



ENGINEERING BULLETIN

*Subject: Gas Valve Adjustment Instructions
for Natural Gas and Propane*

Date: 12/6/2021

EB074

The following instructions address the adjustment of the appliance gas valve for Natural Gas and Propane. Be sure to review and comply with all SAFETY WARNING labels as noted below.



- Instructions are intended for a qualified installer or service technician only.
- Read all instructions before proceeding.
- Follow instructions in proper order.

NOTICE



If an analyzer is not available, **DO NOT** make any adjustment to the gas valve. Recommended Tools:

- Flat Head Screwdriver
- T40 Torques key
- Calibrated Combustion Analyzer

NOTICE

The following terms are used throughout this manual to bring attention to the presence of potential hazards or to important information concerning the product.



Indicates the presence of a hazardous situation which, if ignored, will result in substantial property damage, serious injury, or death.



Indicates a potentially hazardous situation which, if ignored, can result in substantial property damage, serious injury, or death.



Indicates a potentially hazardous situation which, if ignored, can result in minor property damage, or injury.

NOTICE

Indicates special instructions on installation, operation or maintenance, which are important to the equipment but not related to personal injury hazards.

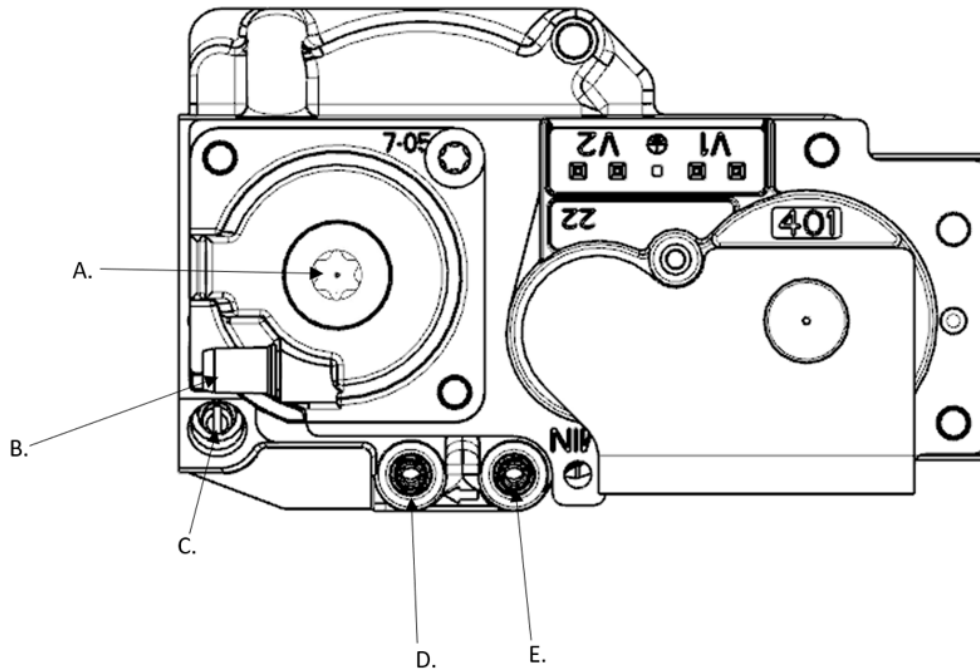
BEST PRACTICE

Indicates recommendations made by Ideal for the installers, which will help to ensure optimum operation and longevity of the equipment.



Carbon Monoxide gas can cause serious injury or death. Obey all PPE requirements at all times, and if evacuation is required, vacate immediately

Ideal accepts no liability for any damage, injury, or loss of life resulting from incorrect installation, alteration of any factory supplied parts, or the use of parts or fittings not specified by Ideal. If there is a conflict or doubt about the proper installation of the unit or any factory supplied replacement parts please contact Ideal Technical Support.



