

ENGINEERING BULLETIN

Subject: Exalt Propane Venturi Update Parts Kits

Date: 4/27/2021

Ideal USA has received complaints of harmonic noise on a small number of propane installations of the Exalt. Although these complaints are rare, we have researched and developed a solution to this issue. A new repair kit is available that consists of a new propane venturi, control board, and display board. All three items must be replaced at the same time.

Venturi Update Kit Part Numbers

Model	Kit
Exalt 110	EXRKIT124
Exalt 155 Solo & Combi	EXRKIT125
Exalt 199 Solo & Combi	EXRKIT126

Existing propane installations that do not exhibit any harmonic noises do NOT need to install this kit. Natural gas installations do NOT need to install this kit. All current production units are equipped with these parts as standard items.

Please contact technical support at techsupport@idealusa.com or 800-411-9999 x575 with any questions.