IPIK DOORS BY AVALON
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CARE & HANDLING

HANDLING & STORAGE

1. Doors must be sealed as soon as they are delivery to job site.
2. Handle doors with clean gloves. Do not slide doors across one another or across other surfaces.
3. Store doors flat on a level surface in a dry, well ventilated building. Cover with dark opaque material to keep out light, keep clean, but still allow air circulation.
4. Doors cannot be subjected to abnormal heat, extreme dryness or, excessive humidity. Humidity must be maintained between 35%-65%. Doors should be acclimated to the prevailing humidity, prior to installation.
5. Doors must be inspected when received. Written notice of any claim of visible defect must be given to IPIK within 10 days of receipt of doors.

INSTALLATION

1. The structural strength of a door must not be impaired during fitting, either by application of hardware, or by any cuts made for lights, louvers, or other special details.
2. Job site fitting is limited to 1/8 inch on each vertical edge and 1 inch at top and bottom. Clearance between door and frame of 1/8 inch is standard at top, lock and hinge edges.
3. Doors over 3' wide or over 7'-6" high require 4 hinges.
4. When doors are factory prepared for hardware:
   - all drilling for screws and bolts will be done in the field by others.
   - correctly sized pilot holes must be field drilled for all screws.
   - Doors must be installed in the openings numbers marked on the top of each door.

FINISHING

Face veneer will vary in color and in grain characteristics within the species and cut specified. When doors are stained or clear-finished, any color and grain variations that existed prior to finishing will show, after finishing. These variations in color, tone and grain should be expected. Door finish requires periodic maintenance. Doors may require refinishing from time to time depending on use and location.

FIELD FINISH

IPIK cannot warrant the appearance of field-finished doors. Doors are not ready for finishing until properly field prepared. Field preparation must include block sanding with fine grit sandpaper. Door faces have been thoroughly sanded at the factory, however, subsequent handling marks and raised grain must be removed by a thorough block sanding. Sanding and finishing must be done when door is in a horizontal position. DO NOT USE STEEL WOOL.

FACTORY FINISH

1. Factory finished doors should be wiped with a silicone-free polish. We suggest Guardsman Furniture Polish.
2. If factory-finished doors are cut in field, edges must be field-sealed.

FIRE DOORS

DO NOT REMOVE METAL FIRE LABELS FROM STILES OF DOORS! Do not trim the top end of a fire door.

20, 45, 60 and 90 minute fire doors are prefit in width and beveled. No further width trimming is allowed. Fire doors may be undercut up to 3/4" for floor clearance.

Only a LICENSED COMPANY may mortise or cut light openings in fire rated doors!

PAIRS OF FIRE DOORS

Approved 18-gauge, metal edges and astragals are required for pairs of 45, 60, and 90 minute doors except for "A" Category positive pressure doors which already have intumescent material imbedded in tops and edges. 20 min rated pairs may be specified to have fire treated wood stiles so that metal edges are not required.