- A. Low Fire (Offset) Cap & Adjustment Screw
- B. Reference Pressure Connection
- C. High Fire Adjuster (Throttle)
- D. Low Fire Pressure (Offset Pressure)
- E. Gas Inlet Pressure

Diagram 1 - Gas Valve Diagram

		Natural Gas 110, 155	Natural Gas 199	Propane 110, 155	Propane 199
HIGH FIRE	CO2 Range	9.0 to 10.5%	8.5 to 10.5%	10.0 to 11.0%	
	CO2 Target	9.50%		10.80%	
	O2 Range	4.85 to 2.15 %	5.75 to 2.15 %	5.7 to 4.2 %	
	O2 Target	3.95%		4.50%	
	CO Max	<150 ppm @ 9.5% CO2		<200 ppm @ 10.8% CO2	
LOW FIRE	CO2 Range	9.0 to 10.0 %	8.5 to 10.0 %	10.0 to 11.0 %	
	CO2 Target	9.5%	9%	10.8%	10.4%
		Target values are equivalent to High Fire values, ensure CO ₂ values measured are less than or equal to High Fire CO ₂ measurements		Target values are equivalent to High Fire values, ensure CO ₂ values measured are less than or equal to High Fire CO ₂ measurements	
	O2 Range	4.85 to 3.0 %	5.75 to 3.0 %	5.7 to 4.2 %	
	O2 Target	3.95%	4.85%	4.5%	5.1%
		Target values are equivalent to High Fire values, ensure O ₂ values measured are higher than or equal to High Fire O ₂ measurements		Target values are equivalent to High Fire values, ensure O ₂ values measured are higher than or equal to High Fire O ₂ measurements	
	CO Max	10 ppm		10 ppm	

