



Where Speed Freaks Go For a Fix

214-226-1504

Customer:		Invoice #:	109	Labor Rate	
Phone #:		Date:	January 24, 2023	\$	85.00
Mileage:	4,341	Serial #:	TEX113898		
Item	Hours	Problem/Work Performed	Parts	Labor	Total
1	1	Clutch inoperable, master wrong size.625 (5/8), installed new master .75		\$ 85.00	\$ 85.00
2	8	Inoperable clutch, removed clutch, intalled correct flywheel P/N M-6375-A302B, new bolts, clutch P/N 07042ST1, throwout bering, and pilot bering		\$ 680.00	\$ 680.00
3	2	Turn signals inoperable, swtich bad in column. Removed and installed new switch P/NTW12		\$ 170.00	\$ 170.00
4	1	Headlight dimmer switch broken. Removed, re-wired, installed new swtich		\$ 85.00	\$ 85.00
5	3	Headlight bulbs loose, broken headlight buckets. Removed & installed new buckets & bulbs		\$ 255.00	\$ 255.00
6	2	Engine cooling problems due to incorrect ducting and incorrect fan. Removed fan. Fabricated & installed ducting in front of and behind radiator. <del>Fab upper cap pipe</del>		\$ 170.00	\$ 170.00
7	4	Installed Spal fan P/N VA18-AP71/LL-59A, wire new harness for fan relay		\$ 340.00	\$ 340.00
8	4	Clean engine bay, reroute electrical engine bay/Remove engine bay wiring harness		\$ 340.00	\$ 340.00
9	7	Radiator loose and severely chafed, removed radiator, fabricated/installed upper/lower mounts & new custom 2 row radiator. <del>Fab upper cap pipe</del>		\$ 595.00	\$ 595.00
10	2	Upper radiator hose has large loop, which traps air. Replace with new silicone and aluminum tube. Fabricated radiator cap tube installed new clamps		\$ 170.00	\$ 170.00
11	2	Replace lower radiator hose with new silicone and aluminum tube, and new clamps		\$ 170.00	\$ 170.00
12	1	Heater hose is looped and leaking. Installked plug in block. Removed fitting, pipe tapped fitting hole 3/8" NPT		\$ 85.00	\$ 85.00
13	0	Water pump leaking due to missing bolt. Installed <sup>All</sup> new bolts. <i>water pump new</i>		\$ -	\$ -
14	0.5	Engine oil dipstick shorts out on alternator due to being wrong size. Installed Cleveland oil dipstick		\$ 42.50	\$ 42.50
15	2	Oil pan, rear seal, and timing cover leaking. Oil pan has incorrect hardware (screws). Fixed as part of engine rebuild. Installed new oil pan and bolts		\$ 170.00	\$ 170.00
16	1	Valve covers leaking oil. Cleaned and painted, then installed with new seals and hardware		\$ 85.00	\$ 85.00
17	0.5	Drive shaft has grade 5 bolts from rear flange to rear end. Installed new grade 8 bolts with lock nuts		\$ 42.50	\$ 42.50
18	2	Battery cables chafing on rear end and brakes. Rerouted positive cable and installed with cushion clamps		\$ 170.00	\$ 170.00
19	4	Fuel line on frame not attached and chafing on engine mount. Fabricated and installed new fuel lines from front to back of car		\$ 340.00	\$ 340.00
			\$ 9,714.44	\$ 3,995.00	\$ 13,709.44
			Parts Subtotal	Labor Subtotal	Total



