

1970 Pontiac Exterior Finishes

A Starlight Black
Two-tone
Combinations
C, D, H, P



B Palomino Copper
Two-tone
Combinations
A*, C*
(*upper only)



C Polar White
Two-tone
Combinations
A, D, E, G, K, P



D Bermuda Blue
Two-tone
Combinations
A, C, E



E Atoll Blue
Two-tone
Combinations
A*, C, D
(*upper only)



G Baja Gold
Two-tone
Combinations
A*, C
(*upper only)



H Palisade Green
Two-tone
Combinations
A, C*, M
(*upper only)



K Mint Turquoise
Two-tone
Combinations
A*, C
(*upper only)



M Pepper Green
Two-tone
Combinations
A*, C*, H
*upper only)



N Burgundy
Two-tone
Combinations
A*, C*
(*upper only)



P Palladium Silver
Two-tone
Combinations
A, C



Q Verdoro Green
Two-tone
Combinations
A*, C*
(*upper only)



R Cardinal Red
Two-tone
Combinations
A*, C*
(*upper only)



Y Sierra Yellow
Two-tone
Combinations
A*, C*
(*upper only)



Z Granada Gold
Two-tone
Combinations
A*, C*
(*upper only)

1970 Convertible Top Usage Chart

Pontiac Convertibles available: LeMans Sport (3767), GTO (4237), Catalina (5267) and Bonneville (6267).

Top Color Code Number: 1 White 2 Black 5 Sandalwood 7 Dark Gold

Black Interior Trim
Numbers: 252, 258,
268, 538, 539, 568
A-1,2 M-1,2,5
B-1,2,5 N-1,2
C-1,2 P-1,2
D-1,2 Q-1,2,5
E-1,2 R-1,2
G-1,2,5,7 Y-1,2,5,7
H-1,2,5 Z-1,2,5,7
K-1,2

Sandalwood Interior
Trim Numbers: 257,
267, 537, 567
A-1,2,5 M-1,2,5
B-1,2,5 N-1,2,5
C-1,2,5 P-1,2
D-1,2 Q-1,2,5
E-1,2 R-1,2
G-1,2,5,7 Y-1,2,5,7
H-1,2,5 Z-1,2,5,7
K-1,2

Saddle Interior Trim
Numbers: 255, 535,
565
A-1,2,5 M-1,2,5
B-1,2,5 N-1,2
C-1,2,5 Q-1,2,5
E-1,2 R-1,2
G-1,2,5,7 Y-1,2,5,7
H-1,2,5 Z-1,2,5,7

Blue Interior Trim
Number: 250
A-1,2 E-1,2
C-1,2 P-1,2
D-1,2

Green Interior Trim
Numbers: 256, 536,
566
A-1,2 M-1,2,5
C-1,2 Q-1,2,5
G-1,2,5,7 Y-1,2,5,7
H-1,2,5 Z-1,2,5,7

Red Interior Trim
Number: 254
A-1,2 R-1,2
C-1,2

Brown Interior Trim
Number: 563
A-1,2 M-1,2,5
B-1,2,5 N-1,2,5
C-1,2 Q-1,2,5
G-1,2,5,7 Y-1,2,5,7
H-1,2,5 Z-1,2,5,7

1970

EXTERIOR COLORS AND CODES

Starlight Black	19	A
Palamino Copper	63	B
Polar White	10	C
Bermuda Blue	25	D
Atoll Blue	28	E
Baja Gold	55	G
Palisade Green	45	H
Mint Turquoise	34	K
Pepper Green	48	M
Burgundy	79	N
Palladium Silver	14	P

Verdoro Green	47	Q
Cardinal Red	75	R
Sierra Yellow	50	Y
Granada Gold	58	Z
Orbit Orange	60	T

CORDOVA TOP COLORS AND CODES

White	1
Black	2
Sandalwood	5
Dark Gold	7
Dark Green	9

FOLDING TOP COLORS AND CODES

White	1
Black	2
Sandalwood	5
Dark Gold	7

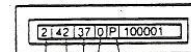
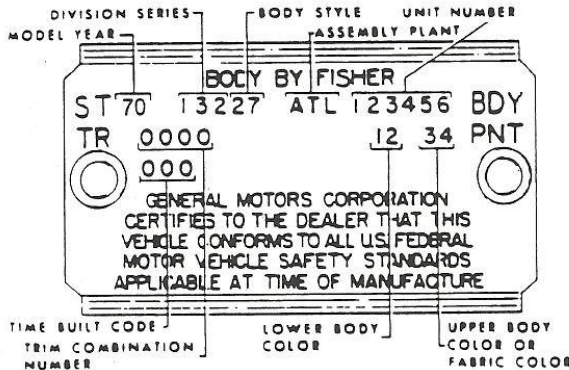
INTERIOR TRIM COLORS AND CODES

Blue	250
Saddle	256
Green	256 +
Sandalwood	257
Black	258
Brown	253 +
Red	254
Sandalwood	267*
Black	268*

* Bench seat interior
+ Not available in 1970 convertible models

ASSEMBLY PLANT CODES

P	Pontiac
Z	Freemont
B	Baltimore
G	Framingham
A	Atlanta
R	Arlington



DIVISION
SERIES
PLANT
YEAR
BODY STYLE CODE NO

Example of plate shows the first 1970 GTO (42) series hardtop (37) style built at Pontiac plant (P).

1970 PONTIAC POWER TRAIN - GTO

Trans- mission Type	Item No.	Car Order Code	Engine Size (Cubic Inches)	Carb.	Eng. Codes ID UPC	Trans. Codes ID UPC	Horse Power	Comp. Ratio	Standard Axle*	Econ. Axle	3.08	3.31	3.55	3.90	4.33
3 SPEED	1	345	400	4 bbl	WT	Std	350	10.25	3.55 (Exc. w/air) 3.23 (w/air)	3.23	A			A-NCH	A-NCHS
	2	348	400	4 bbl	WS	L74	366	10.5	3.55 (Exc. w/air) 3.23 (w/air)					A-NCH	A-NCHS
	3	344	455	4 bbl	WA	L75	370	10.5	3.31			A		A-NCH	A-NCH
	4	345	400	4 bbl	WT	Std	350	10.25	3.55 (Exc. w/air) 3.23 (w/air)	3.23	A			A-NCH (M21 only)	A-NCH (21 only)
4 SPEED	5	348	400	4 bbl	WS	L74	366	10.5	3.55 (Exc. w/air) 3.23 (w/air)					A-NCH (M21 only)	A-NCH (M21 only)
	6	344	455	4 bbl	WA	L75	370	10.5	3.31			A		A-NCH	A-NCH
	7	345	400	4 bbl	WT	Std	350	10.25	3.55 (Exc. w/air) 3.23 (w/air)	3.23	A			A-NCH	A-NCH
	8	344	455	4 bbl	WA	L75	370	10.5	3.31			A		A-NCH	A-NCH
HYDRA-MATIC	9	348	400	4 bbl	YS	Std	350	10.25	3.55 (Exc. w/air) 3.23 (w/air)	3.23				A-NCHS	A-NCHS
	10	347	400	4 bbl	XP	L67	370	10.5	3.90 (N/A w/air) (H)					A-NCHS	A-NCHS
	11	344	455	4 bbl	YA	L75	370	10.5	3.31			A		A-NCHS	A-NCHS
	12	345	400	4 bbl	WT	Std	350	10.25	3.55 (Exc. w/air) 3.23 (w/air)	3.23	A			A-NCHS	A-NCHS

*NOTE: Whenever Trailer Group is ordered the Trailer Group Axle supersedes the normal Standard Axle. See last page of Power Train Chart for Trailer Group.

LEGEND

A - Available.
C - Cooling - H.D. Radiator - Code 701 Required
H - H.D. Safe-T-Track - Code 361 Required
N - Not Available with Air Conditioning
S - Speedo-Adapter - Code 591 Required.
Note: All special order extras are extra cost - see code 362. Items C, H and S are extra cost options.