Table 1 – Combustion Tolerance

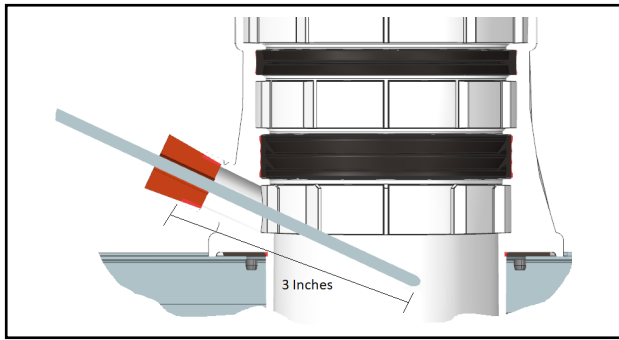


Fig. 1

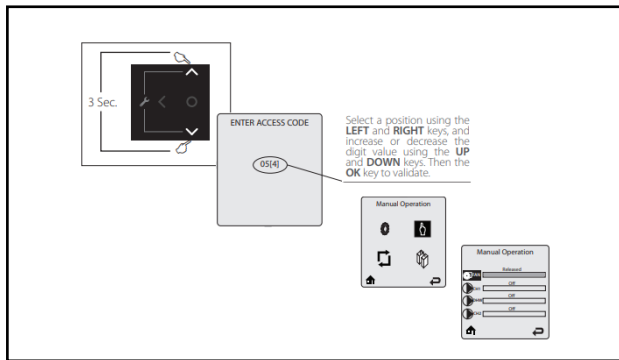


Fig. 2

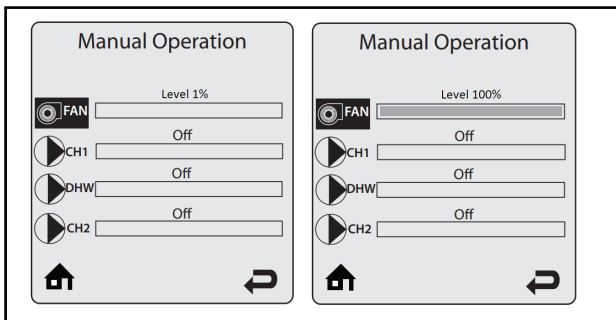


Fig. 3

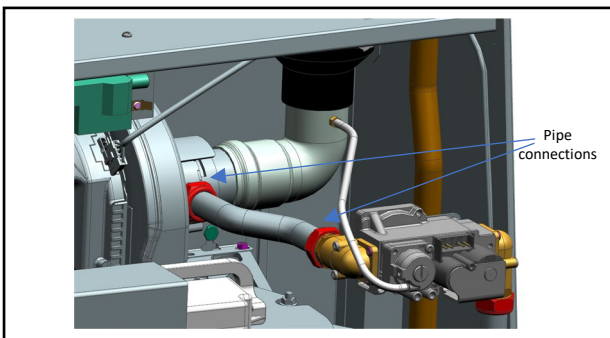


Fig. 4

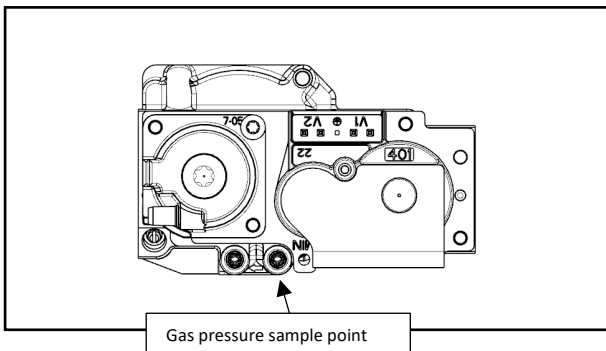


Fig. 5

1. Preliminary Checks

- Sample probe must be inserted sufficiently, and ensure sampling is correct when CO₂/O₂ readings are measured (refer to Fig.1 for probe position and insertion).
- Appliance must be operating in service mode at 100% for high fire and 1% for low fire when CO₂/O₂ values are measured (Fig.2 / 3). Heating circuit should have all circulation pumps operating, providing sufficient flow through the appliance.
 - Touch simultaneously on the and soft keys for 3 seconds to access the functions for the installer. Reference
 - Enter the installer access code "054" by using the and soft keys to select a digit location and the and soft keys to change the digit. Touch the soft key to enter the access code.
 - Touch the soft key to highlight the Manual Operation icon then touch the soft key.
 - Touch the soft key while the FAN icon is highlighted to manually fire the burner and power the CH circulator(s).
 - Touch the soft key to adjust the firing rate from 1% to 100%. Hold down the soft key to rapidly increase the firing rate.

Once the combustion level is set at high fire (100%), manually place the boiler into low fire (1%) mode by touching the soft key to adjust firing rate down.

- Ensure appliance gas valve reference tube is correctly installed and connected with no kinks or splits (Fig.4).
- Replace fiber washers with the new ones provided (hardware box) (Fig.4).
- Ensure gas pipe connections are tight and leak free. See Section 10.5 on page 62 from installation guide.
- Check the incoming gas pressure at the unit (fig.5) is in accordance with table 2 with all gas appliances in operation and standby.

	Minimum	Maximum
Natural Gas	5 in w.c.	13 in w.c.
Propane (LP)	8 in w.c.	12 in w.c.

Table 2 – Gas Pressure (inches water column)

- If CO₂ is below specified tolerance (as per table 1) record High fire CO₂/O₂ in Table 4 – Section 1A & 1B, then follow section 2 and 3 to adjust High and Low fire Combustion.

