data label **(A)** and Propane rating label **(C)** (refer to *Fig. 2 on page 2* for the correct location).

### NOTICE

*Once conversion is completed, check input ratings for sea level applications according to table below. The boiler automatically derates the input at approximately 2% for every 1,000 Ft. of altitude. No alterations to the boiler or burner system are required.*

Boiler Model	Gas	Input	DOE Heating Capacity	Net AHRI Rating	AFUE
Solo 299	Natural	72,500 -	278,000	242,000	95%
	Propane	299,000			

Boiler Model	Gas	Input	DOE Heating Capacity	Net AHRI Rating	Efficiency Combustion - Thermal
Solo 399	Natural	72,500 -	379,000	330,000	94.1% -
	Propane	399,000			95.1 %