AXLE IDENTIFICATION

Ratio	Sales Code	UPC	Non Safe-T-Track Code	Safe-T-Track Code
3.07 (43:14)	R	GX1	WT	XT
3.08 (40:13)	F	GU4	WE	XE
3.23 (42:13)	G	GU5	WF	XF
3.31 (42:12)	T	GU6	WG	XG
3.55 (39:11)	W	HO2	WH	XH
3.90 (33:10)	P	SU6	SW	XS
4.33 (30:9)	S	GU9	—	XM

ID ENGINE CODES

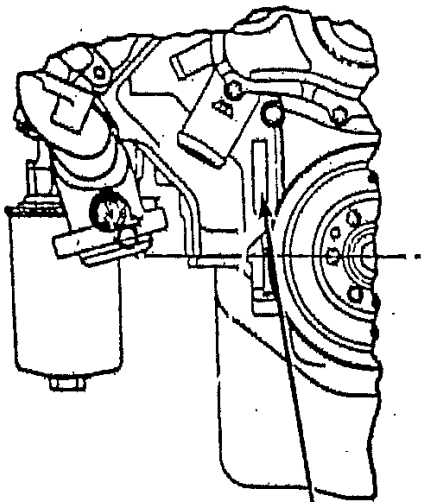
WT	400 4 bbl w/Man. Trans.	UPC
WS	400 4 bbl Ram Air III w/Man. Trans.	L74
WA	455 4 bbl w/Man. Trans.	L75
WW	400 4 bbl Ram Air IV w/4 Spd. Man. Trans.	L87
YS	400 4 bbl w/Turbo Hydra-Matic	Std.
YZ	400 4 bbl Ram Air III w/Turbo Hydra-Matic	L74
XP	400 4 bbl Ram Air IV w/Turbo Hydra-Matic	L67
YA	455 4 bbl w/Turbo Hydra-matic	L75

TRANSMISSION CODES

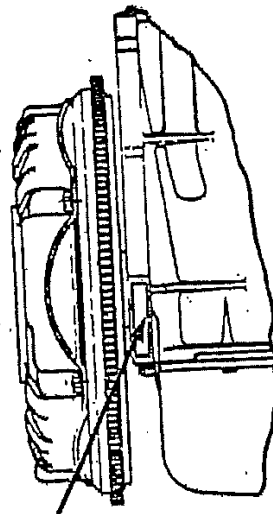
ID	Transmission Code	UPC
DG	3 Spd. Man. - H.D. Floor Shift	Std.
DJ	4 Spd. Man. Trans. - Wide Ratio	M20
DL	4 Spd. Man. Trans. - Close Ratio	M21
DP	4 Spd. Man. Trans. - Close Ratio-W L75	M21
PY	Turbo Hydra-Matic	M40
PD	Turbo Hydra-Matic Ram Air only	M40
PR	Turbo Hydra-Matic L75 only	M40

Beginning with the 1968 model year a partial vin number was stamped on the engine. Below is shown the location of this stamping.

8-CYLINDER



6-CYLINDER



**STAMP VEHICLE IDENTIFICATION
NUMBER CONSISTING OF THE
FIGURE 2 FOLLOWED BY THE
LAST 8 DIGITS OF THE CAR SERIAL
NUMBER.**

AMA-40A
1970

AMA Specifications—Passenger Car

The information contained herein is prepared, distributed by, and is solely the responsibility of the automobile manufacturing company to whose products it relates. Questions concerning these specifications should be directed to the manufacturer whose address is shown below. This uniform specification form was developed by the automobile manufacturing companies under the auspices of the Automobile Manufacturers Association.

MANUFACTURER	Pontiac Motor Division General Motors Corporation	CAR NAME	Pontiac - Tempest, LeMans, LeMans Sport and GTO
MAILING ADDRESS	Pontiac, Michigan 48053	MODEL YEAR	1970
		ISSUED:	9-3-69
		REVISED (•)	

NOTES:

1. The General Specifications herein are those in effect at date of compilation and are subject to change without notice by the manufacturer.
2. UNLESS OTHERWISE INDICATED:
 - a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
 - b. Nominal design dimensions are used throughout these specifications.

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BODY - TYPES AND STYLE NAMES -		Body type, style names; use manufacturer's code for series & body style.			
Body Type	Body Style Number				
	Tempest	LeMans	LeMans Sport	GTO	
4-Door Sedan	23369	23569			
4-Door Hardtop		23539	23739		
Coupe	23327	23527	23727		
Hardtop Coupe		23537	23737		24237
Convertible			23767		24267
Station Wagon - 4-Door 2-Seat		23535(a)	23736		

(a) Bottom hinged tailgate standard - 23536 (dual hinged tailgate) optional.

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (e)

CAR AND BODY DIMENSIONS

See Pages 25, 26 for SAE Dimension Definitions

(All dimensions in inches unless otherwise indicated)

All dimensions to ground are for comparative purposes only. Dimensions are to be shown for:
4-Dr. Sedan, 2-Dr. H.T., 4-Dr. H.T., Convertible and Station Wagon.

MODEL	SAE Ref. No.	TEMPEST	LEMANS	LEMANS SPORT	GTO
WIDTH					
Track - Front	W101		61		
Track - Rear	W102		60		
Maximum overall car width	W103		76.7		
Body width at No. 2 pillar	W117		74.1		
LENGTH					
Body "O" to front of dash	L 30		0		
Wheelbase	L101		116 (a)		112
Overall car length	L103		206.5 (b)		202.9
Overhang - front	L104		41.2		41.6
Overhang - rear	L105		49.3 (c)		49.3
Body upper structure length	L123	27&37	96.5 (35&36)	130.8 (39&69)	102.1 (67) 94.9
Body "O" line to $\mathbb{C}$ of rear wheel	L127		99.5		95.5
Body "O" line to w/s cowl point	L130		10.4		
HEIGHT					
Passenger Distribution (front & rear)			2-3		
Trunk/Cargo load (lbs.)			0		
Overall height	H101	(27&37) 52.0, (39&69) 52.6, (67) 52.3, (35&36) 54.5 (d)			
Cowl height	H114	(35 & 36) 38.6, (27, 37, 39 & 69) 37.4 (e)			
Deck height	H138	(27 & 37) 38.1, (35 & 36) 38.9, (39) 37.4, (67) 37.3, (69) 37.6 (g)			
Rocker panel - front	H112	(35 & 36) 9.0 (All Others) 7.8			8.0
From front wheel $\mathbb{C}$		32.0			
Rocker panel - rear	H111	(35 & 36) 8.5 (39&69) 6.5, (27, 37&67) 6.4			6.8
From rear wheel $\mathbb{C}$		23.0 with Long Wheelbase, 19.0 with Short W.B.			
Windshield slope angle	H122	53.0			
GROUND CLEARANCE					
		(35)	(36)	(39 & 69)	(27, 37 & 67)
Bumper to ground - front	H102	15.1	15.4	14.9	15.0
Bumper to ground - rear	H104	10.7	11.0	13.7	13.6
Angle of approach	H106	21.3	21.9	20.7	21.0
Angle of departure	H107	12.6	12.9	14.8	14.6
Ramp breakover angle	H147	12.6	13.2	9.7	10.0
Min. running clearance (Specify)	H156	5.0 (f)	4.0 (f)	4.1 (f)	4.4 (f)

- (a) 112 on 2-door styles
 (b) 202.5 on 2-door styles, 210.6 on station wagons
 (c) 53.4 on station wagons
 (d) Except GTO - 24237 is 52.3, 24267 is 52.6
 (e) Except GTO - 24237 and 24267 are 37.6
 (f) Exhaust system
 (g) Except GTO - 24237 is 37.7, 24267 is 36.9

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (0)

CAR AND BODY DIMENSIONS

See Pages 25, 26 for SAE Dimension Definitions
(All dimensions in inches unless otherwise indicated)