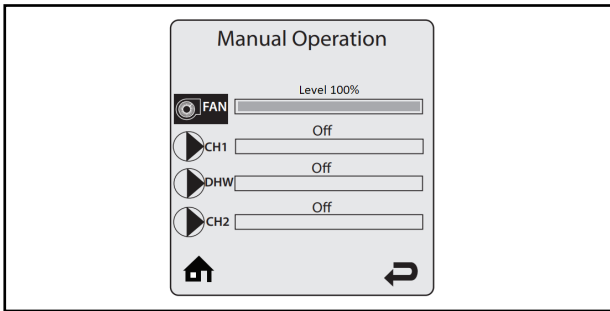


Fig .6

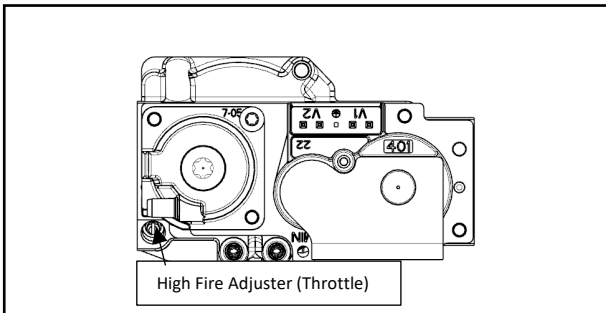


Fig .7

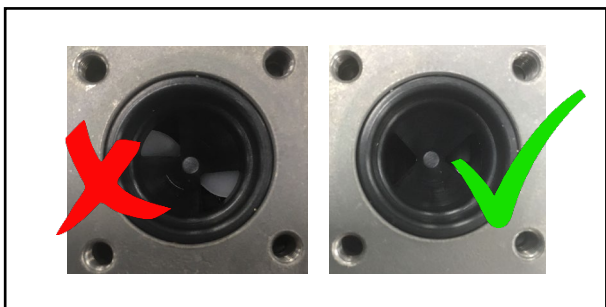


Fig .8

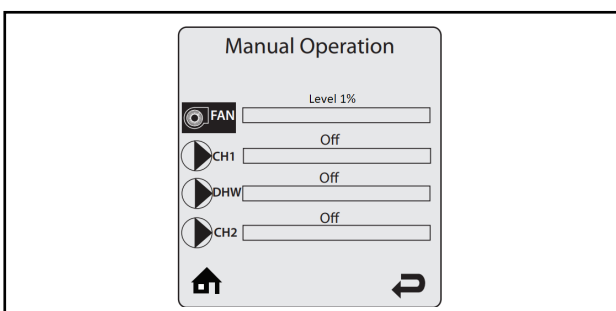


Fig .9

2. High Fire Adjustment (Throttle)

- Operate boiler to High Fire 100% in service mode (Fig.6).
- Alter High Fire adjuster (throttle) (fig.7) in ¼ incremental steps until CO₂ is within specified tolerance (as per table 3).
- Wait for stable combustion reading between each adjustment.

NOTICE

Direction		Exalt Solo/Combi
Clockwise		Decrease CO ₂ / Increase O ₂
Counter-Clockwise		Increase CO ₂ / Decrease O ₂

Table 3 – High Fire Adjuster (Throttle)

- If CO₂ levels have reached the limit or high fire adjustment screw (throttle) is fully open*, record High fire CO₂/O₂ in Table 4 – Section 2A).

*if no stop can be felt remove gas valve and ensure butterfly valve is open all the way (no white seen) (fig.8).

- Operate appliance to Low fire 1% (fig.9).
- If CO₂ at low fire is below specified tolerance (as per table 1) move to section 3. Low Fire Adjustment.
- If combustion is within tolerance (as per Table 1) Record Low Fire CO₂/O₂ in Table 4 – Section 2B and do not adjust low fire Adjuster (offset).



