

Invoice

Invoice Number:

12269

Invoice Date:

May 1, 2002

Page: 1

Sold To:



PHONE
(616) 669-5800

FAX
(616) 669-0044

- COMPLETE MACHINE SHOP SERVICES
 - DYNAMIC ENGINE BALANCING
- 2176 Center Industrial Ct.
Jenison, MI 49428
Phone (616) 669-5800

Engine Make		Payment Terms	Sales Rep ID	Due Date
283 GM		Net Due		5/1/02
Quantity	Item	Description	Unit Price	Extension
1.00	LABOR	DEGREASE BLOCK	45.00	45.00
1.00	LABOR	SONIC CHECK BLOCK	80.00	80.00
1.00	LABOR	BORE & HONE W/O PLATE	130.00	130.00
1.00	LABOR	ASSEMBLY CLEAN BLOCK	35.00	35.00
1.00	LABOR	INSTALL & FIT CAM BEARINGS	27.00	27.00
1.00	LABOR	INSTALL OIL GALLEY PLUGS	10.00	10.00
2.00	LABOR	DEGREASE HEADS	17.00	34.00
2.00	LABOR	VACUUM TEST HEADS	7.50	15.00
1.00	LABOR	CHECK VALVE GUIDES 1 CYL (OK)	15.00	15.00
1.00	LABOR	FIGURE COMPRESSION RATIO (3)	15.00	15.00
1.00	LABOR	CHECK SURFACE ON HEADS (OK)	15.00	15.00
1.00	LABOR	GRIND CRANK (.030M .020R)	95.00	95.00
8.00	LABOR	POLISH WRIST PINS	1.38	11.00
8.00	LABOR	HONE PISTONS TO FIT PINS	4.38	35.00
8.00	LABOR	BEAD BLAST PISTONS	2.50	20.00
8.00	LABOR	REMOVE PISTONS OFF RODS	3.00	24.00
8.00	LABOR	PRESS PISTONS ON RODS	4.00	32.00
8.00	LABOR	DEGREASE PISTONS/REMOVE RINGS & PINS/CLEAN RING GROOVES	8.63	69.00
1.00	LABOR	GAP RINGS	25.00	25.00
1.00	LABOR	MODIFY CAM BEARINGS	10.00	10.00
1.00	LABOR	ASSEMBLE ENGINE	350.00	350.00
1.00	PARTS	MS429P.030 MAIN BEARINGS	45.57	45.57

1.5 FINANCE CHARGE (18% ANNUAL) ON PAST DUE BALANCES

PARTS	Continued
SALES TAX	Continued
LABOR	Continued
TOTAL	Continued

Due to the intended use of the products listed, that being competitive racing, they are sold WITHOUT ANY EXPRESS WARRANTY OR ANY

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283 GM		Net Due		5/1/02
Quantity	Item	Description	Unit Price	Extension
1.00	PARTS	SH1349S CAM BEARINGS	17.54	17.54
1.00	PARTS	OIL GALLEY PLUGS	4.00	4.00
1.00	PARTS	99168-1 LOCK	5.75	5.75
1.00	PARTS	MELLING M55 OIL PUMP		
1.00	PARTS	OIL PUMP DRIVE & PICKUP		
1.00	PARTS	SEALED POWER RINGS 9967060	117.74	117.74
2.00	PARTS	FEL-PRO HEAD GASKETS	41.54	83.08
1.00	PARTS	REAR MAIN SEAL	9.42	9.42
1.00	PARTS	POLY LOCKS	5.00	5.00
1.00	PARTS	TIMING SET		

1.5 FINANCE CHARGE (18% ANNUAL) ON PAST DUE BALANCES

PARTS	288.10
SALES TAX	17.29
LABOR	1,092.00
TOTAL	1,397.39

pd 5-9-02
Check # 3385

Due to the intended use of the products listed, that being competitive racing, they are sold WITHOUT ANY EXPRESS WARRANTY OR ANY

PERFORMANCE ENGINEERING

RACING ENGINES, INC.

PHONE
(616) 669-5800

FAX
(616) 669-0044

- COMPLETE MACHINE SHOP SERVICES
 - DYNAMIC ENGINE BALANCING
- 2176 Center Industrial Ct.
Jenison, MI 49428
Phone (616) 669-5800

ENGINE SPEC. SHEET

CUSTOMER NAME: _____ DATE: 4-2002 ENGINE SIZE: 283

CRANK: Style STEEL Stroke 3.000

MAIN BRGS: Style MS429P Size .030

ROD BRGS: Style ACL Size .020

PISTON: Style L2275 Bore Size .060

ROD: Style OEM Rod Length 5.700

HEAD: Style 64 CC CC: CAST
Cast - Alum

COMPRESSION RATIO: 11.19

CAMSHAFT: Part Number CS-113R Head Gasket Number 1003 Thickness .042
Valve Lash: Intake: .012 Exhaust: .018 Cam set at: _____ at _____