MODEL	SAE Ref. No.	Spts.Cps.	HT Cps	4-Dr. HT	4-Dr. Sedan	Conv.Cps.	Station Wagon
		23527*	23537*	23539*	23569*	23767*	23535*
FRONT COMPARTMENT							
Effective head room	H61	37.9 (a)	37.9 (b)	38.5 (c)	38.5	38.5	38.4
Max. eff. leg room - accelerator	L34	42.4 (d)	42.4	42.4 (e)	42.4 (f)	42.4	42.6
H Point to Heel point	H30	7.9 (g)	7.9 (h)	7.9 (i)	7.9 (j)	8.0	7.7
H Point travel	L17	4.8	4.8	4.8	4.8	4.8	4.7 (k)
Shoulder room	W 3	58.4	58.4	58.4	58.4	58.4	58.3
Hip room	W 5	59.7 (l)	59.6 (m)	59.4 (n)	59.4 (p)	59.7	59.7
Upper body opening to ground	H50	47.0	47.6	48.7	47.7	47.7 (5)	49.6
REAR COMPARTMENT							
H Point couple distance	L50	30.6 (q)	30.6 (r)	32.8	32.8	30.7	32.8
Effective head room	H63	36.3	36.3	37.1	37.1	36.9	38.3
Min. effective leg room	L51	32.2 (s)	32.2 (t)	34.8	34.8	31.6	34.6
H Point to Heel point	H31	10.0 (u)	10.0	10.6	10.6 (v)	10.0	10.6
Min. knee room	L48	.7 (w)	.7 (x)	2.3	2.3	1.6	2.3
Rear Compartment room	L 3	24.0 (y)	24.0 (z)	25.8	25.8	24.2	26.1
Shoulder room	W 4	57.0	57.0	57.5	57.5	47.9	57.4
Hip room	W 6	58.1 (1)	58.1 (2)	59.4	59.4	58.3	59.4
Upper body opening to ground	H51	---	--	48.5	47.3	--	48.7
LUGGAGE COMPARTMENT							
Usable luggage capacity	V 1	14.6	14.6 (3)	14.6	14.6	10.0 (4)	--
Liftover height	H195	27.1	27.1	26.6	26.5	27.1	--
Position of spare tire storage		Flat-Exc. SW & Opt. Space Saver Which Are Vertical					
Method of holding lid open		Torsion Bar					
STATION WAGON - THIRD SEAT							
Shoulder Room	W85	Not Offered					
Hip room	W86						
Effective leg room	L86						
Effective head room	H86						
Seat facing direction							
STATION WAGON - CARGO SPACE							
Cargo length at floor - front seat	L202	90.9					
Cargo length at belt - front seat	L204	79.9					
Cargo width - Wheelhouse	W201	44.5					
Opening width at belt	W204	49.6					
Maximum cargo height	H201	31.5 on 23535 & 36, 31.3 on 23736					
Rear opening height	H202	28.6 on 23535 & 36, 28.4 on 23736					
Cargo volume index (cu. ft.) W4 x L204 x H201 1728	V2	83.6**					

* Dimensions apply to all models of the body type in addition to the specific body style number shown unless otherwise specified.

** Add 10.0 cu. ft. for compartment under load floor.

(a) 37.7 on 237	(g) 8.1 on 233, 8.0 on 237	(m) 59.7 on 237 & 242	(u) 9.9 on 233	(1) 58.4 on 233
(b) 37.7 on 237 & 242	(h) 8.0 on 237 & 242	(n) 59.5 on 237	(v) 10.5 on 233	58.3 on 237
(c) 38.5 on 237	(i) 8.3 on 237	(p) 59.8 on 233	(w) 1.6 on 237	(2) 58.3 on 237 & 242
(d) 42.3 on 233	(j) 8.1 on 233	(q) 30.7 on 237	(x) 1.6 on 237 & 242	(3) 14.0 on 242
(e) 42.5 on 237	(k) 4.8 on 237	(r) 30.7 on 237 & 242	(y) 24.2 on 237	(4) 10.3 on 242
(f) 42.3 on 233	(l) 59.5 on 233	(s) 31.6 on 237	(z) 24.2 on 237 & 242	(5) 47.5 on 242
		(t) 31.6 on 237 & 242		

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (*)

POWER TEAMS

(Indicate whether standard or optional)

MODEL AVAILABILITY	ENGINE					TRANSMISSION	AXLE RATIO (Std. first) (Indicate A C ratio)
	Displ. cu. in.	Carburetor	Compr. Ratio	BHP RPM	Torque RPM		
STANDARD ENGINES							
233, 235 & 237	250	1 bbl.	8.5:1	155 @ 4200	235 @ 1600	Manual (3-Sp.) Automatic Turbo Hydra-Matic	3.23:1 (a) 3.08:1, 2.56:1, 3.23:1 (d) 3.08:1, 2.56:1, 3.23:1 (a)
242	400	4 bbl.	10.25:1	350 @ 5000	445 @ 3000	Manual (3-Sp.)(f)(g) Turbo Hydra-Matic	3.55:1, 3.23:1 (a) 3.55:1, 3.23:1 (a)
OPTIONAL ENGINES							
350 V-8 Engine							
233, 235 & 237	350	2 bbl.	8.8:1	255 @ 4600	355 @ 2800	Manual (3-Sp.) (f) Automatic Turbo Hydra-Matic	3.23:1, 3.08:1 (a)(i) 2.56:1, 3.08:1 (c) 2.56:1, 3.08:1 (c)
400 Regular Fuel Engine							
233, 235 & 237	400	2 bbl.	8.8:1	265 @ 4600	397 @ 2400	Turbo Hydra-Matic	2.56:1, 3.08:1 (c)
400 4 Bbl. Engine							
233, 235 & 237	400	4 bbl.	10.0:1	330 @ 4800	445 @ 2900	Turbo Hydra-Matic	3.08:1 (b)
455 4 Bbl. Engine							
242	455	4 bbl.	10.25:1	360 @ 4600	500 @ 3100	Manual (3-Sp.) (g) Turbo Hydra-Matic	3.31:1 (e) 3.07:1 (h)
400 Ram Air							
242	400	4 bbl.	10.5:1	366 @ 5100	445 @ 3600	Manual (3-Sp.)(f)(g) Turbo Hydra-Matic	3.55:1 (a) 3.55:1 (a)
400 Ram Air IV							
242	400	4 bbl.	10.5:1	370 @ 5500	445 @ 3900	Manual (4-Sp. Close Ratio) Turbo Hydra-Matic	3.90:1 (d) 3.90:1 (d)

(a) 3.23:1 with air conditioning
(b) 3.08:1 with air conditioning
(c) 2.78:1 with air conditioning
(d) Air conditioning not available
(e) 3.31:1 with air conditioning
(f) 4-Speed manual optional
(g) Close ratio 4-speed optional
(h) 3.07:1 with air conditioning
(i) 3.08:1 with air conditioning available with 4-sp. option

AMA Specifications—Passenger Car

MAKE OF CAR	Pontiac	MODEL YEAR	1970	DATE ISSUED	9-3-69	REVISED (a)
MODEL	Standard 250 L6 Engine		Optional 350 V8 Engine			

ENGINE - GENERAL

Type, no. cyls., valve arr.	Line, 6, In-Head		90°V, 8, In-Head	
Bore and stroke (nominal)	3.8750 x 3.525		3.8750 x 3.746	
	3.8774 x 3.535		3.8774 x 3.754	
Piston displacement, cu. in.	250		350	
Bore spacing (C to C)	4.4		4.62	
No. system	L. Bank	1-2-3-4-5-6 (In-Line)	1-3-5-7	
(front to rear)	R. Bank	-	2-4-6-8	
Firing order	1-5-3-6-2-4		1-8-4-3-6-5-7-2	
Compres. ratio (nominal)	8.5:1		8.8:1	
Cylinder Head Material	Alloy Cast Iron			
Cylinder Block Material	Alloy Cast Iron			
Cyl. Sleeve-Wet, dry, none	None			
Number of	Front	2		
mtg. points	Rear	1		
Engine installation angle	4.6°		4.7°	
Taxable $\frac{\text{Dia}^2 \times \text{No. Cyl.}}{\text{horsepower}}$	36.0		48.0	
Publishing max. bhp* @ eng. RPM	155 @ 4200		255 @ 4600	
Publishing max. torque* (lb. ft. @ RPM)	235 @ 1600		355 @ 2800	
Recommended fuel regular - premium	Regular		Regular	

ENGINE - PISTONS

Material	Aluminum Alloy			
Description and finish	Cam Ground Slipper Type - Tin Plated			
Weight (piston only) oz.	24.16		21.010 - 21.190	
Clearance (limits)	Top land		.0345 - .0435	
	Skirt	Top	.0005 - .0011 (a)	
		Bottom	-	
Ring groove depth	No. 1 ring		.2185	
	No. 2 ring		.2185	
	No. 3 ring		.2125	
	No. 4 ring		None	

* Max. bhp (brake horsepower) and max. torque corrected to 60° F and 29.92 in. Hg atmospheric pressure.