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Customer:		Invoice #:	109	Labor Rate	
Phone #:		Date:	24-Jan-23	\$	85.00
Mileage:	4,341	Serial #:	TEX113898		
Item	Hours	Problem/Work Performed	Parts	Labor	Total
20	1	Fuel line from pump to carb is wrong size and length. Fabricated and installed new line of correct size and length.		\$ 85.00	\$ 85.00
21	0.5	Rubber fuel hoses is old. Replaced hoses and installed new fuel filter and clamps		\$ 42.50	\$ 42.50
22	0.5	Plastic coolant overflow tank mounted too high and missing cap. Installed new aluminum tank with new hoses.		\$ 42.50	\$ 42.50
23	1	Transmission mount to crossmember missing 2 bolts and spacer not drilled. Drilled spacer and installed new bolts.		\$ 85.00	\$ 85.00
24	1	Clutch slave cylinder mounting bracket poorly made and poorly welded. Installed new mount bracket with original 7/8" cylinder		\$ 85.00	\$ 85.00
25	4	Front brake hard lines not mounted to frame and flex hose to calipers missing frame mounts. Welded tabs to frame, installed new brake hardlines, installed new stainless steel flex hoses		\$ 340.00	\$ 340.00
26	6	Brake lines not mounted to frame from the distribution block, causing chafing. Fabricated new hard lines, mounted distribution block to body, rerouted and mounted new brake lines.		\$ 510.00	\$ 510.00
27	2	Coolant temp sensor installed in water pump causing incorrect temp readings. Gauge also not reading correctly. Installed new sensor p/n 280ED-F in block to work with new gauge p/n SWW-82307.		\$ 170.00	\$ 170.00
28	1.5	Driver and passenger shoulder seat belts installation is unsafe (go through fiberglass, turn 90 degrees and then mounted in wheel well above rear end). Removed shoulder belts from lap belts, fabricated and installed <sup>over</sup> shoulder belt holes in body, repaired trim panels covers behind seats <i>Blank Panels</i>		\$ 127.50	\$ 127.50
29	6	Driver and passenger lap seat belts are poorly mounted and welds are unsafe. Removed bad brackets, fabricated and installed new brackets to frame		\$ 510.00	\$ 510.00
30	1	Right rear wheel bearing has too much <u>ply</u> . Disassembled RH upright. Inner & outer bearings are bad. Replaced RH & LH rear wheel bearings. See item #53 <i>Play</i>		\$ 85.00	\$ 85.00
31	1	Battery not mounted down. Installed new mount in trunk.		\$ 85.00	\$ 85.00
32	0	Gas tank vent is poorly routed. Repaired with new gas tank installation		\$ -	\$ -
33	5	Steering support loose, mounted with 2 bolts, #2 clamped instead of heim joint. Fabricated bracket. Installed new heim joint, 2 new U joints and new DD shaft		\$ 425.00	\$ 425.00
34	3	Steering column firewall mount missing 2 & 4 bolts and hole in firewall is too large. Repaired hole in firewall and installed colun with 4 bolts and lock nuts.		\$ 255.00	\$ 255.00
Sheet Subtotal			\$ -	\$ 2,847.50	\$ 2,847.50
Subtotals from Page 1			\$ 9,714.44	\$ 3,995.00	\$ 13,709.44
Totals: Pages 1 & 2			\$ 9,714.44	\$ 6,842.50	\$ 16,556.94
Parts Subtotal					
Labor Subtotal					
Total					



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Phone #:		Date:	January 24, 2023	\$	85.00
Mileage:	4,341	Serial #:	TEX113898		
Item	Hours	Work Performed	Parts	Labor	Total
35	3	Motor mounts, cross member, and rear end mount welds are bad. <del>Removed old welds and rewelded.</del> <i>Ground</i>		\$ 255.00	\$ 255.00
36	0.5	Engine has two breather caps. Fabricated PCV hardline, installed new PCV, and one new breather.		\$ 42.50	\$ 42.50
37	0	Front suspension strut rod bushings loose and weathered. <del>Installed new bushing kit.</del> See item #80		\$ -	\$ -
38	2	Numerous bolts found loose on front suspension. Disassembled L & R front suspension and inspected. Fixes listed in items #76 -#80, #82-#83		\$ 170.00	\$ 170.00
39	0	Front suspension grease certs missing. See item #77		\$ -	\$ -
40	3	Rack and pinion mounts missing spacers. Welded new spacers in between cross member so mounts bolt could be torqued. Installed rack and torqued bolts.		\$ 255.00	\$ 255.00
41	1	Removed, cleaned, and inspected front wheel bearings. All bearings bad. Packed new bearings P/N A-12, A-13, 6815 with grease and installed them.		\$ 85.00	\$ 85.00
42	3	L & R side exhaust pipes mounts are bad. Removed old tabs. Fabricated new mounts. Welded to side pipes. Installed frame mounts.		\$ 255.00	\$ 255.00
43	1	Engine intake manifold leaking. Removed and cleaned intake. <i>see item 63</i>		\$ 85.00	\$ 85.00
44	2	There's a miss in the engine ignition. Installed used Mallory comp 9000 distributor with new Petronix ignition module P/N 9ML-1820, new ignition P/N 4501, new Taylor coil wire. Recurve distributor advance. <i>SPRO PRO SPARK WIRES</i>		\$ 170.00	\$ 170.00
45	0.5	Engine balancer pulley bolts are expoxied in. Removed and discovered the balancer fit loose to the crank. Replaced with new balancer.		\$ 42.50	\$ 42.50
46	3	Engine bay had several holes. Repaired holes with epoxy and painted engine bay.		\$ 255.00	\$ 255.00
47	4	Pedal box loose and missing 3 of 7 bolts. Removed pedal box, cleaned and welded clutch master mount studs. Welded spacers - Fabricated 2" (3 each) band iron doublers for inside foot box and silicone sealed. Installed pedal box to foot box with 7 new bolts with lock nuts.		\$ 340.00	\$ 340.00
48	0.5	Found bad splice in electrical harness. Soldered new splice.		\$ 42.50	\$ 42.50
49	2	Volt regulator wired in bad. Soldered in new wiring and ran to new mounting area.		\$ 170.00	\$ 170.00
50	0	Alternator previously installed R111609A, 60 AMP O'reilly's brand. Replaced with remanned unit		\$ -	\$ -
			Sheet Subtotal	\$ -	\$ 2,167.50
			Subtotals from Page 1 & 2	\$ 9,714.44	\$ 6,842.50
			Totals: Pages 1, 2 & 3	\$ 9,714.44	\$ 9,010.00
			Parts Subtotal		
			Labor Subtotal		
			Total		

