



STANDARD 2 YEAR - MAINTENANCE & WARRANTY

Project: _____

Project Address: _____

Architect: _____

Company: _____

Manufactured By:
Avalon International Aluminum
21451 SW 108th Ave
Tualatin OR 97062

Contact for Maintenance:
Baron Carleton
Phone: (503) 885-9494
Email: baron@avalon.solutions

LIMITED WARRANTY ALUMINUM DOOR FRAMES

For a period of 2 years from the date of shipping, Avalon International Aluminum, LLC warrants that all products will be free from defects of workmanship. Our tolerances for alignment are ±1 degree.

Any and all express warranties are excluded and disclaimed. To the extent permitted by law, any implied warranties of merchantability or fitness for any particular purpose are excluded and disclaimed. Avalon International Aluminum, LLC will not be liable for normal manufacturing defects or customer variances from the specifications.

CLEANING

- A. Start with mild soap and water, using gentle bushing or sponging, clean the completed system promptly after installation.
- B. Use mild detergents first, testing stronger solutions carefully.
- C. Clean from top to bottom to prevent staining and work in shaded conditions to avoid streaking.
- D. Avoid harsh chemicals, abrasive scrubbing, and extreme temperatures.
- E. For stubborn stains, test specialized cleaners on a small area.
- F. Dry seams and crevices thoroughly to prevent discoloration.
- G. Clean glass surfaces after installation complying with requirements contained in the "Glazing" sections for cleaning and maintenance. Remove excess glazing and sealant compounds, dirt and other substances from aluminum surfaces.
- H. Door opening assemblies shall be cleaned with general, non-abrasive cleaners suitable for painted surfaces; can be cleaned with soap and water. Wipe the surfaces with a soft, dry cloth per AAMA 609 & 610. Note: Any cleaning solution with any amount of ammonia should NOT be used to clean the frames.