(a) Measured 2.44 from top of piston.

(b) Pistons selected for clearance at 1.110 below top of piston.

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (e)MODEL 400 cu. in. Engines 455 cu. in. Engine

ENGINE - GENERAL

Type, no. cyls., valve arr.	90° V, 8, In-Head	
Bore and stroke (nominal)	4.1200 X 3.746	4.1510 X 4.206
	4.1224 X 3.754	4.1534 X 4.214
Piston displacement, cu. in.	400	455
Bore spacing (C to C)	4.62	
No. system	L. Bank	1-3-5-7
(front to rear)	R. Bank	2-4-6-8
Firing order	1-8-4-3-6-5-7-2	
Compress. ratio (nominal)	10.25:1 (a)	10.25
Cylinder Head Material	Alloy Cast Iron	
Cylinder Block Material	Alloy Cast Iron	
Cyl. Sleeve-Wet, dry, none	None	
Number of	Front	2
mtg. points	Rear	1
Engine installation angle	4.7° (a)	
Taxable $\frac{\text{Dia}^2 \times \text{No. Cyl.}}{\text{horsepower } 2.5}$	54.3	55.2
Publishing max. bhp* @ eng. RPM	350 @ 5000 (a)	360 @ 4600
Publishing max. torque* (lb. ft. @ RPM)	445 @ 3000 (a)	500 @ 3100
Recommended fuel regular - premium	Premium (a)	Premium

ENGINE - PISTONS

Material	Aluminum Alloy	
Description and finish	Cam Ground Slipper Type - Tin Plated	
Weight (piston only) oz.	22.070 - 22.250	20.515 - 20.695
Clearance (limits)	Top land	.017 - .021
	Skirt Top	.0025 - .0033 (b)
	Bottom	.0020 - .0038
Ring groove depth	No. 1 ring	.2230
	No. 2 ring	.2230
	No. 3 ring	.2215
	No. 4 ring	None

* Max. bhp (brake horsepower) and max. torque corrected to 60° F and 29.92 in. Hg atmospheric pressure.

- (a) 8.8:1 on regular fuel engine, 10.0:1 on 400 4-bbl. engine and 10.5:1 on 400 Ram Air and 400 Ram Air IV engines - See page 3 for horsepower and torque figures.
- (b) Pistons selected for clearance at 1.110 below top of piston.
- (c) Pistons selected for clearance at 1.08 below top of piston.

AMA Specifications—Passenger Car

MAKE OF CAR	Pontiac	MODEL YEAR	1970	DATE ISSUED	9-3-69	REVISED (a)
MODEL	Standard 250 L6 Engine		Optional 350 V8 Engine			

ENGINE - RINGS

Function (top to bottom):	No. 1, oil or comp.	Compression	
	No. 2, oil or comp.	Compression	
	No. 3, oil or comp.	Oil	
	No. 4, oil or comp.	None	
Compression	Description - material, coating, etc.	Cast Iron Reverse Twist (a)	
		No. 1 (b)	Moly Channel Barrel Face
		No. 2 Taper Face - Lubrite	Taper Face - Tin Plated
	Width	No. 1 .0630, No. 2 .0628	.0778
	Gap	.015	.019
Oil	Description - material, coating, etc.	Multi-Piece (2 Rails and 1 Spacer Expander)	
		Rails: Steel with Chrome Plated O.D.	
		Expander: Stainless Steel	
	Width	.188	.186
	Gap	.035	
Expanders		In Oil Ring Assembly	

ENGINE - PISTON PINS

Material	Chromium Steel		SAE 1016
Length	3.00		3.25
Diameter	.9272		.9802
Type	Locked in rod, in piston, floating, etc.		
	Locked in Rod		
	None		
	None		
Clearance	In piston	.00015 - .00025	.0005 - .0007
	In rod	Press Fit	
Direction & amount offset in piston	To Right .060		To Right .063

ENGINE - CONNECTING RODS

Material	Forged Steel		Alma Steel
Weight (oz.)	20.0		31.7
Length (center to center)	5.700		6.625
Bearing	Material & Type	(c) (d)	Moraine 100-A(d)
	Overall length	.807	.88
	Clearance (limits)	.0007 - .0027	.0005 - .0025
	End play	.009 - .013	.012 - .017 (Total for two)

- (a) Except L6 No. 1 ring has inside bevel.
- (b) Barrel face chrome plated
- (c) Sintered copper lead alloy
- (d) Steel backed removable precision

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (*)MODEL 400 cu. in. Engines 455 cu. in. Engine

ENGINE - RINGS

Function (top to bottom)	No. 1, oil or comp.	Compression
	No. 2, oil or comp.	Compression
	No. 3, oil or comp.	Oil
	No. 4, oil or comp.	None
Compression	Description - material, coating, etc.	Cast Iron Reverse Twist - No. 1 Barrel Face Moly Channel, No. 2 Taper Face Tin Plated (a)
	Width	.0778 (b)
	Gap	No. 1 - .019 (c), No. 2 - .015
Oil	Description - material, coating, etc.	Multi-Piece (2 Rails and 1 Spacer Expander) Rails - Steel with Chrome Plated O.D. Expander - Stainless Steel
	Width	.186
	Gap	.035
Expanders		In Oil Ring Assembly

ENGINE - PISTON PINS

Material		SAE 1016 Steel
Length		3.25
Diameter		.9802
Type	Locked in rod, in piston, floating, etc.	Locked in Rod
	Bush- ing	None
	Material	None
Clearance	In piston	.0005 - .0007
	In rod	Press Fit
Direction & amount offset in piston		To Right - .063

ENGINE - CONNECTING RODS

Material		Arma Steel
Weight (oz.)		31.7
Length (center to center)		6.625
Bearing	Material & Type	Moraine 400-A (d) (e)
	Overall length	.88
	Clearance (limits)	.0005 - .0026 (f) .0010 - .0031
	End play	.012 - .017 (Total for Two)

- (a) Optional 455 cu. in. engine uses taper face moly channel rings in No. 2 location.
 (b) No. 2 .0623 on 455 cu. in. engine
 (c) No. 1 .021 on 455 cu. in. engine
 (d) Steel backed removable precision
 (e) Material is Moraine 100-A on optional 400 regular fuel engine and 4-bbl. option engine for 233, 235, 237.
 (f) Clearance is .0015 - .0031 on Ram Air IV Engine.

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (*)

MODEL	Standard 250 L6 Engine	Optional 350 V8 Engine	Standard (GTO) 400 V8 Engine
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ENGINE - CRANKSHAFT

Material		Nodular Iron	
Vibration damper type		Rubber Floated Weight	
End thrust taken by bearing (No.)		7	4
Crankshaft end play		.002 - .006	.0035 - .0085
Main bearing	Material & type	Durex 100-A** Steel Backed, Removable - Precision	
	Clearance	.0003 - .0029	.0002 - .0017
	Journal dia. and bearing overall length	No. 1	3.00 x .94
		No. 2	3.00 x .94
		No. 3	3.00 x .94
		No. 4	3.00 x 1.13
		No. 5	3.00 x 1.59
		No. 6	None
		No. 7	None
	Dir. & amt. cyl. offset	None	
Crankpin journal diameter		2.00	2.25

ENGINE - CAMSHAFT

Location		Right Side	Between Cylinder Banks
Material		Hardened Alloy Cast Iron	
Bearings	Material	High Lead Babbitt on Steel	
	Number	4	5
Type of Drive	Gear or chain		Chain
	Crankshaft gear or sprocket material		Hardened Sintered Iron
	Camshaft gear or sprocket material		Aluminum Alloy With Nylon Covered Teeth
	Timing chain	No. of links	60
		Width	.88 (Morse) - 1.00 (Link Belt)
		Pitch	.375

ENGINE - VALVE SYSTEM

Hydraulic lifters (Std., opt., NA)		Standard	
Valve rotator, type (intake, exhaust)		None	
Rocker ratio		1.75:1	1.5:1
Operating tappet clearance (indicate hot or cold)	Intake	0	
	Exhaust	0	

(Continued)

** Material Changes to Moraine 400-A As Follows:

#4 Lower of 350 2-BBL Engine and 4-BBL option engine for 233, 235 and 237.