*Engine Bay*



IS shop

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214-226-1504

Customer:	[Redacted]	Invoice #:	109	Labor Rate
Phone #:	[Redacted]	Date:	January 24, 2023	\$ 85.00
Mileage:	[Redacted]	Serial #:	TEX113898	

Item	Hours	Work Performed	Parts	Labor	Total	
51	2	Park brake cable was too short and end was incorrect. Installed new cable and new cable end. Remounted park brake with proper hardware. Fabricated bulkhead seal for cable passthrough. Installed all with new hardware.		\$ 170.00	\$ 170.00	
52	8	Removed gas tank for other maintenance. Discovered gas tank had severe leaks. Installed new Shell Valley tank - fabricated forward tank mount and drilled aft tank mounts. Installed new sending unit.		\$ 680.00	\$ 680.00	
53	4	Bearings bad. Removed, disassembled, cleaned, and inspected RH & LH rear wheel bearings (PN: JLM9732 kit) Installed new bearings and seals. Torqued half shafts and installed cotter pin. to upper rights		\$ 340.00	\$ 340.00	
54	4	Removed rear end assembly due to cross threaded mount bolt. Rethreaded all 4 top mount bolts holes. Ground open front LH bolt hole in frame mount. Cleaned lower mount rods. Reinstalled rear end assembly with new hardware.		\$ 340.00	\$ 340.00	
55	2	Rear rotors are bad, park brake ground into rotors. Removed old rotors. Installed new rotors PN 121.20000		\$ 170.00	\$ 170.00	
56	3	Park brake pads were worn out. Replaced L & R park brake pads. Removed, disassembled, cleaned, and replaced L & R tension spring. Lubed park brake mechanism. Installed new pads PN JLM9518		\$ 255.00	\$ 255.00	
57	3	Rear brake pads were worn out. Replaced L & R brake pads PN JLM9728. Remove L & R calipers, cleaned and painted. Replaced bleed screws and cleaned hardware. Installed with new lock washers, lockwire, and new brake pins.		\$ 255.00	\$ 255.00	
58	3	L & R rear brake lines to calipers had wrong fittings at calipers. Fabricated and installed new hard lines and new fittings PN 181-030,A		\$ 255.00	\$ 255.00	
59	8	Rear main seal leaking. Removed engine, oil pan, and #5 rear main cap. #5 rear bearing was bad. Removed all main caps and found all main bearings were bad. Removed #7 rod cap and found bad bearing. Disassembled engine. Engine needed to be overhauled. Took engine to machine shop for engine to be machined and short block assembled.		\$ 680.00	\$ 680.00	
60	2	Rear lower control arms were bare steel and corroded. Removed, cleaned, sanded, primed, painted and reinstalled.		\$ 170.00	\$ 170.00	
61	2	Carb linkage was very loose. Removed, cleaned, and painted firewall linkage. Installed new heim rod ends (2 each). Installed new rod ends (2 each) with new 1/4 x 28 threaded rod. Pedal to fireall linkaage. Installed 2 each rold ends with 1/4 x 28 rod fireall linkage to carb.		\$ 170.00	\$ 170.00	
62	1	Ignition switch coming apart. Removed old switch and installed new switch PN US14 and recrimped electrical terminals.		\$ 85.00	\$ 85.00	
63	1	Replaced old 4v intake manifold with Edelbrock 2v F351 aluminum, clear coated intake.		\$ 85.00	\$ 85.00	
			Sheet Subtotal	\$ -	\$ 3,655.00	\$ 3,655.00
			Subtotals from Page 1, 2 & 3	\$ 9,714.44	\$ 9,010.00	\$ 18,724.44
			Totals: Pages 1, 2, 3 & 4	\$ 9,714.44	\$ 12,665.00	\$ 22,379.44
			Parts Subtotal			
			Labor Subtotal			
			Total			