Intake V-P Clearance (w/o lash or gasket) _____

Exhaust V-P Clearance (w/o lash or gasket) _____

RINGS: Style R9967.060 Top: 1/16 .016 2nd: 1/16 .018 Oil: 1/8 LOW

MAIN BRG. CLEARANCE: #1 _____ #2 _____ #3 _____ #4 _____ #5 _____

MAIN THRUST END PLAY: .004 MAIN TORQUE: 70 w/oil ROD TORQUE: 35 w/oil

ROD CLEAR: _____ ROD SIDE CLEARANCE: .0010-.0018 CAM TORQUE: 30

OIL PUMP TORQUE: 55 HEAD TORQUE: 30-50-70 OIL PUMP PRESSURE: _____

ROCKER STUDS: pressed in BALANCER BOLT: none OPEN CLOSED

DECK HEIGHT: #1 _____ #2 _____ #3 _____ #4 _____
#5 _____ #6 _____ #7 _____ #8 _____

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NAME _____

DATE 4-2002

CALCULATE COMPRESSION RATION

CYLINDER BORE (.01-9.99) 3.935

STROKE (.01-9.99) 3.000

COMBUSTION CHAMBER VOLUME (.1-199.9) 64 CC

DECK CLEARANCE (.000-.999) .020

COMPRESSED GASKET THICKNESS (0-.999) .042

OR

COMPRESSED GASKET VOLUME (0-.999) -

PISTON DOME VOLUME (0-199.9) 17.7

OR

PISTON DISH VOLUME (0-199.9) -

COMPRESSION RATIO = 11.19

ACTIVE AUTO AND TRUCK SERVICE
 1864 PINERIDGE DR.
 JENISON, MI. 49428
 Phone - 616-662-6949 Fax - 616-662-6950

INVOICE

1663

Org. Est. # 002476

F150401

INVOICE

Print Date : 04/07/2004

1961 CHEVROLET - CORVETTE

Lic # :

Odometer In :

Unit # :

Vin # :

Hat # :

Cust ID : 1263

Ref # :

Part Description / Number	Qty	List	Extended	Labor Description	Hours	Extended
EATON POSITRACTION REPLACEMENT UNIT ED19686-	1.00	485.00	485.00	OVERHAUL REAR END	6.50	409.50
82RG MASTER BEARING&SEAL OVERHAUL KIT 82RG	1.00	185.00	185.00	UPS SHIPPING	N/A	N/C
1052358 LIMITED SLIP ADDITIVE 1052358	2.00	7.28	14.56	Hazardous Materials		10.27
Shop Supplies		23.96	23.96			

[Technicians : MASSERANG, DAVID M201590]

Org. Estimate \$1,170.80 Revisions \$0.00 Current Estimate \$ 1,170.80 Additional Cost Revised Estimate

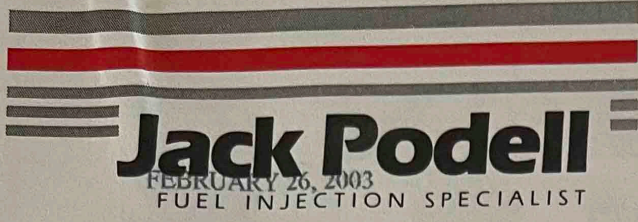
Labor:	\$419.77
Parts:	\$708.52
Sublet:	\$0.00
Sub:	\$1,128.29

Tax:	\$42.51
Total:	\$1,170.80
Bal Due:	\$1,170.80

[Payments -]

I hereby authorize the above repair work to be done along with the necessary material and hereby grant you and/or your employees permission to operate the car or truck herein described on street, highways or elsewhere for the purpose to testing and/or inspection. An express mechanic's lien is hereby acknowledged on above car or truck to secure the amount of repairs thereto. Warranty on parts and labor is one year or 12,000 miles whichever comes first. Warranty work has to be performed in our shop & cannot exceed the original cost of repair.

SIGNATURE..... Date..... Time.....
 ANTOR, LORALEE



RE: REBUILD 1964 FUEL INJECTION WITH DISTRIBUTOR

BASE REBUILD PRICE	\$795.00
FORWARD BALANCE TUBE MOUNTING CLIP	6.00
160* THERMOSTATE AND GASKET	12.00
THERMOSTATE HOUSING	50.00
FUEL METER SHIELD	14.00
TEMPERATURE SENDING UNIT	20.00
CORRECT PROMARY AND SECONDARY RETURN SPRINGS	12.00
CORRECT ACCELERATOR ROD BELLCRANK TO FIREWALL	25.00
BELLCRANK STUD	10.00
REPLACE CRANKING SIGNAL VALVE (EX)	105.00
REPLACE DEFECTIVE AND CRAC KED CHOKE COVER	175.00
CHOKE VENT FELT	5.00
RESTRICTOR CHANGE FROM .043 TO .035 RETROFIT PER GM INSTRUCTION IN AIR METER	
ON ORDER TO IMPROVE IDLE	50.00
REURFACE DIAPHRAGM COVERS TO ELIMINATE WARPAGE & VACUUM LEAKS	35.00
PLUG & SEAL PLUG IN SIDE OF FUEL METER	5.00
REPLACE MISSING SPOLL PLUNGER SPRING	10.00
12 MANIFOLD MOUNTING BOLTS	12.00
1 SET FO FI INTAKE MOUNTING GASKETS	25.00
1 SPARE INNER CABLE	30.00
	1396.00

RE: REBUILD DISTRIBUTOR #1110914

BASE REBUILD PRICE	\$150.00
MAIN LEAD WIRE & GROMMET	13.00
CONDENSOR	8.00
2 SETS OF HIGH PERFORMANCE POINTS	39.80
ROTOR	10.00
NOS DUAL WINDOW CAP	80.00
JUMPER WIRE	5.00
DISTRIBUTOR CROSS SHAFT	60.00
	\$365.80

TOTAL UNIT REBUILD	\$1396.00
TOTAL DISTRIBUTOR REBUILD	365.80
TOTAL	\$1761.80

NOTE; IN ORDER TO ATTAIN THE BEST PERFORMANCE, YOU MUST ADD LEAD TO YOUR GAS, INFORMATION ENCLOSED, 1 CASE \$128, 2 OR MORE \$119 PER CASE. POCK UP TERMS ARE CASE OR BANK CASHIERS CHECK.

Your One Stop Fuel Injection Center
Complete Rebuilding • Parts
Rebuilt Units Available

106 Wakewa • South Bend, Indiana 46617 • Phone (219) 232-6430

24 Hr. Fax (219) 234-8632