Fig .10

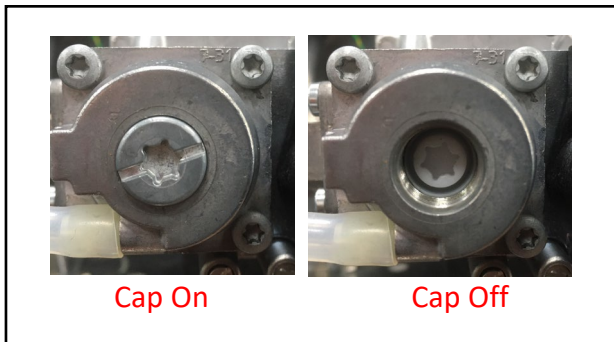


Fig .11

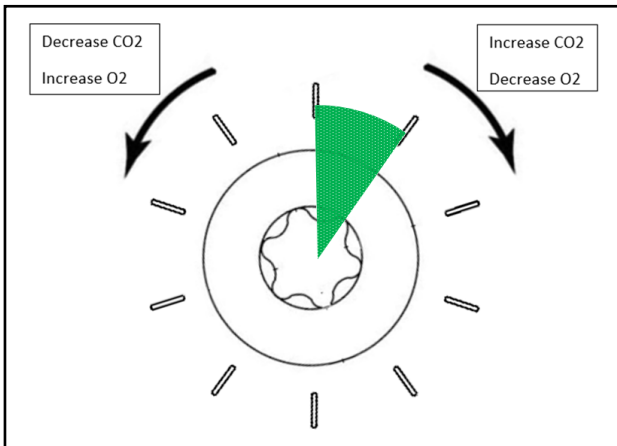


Fig .12

WARNING

Valve responds slowly so make small 1/10th adjustment to the low fire adjustment screw (offset) and wait for stable combustion reading before repeating.

3. Low Fire Adjustment (Offset)

- Operate appliance at low fire 1% in service mode (Fig.9).
- Ensure the boiler is at low fire under a stable operating condition whilst monitoring CO₂/O₂ values.
- If low fire CO₂/O₂ values are still below tolerance, record Low Fire CO₂/O₂ in Table 4 – Section 2B

Direction		Exalt Solo/Combi
Clockwise		Increase CO ₂ / Decrease O ₂
Counter-Clockwise		Decrease CO ₂ / Increase O ₂

Table 4 – Low Fire Adjuster (Offset)

Using “T40” torques key/bit (fig 10), unscrew, and remove cap of the gas valve low fire adjustment (offset) (Fig.11).

- Adjust low fire screw (offset) clockwise in small 1/10th of a turn adjustments until the CO₂ measurement is within the tolerance band but no greater than 1% CO₂ increase than the combustion reading after throttle adjustment at low fire (Fig.12). Refer to result recorded in Table 4 – Section 2B.

NOTICE

1% CO₂ = 1.8% less O₂ on Natural Gas
 1% CO₂ = 1.5% less O₂ on Propane

WARNING

CO₂ measurement should be increased no greater than 1% via low fire adjustment screw (offset) adjustment from previous reading at low fire Refer to result recorded in Table 2 – Combustion Results summary (column 2-Low fire.)

- Record Low Fire CO₂/O₂ in Table 3 – section 3.B.
- If minimum CO₂/O₂ is still below allowed specification tolerance contact IdealUSA technical support. Tel: 800-411-9999 x575
- Operate appliance to High Fire 100% (Fig.6) Record High Fire CO₂/O₂ in Table 3 – 3.A).
- Table 2 – Combustion Results summary should be submitted to IdealUSA technical support



Exalt model Number: _____
 Serial Number: _____
 Date of Installation: _____

Fuel: Natural gas Propane

	1.Combustion Readings Before Adjustment		2.Combustion Readings After high fire Adjustment		3.Combustion Readings After Low Fire Adjustment		
1.A High fire	CO ₂	_____	2.A High fire	CO ₂	3.A High fire	CO ₂	_____
	O ₂	_____		O ₂		O ₂	_____
	CO	_____		CO		CO	_____



CO₂ measurement should be increased no greater than 1% via offset adjustment from previous reading at low fire (column 2. After Throttle Adjustment)

1.B Low fire	CO ₂	_____	2.B Low fire	CO ₂	_____	3.B Low fire	CO ₂	_____
	O ₂	_____		O ₂	_____		O ₂	_____
	CO	_____		CO	_____		CO	_____

→ 1% max Increase

Worked Example on Propane (LP)							
	CO ₂	9		CO ₂	10		
Low fire	O ₂	7.2	Low fire	O ₂	5.7		
	CO	4		CO	6		