#1, 2, 3, and 4 lower locations of 400 4-BBL engine.

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (a)MODEL Optional 400 cu. in. Engines Optional 455 cu. in. Engine

ENGINE - CRANKSHAFT

Material	Nodular Iron		
Vibration damper type	Rubber Floated Weight		
End thrust taken by bearing (No.)	4		
Crankshaft end play	.0035 - .0085		
Main bearing	Material & type	Durex 100-A* Steel Backed, Removable - Precision	
	Clearance	.0002 - .0017**	
	Journal dia. and bearing overall length	No. 1	3.00 x .94
		No. 2	3.00 x .94
		No. 3	3.00 x .94
		No. 4	3.00 x 1.13
		No. 5	3.00 x 1.59
		No. 6	None
		No. 7	None
	Dir. & amt. cyl. offset	None	
Crankpin journal diameter		2.25	

ENGINE - CAMSHAFT

Location			Between Cylinder Banks		
Material			Hardened Alloy Cast Iron		
Bearings	Material		High Lead Babbitt on Steel		
	Number		5		
Type of Drive	Gear or chain		Chain		
	Crankshaft gear or sprocket material		Hardened Sintered Iron		
	Camshaft gear or sprocket material		Aluminum Alloy with Nylon Covered Teeth		
	Timing chain	No. of links	60		
		Width	.88 (Morse) - 1.00 (Link Belt)		
		Pitch	.375		

ENGINE - VALVE SYSTEM

Hydraulic lifters (Std., opt., NA)		Standard
Valve rotator, type (intake, exhaust)		None
Rocker ratio		1.5:1
Operating tappet clearance (indicate hot or cold)	Intake	0
	Exhaust	0

(Continued)

* Material changes to Moraine 400-A as follows:

#4 lower of 400 regular fuel engine

#1, 2, 3, and 4 lower locations of 400 4-BBL Engine

#1, 2, 3, and 4 upper and lower locations of Ram Air and Ram Air IV Engines

All locations (except #5 upper) of 455 Engine

** .0005 - .0021 on 455 Engine

.0007 - .0023 on 1, 2, 3 and 4 of 400 Ram Air III

.0012 - .0028 on 1, 2, 3 and 4; .0007 - .0022 on 5 of Ram Air IV

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AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (*)

MODEL	Standard 250 L6 Engine	Optional 350 V8 Engine	Standard (GTO) 400 V8 Engine
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ENGINE - VALVE SYSTEM (cont.) Man. & Auto. Trans. Man. & Auto. Trans. Auto. Trans.

Timing (based on top of ramp points)	Intake	Opens (°BTC)	16	22	23
		Closes (°ABC)	48	67	70
		Duration - deg.	244	269	273
	Exhaust	Opens (°B8C)	46.5	72	78
		Closes (°ATC)	17.5	25	31
		Duration - deg.	244	277	289
	Valve opening overlap		33.5°	47°	54°
	Material		Alloy St. Aluminized	GM 8440 Aluminized	Fl. Cr. Plate on Stem
	Overall length		4.912	4.993	5.073
	Actual overall head dia.		1.725 - 1.715	1.963 - 1.957	2.113 - 2.107
Intake	Angle of seat & face		46° Seat - 45° Face	45° Seat-44° Face	30° Seat-29° Face
	Seat insert material			Not Used	
	Stem diameter		.3410 - .3417	.3419 - .3412	
	Stem to guide clearance		.0010 - .0027	.0016 - .0033	
	Lift (@ zero lash)		.388	.376 ±.011	.410 ±.011
	Outer spring press. & length	Valve closed (lb. @ in.)	56 64 @ 1.66	59.6 65.6 @ 1.5823	63.3 69.3 @ 1.5613
		Valve open (lb. @ in.)	180 192 @ 1.27	122.5 132.5 @ 1.2063	132.0 142.0 @ 1.1513
	Inner spring press. & length	Valve closed (lb. @ in.)	None	31.7 37.7 @ 1.5423	35.0 41.0 @ 1.5213
		Valve open (lb. @ in.)	None	88.8 98.8 @ 1.1663	99.4 102.4 @ 1.1113
	Material		21-4N Aluminized	21-2 Aluminized	Fl. Cr. Plate on Stem
Exhaust	Overall length		4.923	4.982	5.082
	Actual overall head dia.		1.505 - 1.495	1.663 - 1.657	1.773 - 1.767
	Angle of seat & face		46° Seat-45° Face	45° Seat-44° Face	
	Seat insert material			None	
	Stem diameter		.3417 - .3410	.3419 - .3412	
	Stem to guide clearance		.0010 - .0027	.0021 - .0038	
	Lift (@ zero lash)		.388	.412 ±.011	.413 ±.011
	Outer spring press. & length	Valve closed (lb. @ in.)	56 64 @ 1.66	59.6 65.6 @ 1.5823	63.3 69.3 @ 1.5613
		Valve open (lb. @ in.)	180 192 @ 1.27	128.7 138.7 @ 1.1703	132.5 142.5 @ 1.1483
	Inner spring press. & length	Valve closed (lb. @ in.)	None	31.7 37.7 @ 1.5423	35.0 41.0 @ 1.5213
		Valve open (lb. @ in.)	None	94.4 104.4 @ 1.1303	99.9 105.9 @ 1.1083

ENGINE - LUBRICATION SYSTEM

Type of lubrica- tion (splash, pressure, nozzle)	Main bearings	Pressure	
	Connecting rods	Pressure	
	Piston pins	Splash	
	Camshaft bearings	Pressure	
	Tappets	Pressure	
	Timing gear or chain	Nozzle	Metered Jet
	Cylinder walls	Splash	Metered Jet

(Continued)

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (e)

