

CLEARANCES

JOB # Estimate

DATE

TICKET #

AMT.

BORE DIA. -	4.280"	PIN / ROD -	.0008" (Cl.)
PISTON DIA. -	4.275"	PIN / PISTON -	.0008 (Cl.)
PISTON / DECK -	.008"	P/VALVE (I) N.R	(E) N.R.
ROD BRG. -	.0025"	CAM DEGREE -	110*
MAIN BRG. -	.0025"	CAM E/P -	.003"
RING GAP #1 -	.018"	VALVE LASH (I) Hyd.	(E) Hyd.
RING GAP #2 -	.018"	CRANK E/P -	.005"

11/2012

Estimate

7640.00

Handwritten: 260 CI

Phone: (C) (631) 433-8973

TOTAL: 7640.00

BLOCK PARTS

QTY-	DESC.	PART #	AMT.
1	CORE PLUG KIT	PE102B	Incl
1	CAM BEARINGS	CB390	Incl
8	ROD BEARINGS	CB743HN/CR808HPN	Incl
1	MAIN BEARINGS	MS829P-Std.	Incl
8	PISTONS	13729-030 (M-10cc)	Incl
1	PISTON RINGS	R9904-.030"	Incl
1	CAMSHAFT	11-451-8	Incl
1	LIFTERS	854-16	Incl
1	TIMING SET	S-363/S-392N/TC501	Incl
1	OIL PUMP	M77A	Incl
1	O/P DRIVESHAFT	WG166X	Incl
1	PUMP SCREEN	77-S2 (w/weld)	Incl
TOTAL:			

QTY-	DESC.	PART #	AMT.
2	GASKETS	8180PT-2	Incl
	ROD BOLTS		
8	CONN RODS	HBR6385	Incl
	MAIN BOLTS		
1	MAIN STUDS	235-5701	Incl
1	CRANKSHAFT	9-454-4250-6385	Incl
	CYLINDER BLOCK		
	WINDAGE TRAY		
1	TIMING COVER	(GM) Stock	Incl
1	CAM LOCK PKGE	WG900-207K	Incl
1	H/BALANCER	DA4541-HD	Incl
1	OIL PAN	N.A. (EOM-New)	Incl
TOTAL:			

HEAD PARTS

QTY-	DESC.	PART #	AMT.
8	INT VALVES	11344 2.125" x .343"	Incl
8	EXH VALVES	Custom 1.720" x .343"	Incl
1	SPRINGS	929-16	Incl
16	SEALS	LVS-1055 (V-.530")	Incl
1	RETAINERS	1732-16	Incl
1	LOCKS	611-16	Incl
	G/PLATES		
16	R/A STUDS	RRS-1H	Incl
1	V/S LOCATORS	4772-16	Incl
TOTAL:			

QTY-	DESC.	PART #	AMT.
	VALVE SEATS		
8	PUSH RODS	Custom	Incl
1	ROCKER ARMS	1620-16	Incl
1	HEAD BOLTS	OEM (U)	Incl
	R / ARM NUTS		
	R / ARM BALLS		
	HEAD STUDS		
	CYL. HEADS		
1	INTAKE BOLTS	OEM (N)	Incl
TOTAL:			

ADDITIONAL PARTS

1	INTAKE GASKET	MS90323	Incl
1	T/C GASKET	14026	Incl
1	REAR MAIN SEAL	17051	Incl
TOTAL:			

1	OIL PAN GASKET	16353	Incl
8	PUSH RODS	Custom	Incl
1	FREIGHT	Asst'd Frgt. In	Incl
TOTAL:			

Customer Glenn H. Job # _____ Estimate _____ Date 11 / 20 / 2012
 Engine Mfr Chevrolet Year / Size 1971 / 454" BB (Vette)
 Crankshaft _____ Cylinder Block _____
 Deck Hgt. _____ Conn Rods _____ Pistons _____
 Cyl. Heads _____ Springs _____
 Valves _____ Retainers _____

Notes: All clearances on back are nominal!

Press Test Block _____	Resize Rods _____	Cast Guides _____ <u>Incl</u>
Boil Block _____	Bush Rods _____	Bronze Guides _____
Install Cam Brgs _____ <u>Incl</u>	Peen Pistons _____	Comp Valve Job _____ <u>Incl</u>
Bore & Hone _____ <u>Incl</u>	Hone Pin Holes _____	Mach / Springs _____ <u>Incl</u>
w / Stress Plate _____ <u>Incl</u>	Drill Pin Oilers _____	Mach / Seals _____ <u>Incl</u>
Align Bore Mains _____	Flycut Pistons (I) _____	Install Studs _____
Mill Decks _____	Flycut Pistons (E) _____	Install Plates _____
"O" Ring Block _____	R & R Pistons _____	Set Spring Hgt _____ <u>Incl</u>
Check Deck Height _____ <u>Incl</u>	Set-up E/P - Deg Cam _____ <u>Incl</u>	<u>(112 (Nom))</u> C C Heads _____ <u>Incl</u>
Magnaflux Crank _____	File Fit Rings _____	Port Cyl Heads _____
Cut Crank _____	Clearance Grind Block _____ <u>Incl</u>	Mill Heads _____ <u>Incl</u>
Cross Drill Crank _____	Hone Balancer _____	Fit Intake _____ <u>Incl</u>
Pol / Rad Crank _____ <u>Incl</u>	Assemble Short Block _____	Port Intake _____
Set Brg Clearance _____ <u>Incl</u>	Assemble Long Block _____	Install O/S Valves _____ <u>Incl</u>
Tap Oil Plugs (3) _____	Check Piston / Valve _____	_____
Balance Assy _____ <u>Incl</u>	Boil / Peen Heads _____ <u>Incl</u>	_____
Magnaflux Rods _____	Magnaflux Cyl Head _____	_____
Shotpeen Rods _____	Press Test Cyl Head _____	Boil Misc. Engine Parts _____ <u>Incl</u>
Total: _____	Total: _____	Total: _____

Notes: _____

	Add'l Labor	
_____	_____	_____
_____	_____	_____
_____	_____	_____
Total: _____	Total: _____	Total: _____