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Phone #:		Date:	January 24 ,2023	\$	85.00
Mileage:	4,341	Serial #:	TEX113898		
Item	Hours	Work Performed	Parts	Labor	Total
64	2	Plugged and welded 12 holes on L & R frame rails		\$ 170.00	\$ 170.00
65	5	Prepped, primed, and painted L & R frame rails as needed.		\$ 425.00	\$ 425.00
66	2	New fuel sending unit was different manufacturer than fuel gauge, and incompatible (Sender 0-90 ohm, gauge 240-335 ohm) Wired and installed new fuel gauge module PN 910-97709, and amber low fuel indicator PN 80208		\$ 170.00	\$ 170.00
67	0.5	Clutch and brake pedal pivot bolt is too short. Installed new grade 8 bolt with new lock nut.		\$ 42.50	\$ 42.50
68	4	Rear cross brace for rear end mount needs to be clearanced for brake calipers. Cut out areas for brake and park brak caliper and painted.		\$ 340.00	\$ 340.00
69	1	Original LH heat shield that mounts below brake master above headers was damaged. Fabricated, painted and installed new heat shield.		\$ 85.00	\$ 85.00
70	4	Repair cut out for brake master to inner wheel well. Removed tin, trimmed, sanded, applied bonded, sanded, primes applied bedliner paint.		\$ 340.00	\$ 340.00
71	1	Left and right tail light terminals were loose and pulled off. Removed and cleaned left and right tail lights. Recrimped old terminals and crimped new terminals. Applied RTV around wires to light fixture. <i>Re Installed light</i>		\$ 85.00	\$ 85.00
72	1	Fabricated bushings for top rear shock mounts to frame. Fabricated bushings and installed in 3 each shocks.		\$ 85.00	\$ 85.00
73	1	Replaced brake light hydro switch with mechanical/electric switch P/N SLS66 at brake pedal. Fabricated and installed bracket. Wired and installed switch.		\$ 85.00	\$ 85.00
74	0.5	Battery was not grounded to frame. Welded battery ground lug to cross member above rear end and forward RH inner frame.		\$ 42.50	\$ 42.50
75	1	Rack and pinion has torn boots and bad outer tie rod ends. Replaced boots and outer tie rod ends. <i>Installed B</i>		\$ 85.00	\$ 85.00
Sheet Subtotal			\$ -	\$ 1,955.00	\$ 1,955.00
Subtotals from Page 1, 2, 3, 4			\$ 9,714.44	\$ 12,665.00	\$ 22,379.44
Totals: Pages 1, 2, 3, 4 & 5			\$ 9,714.44	\$ 14,620.00	\$ 24,334.44
Parts Subtotal					
Labor Subtotal					
Total					

