

PROPERTY ⁽¹⁾	TEST METHOD	FREQUENCY	UNIT Metric	1010033
SPECIFICATIONS				
Nominal Thickness		-	mm	2.00
Thickness (min. avg.)	ASTM D5994	Every roll	mm	1.90
Lowest individual (8 values/10)			mm	1.80
Lowest individual (10 values/10)			mm	1.70
Asperity Height (min. avg.)	ASTM D7466	Every roll	mm	0.40
Resin Density	ASTM D1505	One per batch	g/cc	< 0.926
Melt Index - 190°C/2.16 kg (max.)	ASTM D1238	One per batch	g/10 min	1.0
Density	ASTM D792	Every 10 rolls	g/cm ³	≤ 0.939
Carbon Black Content	ASTM D4218	Every 2 rolls	%	2.0 - 3.0
Carbon Black Dispersion	ASTM D5596	Every 10 rolls	Category	Cat. 1 / Cat. 2
OIT - Standard (min. avg.)	ASTM D3895	One per batch	min	100
Tensile Properties (min. avg) (2)	ASTM D6693	Every 2 rolls		
Strength at Break			kN/m	31
Elongation at Break			%	400
2% Modulus (max.)	ASTM D5323	Per formulation	kN/m	840
Tear Resistance (min. avg.)	ASTM D1004	Every 5 rolls	N	220
Puncture Resistance (min. avg.)	ASTM D4833	Every 5 rolls	N	500
Dimensional Stability	ASTM D1204	Certified	%	± 2
Multi-Axial Tensile (min.)	ASTM D5617	Per formulation	%	30
Oven Aging - % retained after 90 days	ASTM D5721	Per formulation (5)		
OIT - Standard (min. avg.)	ASTM D3895		%	35
HP-OIT (min. avg.)	ASTM D5885		%	60
UV Resistance - % retained after 1,600 hr	ASTM D7238	Per formulation (5)		
HP-OIT (min. avg.)	ASTM D5885		%	35
Low Temperature Brittleness	ASTM D746	Certified	°C	- 77
SUPPLY SPECIFICATIONS(Roll dimensions may vary ±1%)				
Roll Dimension - Width	-		m	8.00
Roll Dimension - Length	-		m	105.0
Area (Surface/Roll)	-		m ²	840.00
Color (one side) (4)	-			White

NOTES

1. Testing frequency based on standard roll dimensions and one batch is approximately 180,000 lbs (or one railcar).
2. Machine Direction (MD) and Cross Machine Direction (XMD or TD) average values should be on the basis of 5 specimens each direction.
4. Black or grey spots may be visible on the textured surface. Smooth edge may not have the same consistent shade of color as the membrane itself. The colored layer may cause the carbon black content results to be higher than 3%.
5. Certified by core (black) formulation on geomembrane roll or molded plaque.

* All values are nominal test results, except when specified as minimum or maximum.

* The information contained herein is provided for reference purposes only and is not intended as a warranty or guarantee. Final determination of suitability for use contemplated is the sole responsibility of the user. SOLMAX assumes no liability in connection with the use of this information.

Solmax is not a design professional and has not performed any design services to determine if Solmax's goods comply with any project plans or specifications, or with the application or use of Solmax's goods to any particular system, project, purpose, installation or specification.