		400 cu. in. V8 Engines			
MODEL		Regular Fuel	4-bbl. Prem. Fuel	Standard GTO	
ENGINE - VALVE SYSTEM (cont.)		Auto. Trans.	Auto. Trans.	Man. Trans.	
Timing (based on top of ramp points)	Intake	Opens (°BTC)	22	30	23
		Closes (°ABC)	67	63	70
		Duration - deg.	269	273	273
	Exhaust	Opens (°BBC)	72	77	78
		Closes (°ATC)	25	25	31
		Duration - deg.	277	282	289
	Valve opening overlap		47°	55°	54°
	Material GM8440 w/Alum. Treatment on Face and Fl.Cr. Plated Stem				
Overall length		4.993	5.068	5.093	
Actual overall head dia.		1.963 - 1.957		2.113 - 2.107	
Angle of seat & face		45° Seat - 44° Face		30° Seat - 29° Face	
Seat insert material		Not Used			
Stem diameter		.3419 - .3412			
Stem to guide clearance		.0016 - .0033			
Intake	Lift (- zero lash)		.376 ± .011	.410 ± .011	.410 ± .011
	Outer spring - press. & length	Valve closed (lb. & in.)	59.6 @ 1.5823	59.6 @ 1.5823	56.1 @ 1.5913
		Valve open (lb. & in.)	122.5 @ 1.2063	128.4 @ 1.1723	125.4 @ 1.1813
	Inner spring press. & length	Valve closed (lb. & in.)	31.7 @ 1.5423	31.7 @ 1.5423	54.2 @ 1.5213
		Valve open (lb. & in.)	88.8 @ 1.1663	94.1 @ 1.1323	118.4 @ 1.1113
	Material 21-2 Steel W/Alum. Treatment on Face & Fl.Cr. Plated Stem				
	Overall length		4.982	5.078	5.082
	Actual overall head dia.		1.663 - 1.657		1.773 - 1.767
Angle of seat & face		45° Seat - 44° Face			
Seat insert material		Not Used			
Stem diameter		.3414 - .3407			
Stem to guide clearance		.0021 - .0038			
Exhaust	Lift (- zero lash)		.412 ± .011	.414 ± .011	.413 ± .011
	Outer spring press. & length	Valve closed (lb. & in.)	59.6 @ 1.5823	59.6 @ 1.5823	56.1 @ 1.5913
		Valve open (lb. & in.)	128.7 @ 1.1703	129.1 @ 1.1683	125.4 @ 1.1813
	Inner spring press. & length	Valve closed (lb. & in.)	31.7 @ 1.5423	31.7 @ 1.5423	54.2 @ 1.5213
		Valve open (lb. & in.)	94.4 @ 1.1303	94.7 @ 1.1283	118.4 @ 1.1083
	Material 21-2 Steel W/Alum. Treatment on Face & Fl.Cr. Plated Stem				
	Overall length		4.982	5.078	5.082
	Actual overall head dia.		1.663 - 1.657		1.773 - 1.767
Angle of seat & face		45° Seat - 44° Face			
Seat insert material		Not Used			
Stem diameter		.3414 - .3407			
Stem to guide clearance		.0021 - .0038			
Exhaust	Lift (- zero lash)		.412 ± .011	.414 ± .011	.413 ± .011
	Outer spring press. & length	Valve closed (lb. & in.)	59.6 @ 1.5823	59.6 @ 1.5823	56.1 @ 1.5913
		Valve open (lb. & in.)	128.7 @ 1.1703	129.1 @ 1.1683	125.4 @ 1.1813
	Inner spring press. & length	Valve closed (lb. & in.)	31.7 @ 1.5423	31.7 @ 1.5423	54.2 @ 1.5213
		Valve open (lb. & in.)	94.4 @ 1.1303	94.7 @ 1.1283	118.4 @ 1.1083
	Material 21-2 Steel W/Alum. Treatment on Face & Fl.Cr. Plated Stem				
	Overall length		4.982	5.078	5.082
	Actual overall head dia.		1.663 - 1.657		1.773 - 1.767
Angle of seat & face		45° Seat - 44° Face			
Seat insert material		Not Used			
Stem diameter		.3414 - .3407			
Stem to guide clearance		.0021 - .0038			
Exhaust	Lift (- zero lash)		.412 ± .011	.414 ± .011	.413 ± .011
	Outer spring press. & length	Valve closed (lb. & in.)	59.6 @ 1.5823	59.6 @ 1.5823	56.1 @ 1.5913
		Valve open (lb. & in.)	128.7 @ 1.1703	129.1 @ 1.1683	125.4 @ 1.1813
	Inner spring press. & length	Valve closed (lb. & in.)	31.7 @ 1.5423	31.7 @ 1.5423	54.2 @ 1.5213
		Valve open (lb. & in.)	94.4 @ 1.1303	94.7 @ 1.1283	118.4 @ 1.1083
	Material 21-2 Steel W/Alum. Treatment on Face & Fl.Cr. Plated Stem				
	Overall length		4.982	5.078	5.082
	Actual overall head dia.		1.663 - 1.657		1.773 - 1.767
Angle of seat & face		45° Seat - 44° Face			
Seat insert material		Not Used			
Stem diameter		.3414 - .3407			
Stem to guide clearance		.0021 - .0038			
Exhaust	Lift (- zero lash)		.412 ± .011	.414 ± .011	.413 ± .011
	Outer spring press. & length	Valve closed (lb. & in.)	59.6 @ 1.5823	59.6 @ 1.5823	56.1 @ 1.5913
		Valve open (lb. & in.)	128.7 @ 1.1703	129.1 @ 1.1683	125.4 @ 1.1813
	Inner spring press. & length	Valve closed (lb. & in.)	31.7 @ 1.5423	31.7 @ 1.5423	54.2 @ 1.5213
		Valve open (lb. & in.)	94.4 @ 1.1303	94.7 @ 1.1283	118.4 @ 1.1083
	Material 21-2 Steel W/Alum. Treatment on Face & Fl.Cr. Plated Stem				
	Overall length		4.982	5.078	5.082
	Actual overall head dia.		1.663 - 1.657		1.773 - 1.767
Angle of seat & face		45° Seat - 44° Face			
Seat insert material		Not Used			
Stem diameter		.3414 - .3407			
Stem to guide clearance		.0021 - .0038			
Exhaust	Lift (- zero lash)		.412 ± .011	.414 ± .011	.413 ± .011
	Outer spring press. & length	Valve closed (lb. & in.)	59.6 @ 1.5823	59.6 @ 1.5823	56.1 @ 1.5913
		Valve open (lb. & in.)	128.7 @ 1.1703	129.1 @ 1.1683	125.4 @ 1.1813
	Inner spring press. & length	Valve closed (lb. & in.)	31.7 @ 1.5423	31.7 @ 1.5423	54.2 @ 1.5213
		Valve open (lb. & in.)	94.4 @ 1.1303	94.7 @ 1.1283	118.4 @ 1.1083
	Material 21-2 Steel W/Alum. Treatment on Face & Fl.Cr. Plated Stem				
	Overall length		4.982	5.078	5.082
	Actual overall head dia.		1.663 - 1.657		1.773 - 1.767
Angle of seat & face		45° Seat - 44° Face			
Seat insert material		Not Used			
Stem diameter		.3414 - .3407			
Stem to guide clearance		.0021 - .0038			
Exhaust	Lift (- zero lash)		.412 ± .011	.414 ± .011	.413 ± .011
	Outer spring press. & length	Valve closed (lb. & in.)	59.6 @ 1.5823	59.6 @ 1.5823	56.1 @ 1.5913
		Valve open (lb. & in.)	128.7 @ 1.1703	129.1 @ 1.1683	125.4 @ 1.1813
	Inner spring press. & length	Valve closed (lb. & in.)	31.7 @ 1.5423	31.7 @ 1.5423	54.2 @ 1.5213
		Valve open (lb. & in.)	94.4 @ 1.1303	94.7 @ 1.1283	118.4 @ 1.1083
	Material 21-2 Steel W/Alum. Treatment on Face & Fl.Cr. Plated Stem				
	Overall length		4.982	5.078	5.082
	Actual overall head dia.		1.663 - 1.657		1.773 - 1.767
Angle of seat & face		45° Seat - 44° Face			
Seat insert material		Not Used			
Stem diameter		.3414 - .3407			
Stem to guide clearance		.0021 - .0038			
Exhaust	Lift (- zero lash)		.412 ± .011	.414 ± .011	.413 ± .011
	Outer spring press. & length	Valve closed (lb. & in.)	59.6 @ 1.5823	59.6 @ 1.5823	56.1 @ 1.5913
		Valve open (lb. & in.)	128.7 @ 1.1703	129.1 @ 1.1683	125.4 @ 1.1813
	Inner spring press. & length	Valve closed (lb. & in.)	31.7 @ 1.5423	31.7 @ 1.5423	54.2 @ 1.5213
		Valve open (lb. & in.)	94.4 @ 1.1303	94.7 @ 1.1283	118.4 @ 1.1083
	Material 21-2 Steel W/Alum. Treatment on Face & Fl.Cr. Plated Stem				
	Overall length		4.982	5.078	5.082
	Actual overall head dia.		1.663 - 1.657		1.773 - 1.767
Angle of seat & face		45° Seat - 44° Face			
Seat insert material		Not Used			
Stem diameter		.3414 - .3407			
Stem to guide clearance		.0021 - .0038			
Exhaust	Lift (- zero lash)		.412 ± .011	.414 ± .011	.413 ± .011
	Outer spring press. & length	Valve closed (lb. & in.)	59.6 @ 1.5823	59.6 @ 1.5823	56.1 @ 1.5913
