

**Material Specification - 40kg Bulk Coffee Green Bag**

**PROPERTIES**

Parameter	Unit	Limits	Test Method
Tensile Strength	N/15mm	MD≥40	GB/T 1040.3
		TD≥40	GB/T 1040.3
Elongation at Break	%	MD≥300	GB/T 1040.3
		TD≥300	GB/T 1040.3
Sealing Strength	N/15mm	≥30	GB/T 2358
Coefficient of Friction	(IN/IN, Dynamic)	≤0.6	GB/T 10006
OTR	At 23°C, 100%O <sub>2</sub> ,0% RH	≤4	ASTM D3985-02
WVTR	At 38°C, 90% RH	≤6	ASTM F1249-01

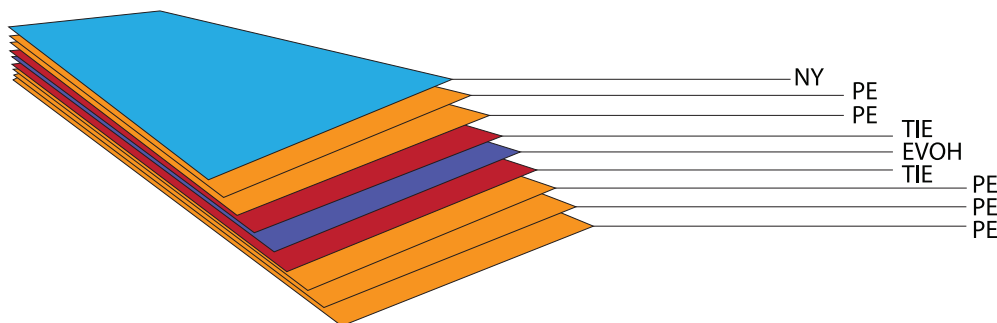
**DIMENSION AND OTHER PROPERTIES**

Parameter	Unit	Limits	Test Method
Width	630 mm	±5	GB/T 6673
Height	1080 mm	±5	GB/T 6673
Seal Width	8 mm	±1.0	-
Thickness	100 um	±8%	GB/T 6672

**RECOMMENDATIONS :**

\* Packaging material should be stored in warehouse with no contamination which temperature should be under 40°C (10°C ~ 30°C is recommended), and humidity between 40%~60%RH. There should be no heat source existing within one meter around the materials.

\* The material should be used within one year from date of manufacture under the conditions as stated above.



Savor Brands food packaging products are FDA compliant and safe for food contact. The values shown above were developed from random samples taken from production material. We believe them to be typical for the product. Actual values may vary from what is depicted here. Customers should determine product suitability based upon their own internal criteria.