

PROPERTY ⁽¹⁾	TEST METHOD	FREQUENCY	UNIT Metric	1006525
SPECIFICATIONS				
Nominal Thickness		-	mm	1.50
Thickness (min. avg.)	ASTM D5994	Every roll	mm	1.43
Lowest individual (8 values/10)			mm	1.35
Lowest individual (10 values/10)			mm	1.28
Asperity Height (min. avg.) Textured side	ASTM D7466	Every roll -	mm	0.40 Bottom
Resin Density	ASTM D1505	One per batch	g/cc	< 0.926
Melt Index - 190°C/2.16 kg (max.)	ASTM D1238	One per batch	g/10 min	1.0
Density	ASTM D792	Every 10 rolls	g/cm ³	≤ 0.939
Carbon Black Content	ASTM D4218	Every 2 rolls	%	2.0 - 3.0
Carbon Black Dispersion	ASTM D5596	Every 10 rolls	Category	Cat. 1 / Cat. 2
OIT - Standard (min. avg.)	ASTM D3895	One per batch	min	100
Tensile Properties (min. avg.) (2)	ASTM D6693	Every 2 rolls		
Strength at Break			kN/m	23
Elongation at Break			%	400
2% Modulus (max.)	ASTM D5323	Per formulation	kN/m	630
Tear Resistance (min. avg.)	ASTM D1004	Every 5 rolls	N	165
Puncture Resistance (min. avg.)	ASTM D4833	Every 5 rolls	N	375
Dimensional Stability	ASTM D1204	Certified	%	± 2
Multi-Axial Tensile (min.)	ASTM D5617	Per formulation	%	30
Oven Aging - % retained after 90 days	ASTM D5721	Per formulation (5)		
OIT - Standard (min. avg.)	ASTM D3895		%	35
HP-OIT (min. avg.)	ASTM D5885		%	60
UV Resistance - % retained after 1,600 hr	ASTM D7238	Per formulation (5)		
HP-OIT (min. avg.)	ASTM D5885		%	35
Low Temperature Brittleness	ASTM D746	Certified	°C	- 77
SUPPLY SPECIFICATIONS(Roll dimensions may vary ±1%)				
Roll Dimension - Width	-		m	8.00
Roll Dimension - Length	-		m	135.0
Area (Surface/Roll)	-		m ²	1080.00
Color (one side) (4)	-			White

NOTES

1. Testing frequency based on standard roll dimensions and one batch is approximately 180,000 lbs (or one railcar).
2. Machine Direction (MD) and Cross Machine Direction (XMD or TD) average values should be on the basis of 5 specimens each direction.
4. Smooth edge may not have the same consistent shade of color as the membrane itself. The colored layer may cause the carbon black content results to be higher than 3%.
5. Certified by core (black) formulation on geomembrane roll or molded plaque.

* All values are nominal test results, except when specified as minimum or maximum.

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