→ 1% max Increase

NOTICE

1% CO₂ = 1.8% less O₂ on Natural Gas
 1% CO₂ = 1.5% less O₂ on Propane

Table 4 – Combustion Results summary

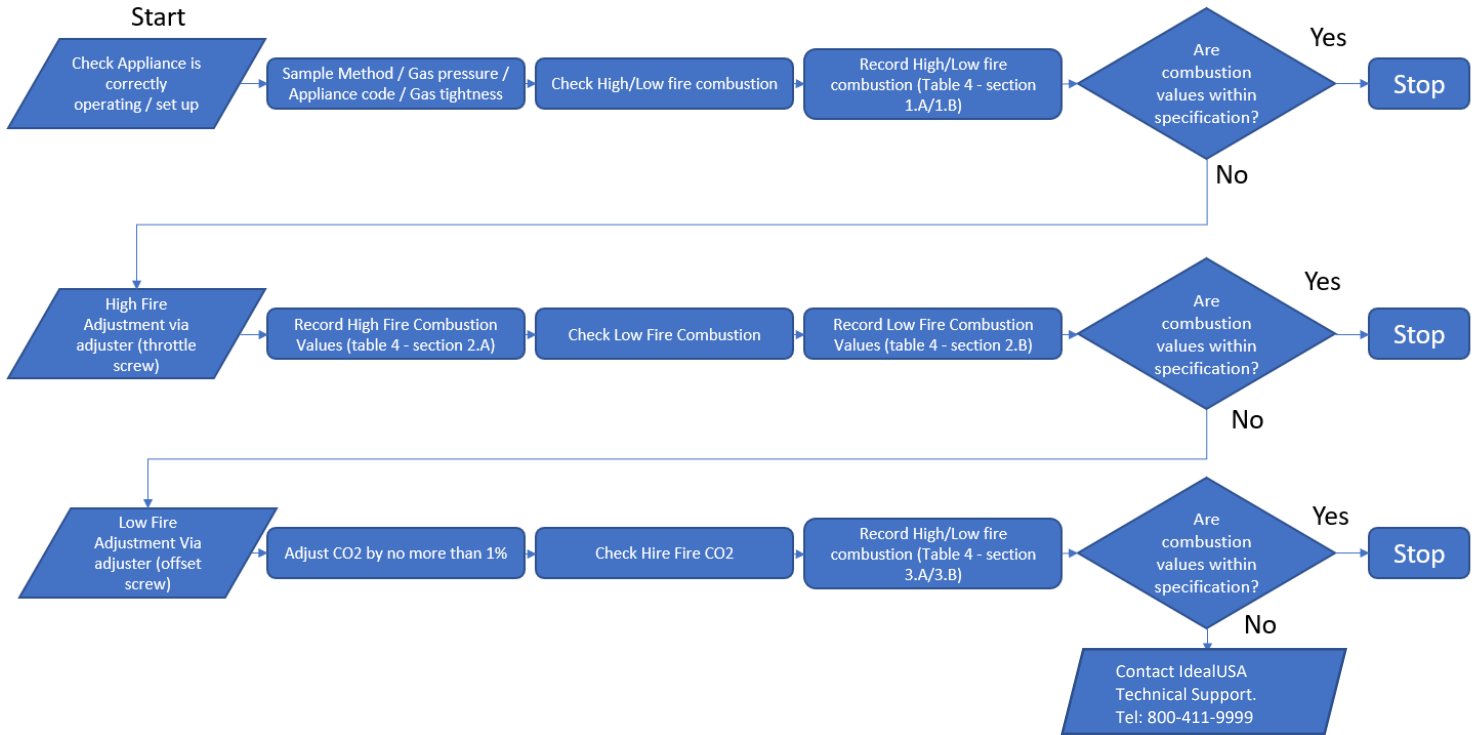
QR codes to refer to Videos of combustion analyzer / gas valve adjustment / sensing lines + connections



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Combustion Adjustment Instruction – Flow chart



Please contact technical support at techsupport@idealusa.com or 800-411-9999 x575 with any questions.

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