		Valve open (lb. & in.)	128.7 @ 1.1703	129.1 @ 1.1683	125.4 @ 1.1813
	Inner spring press. & length	Valve closed (lb. & in.)	31.7 @ 1.5423	31.7 @ 1.5423	54.2 @ 1.5213
		Valve open (lb. & in.)	94.4 @ 1.1303	94.7 @ 1.1283	118.4 @ 1.1083
	Material 21-2 Steel W/Alum. Treatment on Face & Fl.Cr. Plated Stem				
	Overall length		4.982	5.078	5.082
	Actual overall head dia.		1.663 - 1.657		1.773 - 1.767
Angle of seat & face		45° Seat - 44° Face			
Seat insert material		Not Used			
Stem diameter		.3414 - .3407			
Stem to guide clearance		.0021 - .0038			
Exhaust	Lift (- zero lash)		.412 ± .011	.414 ± .011	.413 ± .011
	Outer spring press. & length	Valve closed (lb. & in.)	59.6 @ 1.5823	59.6 @ 1.5823	56.1 @ 1.5913
		Valve open (lb. & in.)	128.7 @ 1.1703	129.1 @ 1.1683	125.4 @ 1.1813
	Inner spring press. & length	Valve closed (lb. & in.)	31.7 @ 1.5423	31.7 @ 1.5423	54.2 @ 1.5213
		Valve open (lb. & in.)	94.4 @ 1.1303	94.7 @ 1.1283	118.4 @ 1.1083
	Material 21-2 Steel W/Alum. Treatment on Face & Fl.Cr. Plated Stem				
	Overall length		4.982	5.078	5.082
	Actual overall head dia.		1.663 - 1.657		1.773 - 1.767
Angle of seat & face		45° Seat - 44° Face			
Seat insert material		Not Used			
Stem diameter		.3414 - .3407			
Stem to guide clearance		.0021 - .0038			
Exhaust	Lift (- zero lash)		.412 ± .011	.414 ± .011	.413 ± .011
	Outer spring press. & length	Valve closed (lb. & in.)	59.6 @ 1.5823	59.6 @ 1.5823	56.1 @ 1.5913
		Valve open (lb. & in.)	128.7 @ 1.1703	129.1 @ 1.1683	125.4 @ 1.1813
	Inner spring press. & length	Valve closed (lb. & in.)	31.7 @ 1.5423	31.7 @ 1.5423	54.2 @ 1.5213
		Valve open (lb. & in.)	94.4 @ 1.1303	94.7 @ 1.1283	118.4 @ 1.1083
	Material 21-2 Steel W/Alum. Treatment on Face & Fl.Cr. Plated Stem				
	Overall length		4.982	5.078	5.082
	Actual overall head dia.		1.663 - 1.657		1.773 - 1.767
Angle of seat & face		45° Seat - 44° Face			
Seat insert material		Not Used			
Stem diameter		.3414 - .3407			
Stem to guide clearance		.0021 - .0038			
Exhaust	Lift (- zero lash)		.412 ± .011	.414 ± .011	.413 ± .011
	Outer spring press. & length	Valve closed (lb. & in.)	59.6 @ 1.5823	59.6 @ 1.5823	56.1 @ 1.5913
		Valve open (lb. & in.)	128.7 @ 1.1703	129.1 @ 1.1683	125.4 @ 1.1813
	Inner spring press. & length	Valve closed (lb. & in.)	31.7 @ 1.5423	31.7 @ 1.5423	54.2 @ 1.5213
		Valve open (lb. & in.)	94.4 @ 1.1303	94.7 @ 1.1283	118.4 @ 1.1083
	Material 21-2 Steel W/Alum. Treatment on Face & Fl.Cr. Plated Stem				
	Overall length		4.982	5.078	5.082
	Actual overall head dia.		1.663 - 1.657		1.773 - 1.767
Angle of seat & face		45° Seat - 44° Face			
Seat insert material		Not Used			
Stem diameter		.3414 - .3407			
Stem to guide clearance		.0021 - .0038			
Exhaust	Lift (- zero lash)		.412 ± .011	.414 ± .011	.413 ± .011
	Outer spring press. & length	Valve closed (lb. & in.)	59.6 @ 1.5823	59.6 @ 1.5823	56.1 @ 1.5913
		Valve open (lb. & in.)	128.7 @ 1.1703	129.1 @ 1.1683	125.4 @ 1.1813
	Inner spring press. & length	Valve closed (lb. & in.)	31.7 @ 1.5423	31.7 @ 1.5423	54.2 @ 1.5213
		Valve open (lb. & in.)	94.4 @ 1.1303	94.7 @ 1.1283	118.4 @ 1.1083
	Material 21-2 Steel W/Alum. Treatment on Face & Fl.Cr. Plated Stem				
	Overall length		4.982	5.078	5.082
	Actual overall head dia.		1.663 - 1.657		1.773 - 1.767
Angle of seat & face		45° Seat - 44° Face			
Seat insert material		Not Used			
Stem diameter		.3414 - .3407			
Stem to guide clearance		.0021 - .0038			
Exhaust	Lift (- zero lash)		.412 ± .011	.414 ± .011	.413 ± .011
	Outer spring press. & length	Valve closed (lb. & in.)	59.6 @ 1.5823	59.6 @ 1.5823	56.1 @ 1.5913
		Valve open (lb. & in.)	128.7 @ 1.1703	129.1 @ 1.1683	125.4 @ 1.1813
	Inner spring press. & length	Valve closed (lb. & in.)	31.7 @ 1.5423	31.7 @ 1.5423	54.2 @ 1.5213
		Valve open (lb. & in.)	94.4 @ 1.1303	94.7 @ 1.1283	118.4 @ 1.1083
	Material 21-2 Steel W/Alum. Treatment on Face & Fl.Cr. Plated Stem				
	Overall length		4.982	5.078	5.082
	Actual overall head dia.		1.663 - 1.657		1.773 - 1.767
Angle of seat & face		45° Seat - 44° Face			
Seat insert material		Not Used			
Stem diameter		.3414 - .3407			
Stem to guide clearance		.0021 - .0038			
Exhaust	Lift (- zero lash)		.412 ± .011	.414 ± .011	.413 ± .011
	Outer spring press. & length	Valve closed (lb. & in.)	59.6 @ 1.5823	59.6 @ 1.5823	56.1 @ 1.5913
		Valve open (lb. & in.)	128.7 @ 1.1703	129.1 @ 1.1683	125.4 @ 1.1813
	Inner spring press. & length	Valve closed (lb. & in.)	31.7 @ 1.5423	31.7 @ 1.5423	54.2 @ 1.5213
		Valve open (lb. & in.)	94.4 @ 1.1303	94.7 @ 1.1283	118.4 @ 1.1083
	Material 21-2 Steel W/Alum. Treatment on Face & Fl.Cr. Plated Stem				
	Overall length		4.982	5.078	5.082
	Actual overall head dia.		1.663 - 1.657		1.773 - 1.767
Angle of seat & face		45° Seat - 44° Face			
Seat insert material		Not Used			
Stem diameter		.3414 - .3407			
Stem to guide clearance		.0021 - .0038			
Exhaust	Lift (- zero lash)		.412 ± .011	.414 ± .011	.413 ± .011
	Outer spring press. & length	Valve closed (lb. & in.)	59.6 @ 1.5823	59.6 @ 1.5823	56.1 @ 1.5913
		Valve open (lb. & in.)	128.7 @ 1.1703	129.1 @ 1.1683	125.4 @ 1.1813
	Inner spring press. & length	Valve closed (lb. & in.)	31.7 @ 1.5423	31.7 @ 1.5423	54.2 @ 1.5213
		Valve open (lb. & in.)	94.4 @ 1.1303	94.7 @ 1.1283	118.4 @ 1.1083
	Material 21-2 Steel W/Alum. Treatment on Face & Fl.Cr. Plated Stem				
	Overall length		4.982	5.078	5.082
	Actual overall head dia.		1.663 - 1.657		1.773 - 1.767
Angle of seat & face		45° Seat - 44° Face			
Seat insert material		Not Used			
Stem diameter		.3414 - .3407			
Stem to guide clearance		.0021 - .0038			
Exhaust	Lift (- zero lash)		.412 ± .011	.414 ± .011	.413 ± .011
	Outer spring press. & length	Valve closed (lb. & in.)	59.6 @ 1.5823	59.6 @ 1.5823	56.1 @ 1.5913
		Valve open (lb. & in.)	128.7 @ 1.1703	129.1 @ 1.1683	125.4 @ 1.1813
	Inner spring press. & length	Valve closed (lb. & in.)	31.7 @ 1.5423	31.7 @ 1.5423	54.2 @ 1.5213
		Valve open (lb. & in.)	94.4 @ 1.1303	94.7 @ 1.1283	118.4 @ 1.1083
	Material 21-2 Steel W/Alum. Treatment on Face & Fl.Cr. Plated Stem				
	Overall length		4.982	5.078	5.082
	Actual overall head dia.		1.663 - 1.657		1.773 - 1.767
Angle of seat & face		45° Seat - 44° Face			
Seat insert material		Not Used			
Stem diameter		.3414 - .3407			
Stem to guide clearance		.0021 - .0038			
Exhaust	Lift (- zero lash)		.412 ± .011	.414 ± .011	.413 ± .011
	Outer spring press. & length	Valve closed (lb. & in.)	59.6 @ 1.5823	59.6 @ 1.5823	56.1 @ 1.5913
		Valve open (lb. & in.)	128.7 @ 1.1703	129.1 @ 1.1683	125.4 @ 1.1813
	Inner spring press. & length	Valve closed (lb. & in.)	31.7 @ 1.5423	31.7 @ 1.5423	54.2 @ 1.5213
		Valve open (lb			

