



55 Victoria Street, Keene NH

(603) 357-2484



[www.GRautoworks.com](http://www.GRautoworks.com)  
[www.sportscar-services.com](http://www.sportscar-services.com)

May 18, 2016

Tom,

Please find copies of work orders and narratives of labor accomplishments thus far. I have not totaled this work order, but this is the break down if I were to charge you for all the time I actually have in the car through this billing cycle the labor would be \$20,348.00 plus parts, materials and freight this comes to a total of \$27,319.10. Because of the status of this car and the effort it is going to take is why we have requested a meeting with you. I don't like having to be the bad guy and delivering this type of news is never easy. Our goal is to get this car finally done for you, but there is still a long way to go.

Thanks,

Gary



Tom Hoy MGTf



[www.GRautoworks.com](http://www.GRautoworks.com)

Work steps to be completed:

Fit motor, transmission and driveshaft

Permanently install floor

Install gas tank and plumb fuel line

Calculate for speedometer calibration

Permanently mount grill radiator and grill shell

Install body beading

Permanently mount front of body and rear fenders

Install lighting and wire up

Install chrome trim, bumpers, mirrors etc.

Assemble windshield frame with glass and install

Paint and build dash. Install

Source and install full interior and carpet

Install top. New or old? Paint top bows?

Paint wheels and install new tires

Set wheel alignment

Run engine and set up tune

Road test

As with the parts list, this was put together to the best of my ability and is only a rough list of steps needed to assemble car.



55 Victoria Street, Keene NH

(603) 357-2484



[www.GRautoworks.com](http://www.GRautoworks.com)  
[www.sportscar-services.com](http://www.sportscar-services.com)

HOY April

1. Install wiring harness.
2. Prep all studs, threads and tap all threaded bores. Repair and Heli coil 4 Bell housing holes. Upon final assembly we found piston height too much. Block and head have been machined to many times. Locate shim manufacturer and have a shim custom made. All final checks and inspections of motor assembly. Paint engine.
3. Start fitting floors, braces and body bracket (remember car was total basket case, so what do we have and what don't we have). Prepping body for proper frame fit. Fabricate and fit needed body to frame. Secure main body to frame. Rear mounts require modification to fit. Further floor fitting / cutting required.
4. Assemble fenders and side panels for radiator shroud fit before final chroming prep. Also fit as much front end sheet metal, bracketry etc. for fit adjustment and missing bits.
5. Further repair shaping and fitting of radiator shell.
6. Install front bearer plate and service and repair much hardware and mounting holes in frame, engine and engine ancillaries.
7. Clean and prep various engine ancillaries.
8. Prep and paint various bits and start installing fire wall pieces.
9. Chroming and the chromers are an ordeal to deal with regarding the chrome. Radiator shell turned out to be a mess. Much attention to finished product required. Windshield uprights required extra work once stripped. Multiple trips and meetings with the chromers.
10. Much time spent on parts and parts logistics due to the basket case factor of this job.
11. All valve adjuster threads and buttons a mess. Repaired all threads and removed seized adjusters.
12. Modified replacement water pump for proper fit.
13. Start stripping and building dash board.
14. Mount fuel pump pre-line on fuel system pieces.
15. Much time spent dealing with hardware fitment and correct British fitting hardware.

*DAEWBAA. 243 hours  
422 miles.*

Sally,

I am very sorry to hear of Tom's death. Please accept my deepest condolences.

I have enclosed the paper work I have on the MG.

Thank you,

Gary

A handwritten signature in cursive script, appearing to read "Gary", written in black ink.

G&R Autoworks

Sports Car Services

Keene NH 03431

603-357-2484