*102*



Where Speed Freaks Go For a Fix

214-226-1504

Jan. 2020 started

Customer:	[REDACTED]		Invoice #:	109	Labor Rate	
Phone #:	[REDACTED]		Date:	January 24, 2023	\$	85.00
Mileage:	4,341		Serial #:	TEX113898		
Item	Hours	Work Performed	Parts	Labor	Total	
76	3	Front lower control arm frame mount holes are badly elongated. Welded holes and welded plates to support holes		\$ 255.00	\$ 255.00	
77	1	Front upper and lower ball joints are bad. Removed and replaced lower P/N GK8209. Replaced upper control arm with new tubular arm Jegs P/N 555-64560.		\$ 85.00	\$ 85.00	
78	1	Front shocks are bent at upper bayonets. Installed new shocks KYB P/N KG4511		\$ 85.00	\$ 85.00	
79	2	Front suspension strut rod to frame mount holes are worn. Cut mounts from frame.		\$ 170.00	\$ 170.00	
80	7	Struts do not align to center hole on frame. Fabricated frame mounts and new front strut rods. <i>Installed</i>		\$ 595.00	\$ 595.00	
81	8	Repaired headers, elongated mount bolts to allow all bolts to align. Welded 8 each bolt holes so gasket will seal. Welded 8 each mount tabs header to sidepipe. <i>and Installed</i>		\$ 680.00	\$ 680.00	
82	1	Front lower control arm bushing was worn out. Removed and installed new P/N TD5713W bushing. Blasted and painted lower arms. <i>Return 1/</i>		\$ 85.00	\$ 85.00	
83	0.5	Installed customer supplied air horn		\$ 42.50	\$ 42.50	
84	0.5	Transmission output shaft seal bad. Installed new seal P/N 7692S		\$ 42.50	\$ 42.50	
85	4	Rear shocks bad. Replaced set of 4 KYB P/N KG9122		\$ 340.00	\$ 340.00	
86	0	Rear springs are rated too low (180#). Installed new springs 250#, 3" ID, 10" tall				
87	4	Rear tires rubbing fender. Fabricated 4 each, 1/4" tall spacers and installed in rear springs.		\$ 340.00	\$ 340.00	
88	15	Picked up engine short block from engine shop, completed engine assembly and installed. <del>Spark plugs P/N AP25, new water pump P/N 1648, new Fuel Pump</del>		\$ 1,275.00	\$ 1,275.00	
89	2	Took headers to coating shop to have headers ceramic coated. Installed coated headers		\$ 170.00	\$ 170.00	
90	4	Carb P/N 4777-7 650 DP had vacuum leak throttle body to intake. Installed new carb P/N QFT BR67213-2 750 DP, and tuned		\$ 340.00	\$ 340.00	
91	2	During brake bleeding, distribution block leaks. Installed new block P/N 910-31358-BLK, bled brakes		\$ 170.00	\$ 170.00	
			Sheet Subtotal	\$ -	\$ 4,675.00	\$ 4,675.00
			Subtotals from Page 1, 2, 3, 4 & 5	\$ 9,790.55	\$ 14,620.00	\$ 24,334.44
			Totals: Pages 1, 2, 3, 4, 5 & 6	\$ 9,790.55	\$ 19,295.00	\$ 29,009.44
			Parts Subtotal			
			Labor Subtotal			
			Total			

\* Installed Eng & Brake  
 CARB IN, Tuned Eng.

Installed New ~~Thermo stat P/N BRA333-160~~  
 Rebuilt  
 I with Aussie 4-1 211-1-1

Subtotals from Page 1, 2, 3, 4 & 5

Totals: Pages 1, 2, 3, 4, 5 & 6

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Phone #:			Date:	January 24, 2023	\$ 85.00	
Mileage:	4,341		Serial #:	TEX113898		
Item	Hours	Work Performed	Parts	Labor	Total	
92	1	Starter went bad. Removed and installed new starter P/N PWM-9103		\$ 85.00	\$ 85.00	
93	1	Front wheel studs are 7/16" and do not match rear studs. Installed new 1/2" studs into front rotors P/N 66-236		\$ 85.00	\$ 85.00	
94	20	Brake and turn lights inoperable. Removed fused block for troubleshooting. Removed all wires from fuse block to car harness, tested all wires, repaired faulty wiring. Installed new #6 ring terminals, connected to fuse block and installed. New flasher units 2 ea. P/N SREF32		\$ 1,700.00	\$ 1,700.00	
95	2	Steering wheel horn button inoperable. Rewired and installed new horn button.		\$ 170.00	\$ 170.00	
96	1	Alternator was not charging. Repaired wiring and installed diode kit P/N 30720		\$ 85.00	\$ 85.00	
97	0	Changed fuel filter P/N 33033 wix.		\$ -	\$ -	
98		351 Cleveland rebuilt with stock bottom end, Aussie steal 2V heads rebuilt and the following new parts: pistons, rod bolts, comp cam & lifter kit p/n CL32-221-3, comp cam roller rocker arms p/n 17045-16, comp push rods, spark plug p/n AP25, Flow Kooler water pump p/n 1648, fuel pump, balancer, motor mounts p/n B2257, oil pump, pick up, oil pan, thermostat BRA-333-160, Peak Global antifreeze	\$ 5,987.66	\$ -	\$ 5,987.66	
Sheet Subtotal			\$ 5,987.66	\$ 2,125.00	\$ 8,112.66	
Subtotals from Page 1, 2, 3, 4, 5, & 6			\$ 9,798.20	\$ 19,295.00	\$ 29,009.44	
Totals: Pages 1, 2, 3, 4, 5, 6 & 7			\$ 15,785.86	\$ 21,420.00	\$ 37,122.10	
			Parts Subtotal	Labor Subtotal	Total	