ENGINE - LUBRICATION SYSTEM

Type of lubrication (splash, pressure, nozzle)	Main bearings	Pressure
	Connecting rods	Pressure
	Piston pins	Splash
	Camshaft bearings	Pressure
	Tappets	Pressure
	Timing gear or chain	Metered Jet
	Cylinder walls	Metered Jet

(Continued)

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (*)

			400 Ram Air Engines	400 Ram Air IV Engines
MODEL				
ENGINE - VALVE SYSTEM (cont.)			Man. & Auto. Trans.	Man. & Auto. Trans.
Timing (based on top of ramp points)	Intake	Opens (°BTC)	31	42
		Closes (°ABC)	77	86
		Duration - deg.	288	308
	Exhaust	Opens (°BBC)	90	95
		Closes (°ATC)	32	45
		Duration - deg.	302	320
	Valve opening overlap		63°	87°
	Material		GM 8440 Aluminized (a)	GM 8440 Aluminized (b)
Overall length		5.093	5.207	
Actual overall head dia.		2.113 - 2.107		
Angle of seat & face		30° Seat - 29° Face		
Seat insert material		Not Used		
Stem diameter		.3419 - .3412		
Stem to guide clearance		.0016 - .0033		
Intake	Lift (± zero lash)		.414 ± .011	.527 ± .011
	Outer spring press. & length	Valve closed (lb. ± in.)	56.1 @ 1.5913	70.5 @ 1.8183
		Valve open (lb. ± in.)	66.1 @ 1.1773	80.5 @ 1.2913
	Inner spring press. & length	Valve closed (lb. ± in.)	125.5 @ 1.5213	216.4 @ 1.7483
		Valve open (lb. ± in.)	139.5 @ 1.1073	230.4 @ 1.2213
	Material		21-2 Aluminized (a)	21-2 Aluminized (b)
	Overall length		5.082	5.206
	Actual overall head dia.		1.773 - 1.767	
Angle of seat & face		45° Seat - 44° Face		
Seat insert material		Not Used		
Stem diameter		.3414 - .3407		
Stem to guide clearance		.0021 - .0038		
Exhaust	Lift (± zero lash)		.413 ± .011	.527 ± .011
	Outer spring press. & length	Valve closed (lb. ± in.)	56.1 @ 1.5913	70.5 @ 1.8183
		Valve open (lb. ± in.)	66.1 @ 1.1783	80.5 @ 1.2913
	Inner spring press. & length	Valve closed (lb. ± in.)	125.4 @ 1.5213	216.4 @ 1.7483
		Valve open (lb. ± in.)	139.4 @ 1.1083	230.4 @ 1.2213
	Material		21-2 Aluminized (a)	21-2 Aluminized (b)
	Overall length		5.082	5.206
	Actual overall head dia.		1.773 - 1.767	
Angle of seat & face		45° Seat - 44° Face		
Seat insert material		Not Used		
Stem diameter		.3414 - .3407		
Stem to guide clearance		.0021 - .0038		
Lift (± zero lash)		.413 ± .011	.527 ± .011	
Outer spring press. & length	Valve closed (lb. ± in.)	56.1 @ 1.5913	70.5 @ 1.8183	
	Valve open (lb. ± in.)	66.1 @ 1.1783	80.5 @ 1.2913	
Inner spring press. & length	Valve closed (lb. ± in.)	125.4 @ 1.5213	216.4 @ 1.7483	
	Valve open (lb. ± in.)	139.4 @ 1.1083	230.4 @ 1.2213	

ENGINE - LUBRICATION SYSTEM

Type of lubrica- tion (splash, pressure, nozzle)	Main bearings	Pressure
	Connecting rods	Pressure
	Piston pins	Splash
	Camshaft bearings	Pressure
	Tappets	Pressure
	Timing gear or chain	Metered Jet
	Cylinder walls	Metered Jet

(Continued)

(a) Flash chrome plated stem

(b) Thick chrome plated stem - swirl polished under head.

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (*)

Optional 455 cu. in. V8 Engine

MODEL

ENGINE - VALVE SYSTEM (cont.)			Manual Transmission		Automatic Transmission	
Timing (based on top of ramp points)	Intake	Opens (+BTC)	31	23		
		Closes (-ABC)	77	70		
		Duration - deg.	288	273		
	Exhaust	Opens (+BBC)	90	78		
		Closes (-ATC)	32	31		
		Duration - deg.	302	289		
	Valve opening overlap		63°	54°		
Intake	Material		GM-8440 W/Alum. Treatment on Face & Fl.Cr.Plated Stem			
	Overall length		4.992			
	Actual overall head dia.		2.113 - 2.107			
	Angle of seat & face		30° Seat - 29° Face			
	Seat insert material		Not Used			
	Stem diameter		.3419 - .3412			
	Stem to guide clearance		.0016 - .0033			
	Lift (zero lash)		.414± .011	.410 ± .011		
	Outer spring press. & length	Valve closed (lb. - in.)	63.3 69.3 @ 1.5613	63.3 @ 1.5613 69.3		
		Valve open (lb. - in.)	132.7 142.7 @ 1.1473	132.0 @ 1.1513 142.0		
	Inner spring press. & length	Valve closed (lb. - in.)	35.0 41.0 @ 1.5213	35.0 @ 1.5213 41.0		
		Valve open (lb. - in.)	98.0 108.0 @ 1.1073	97.4 @ 1.1113 107.4		
Exhaust	Material		21-2 Steel W/Alum. Treat. on Face & Fl.Cr.Plated Stem			
	Overall length		4.991			
	Actual overall head dia.		1.773 - 1.767			
	Angle of seat & face		45° Seat - 44° Face			
	Seat insert material		Not Used			
	Stem diameter		.3414 - .3407			
	Stem to guide clearance		.0021 - .0038			
	Lift (zero lash)		.413 ± .011			
	Outer spring press. & length	Valve closed (lb. - in.)	63.3 69.3 @ 1.5613	63.3 @ 1.5613 69.3		
		Valve open (lb. - in.)	132.5 142.5 @ 1.1483	132.5 @ 1.1483 142.5		
	Inner spring press. & length	Valve closed (lb. - in.)	35.0 41.0 @ 1.5213	35.0 @ 1.5213 41.0		
		Valve open (lb. - in.)	97.9 107.9 @ 1.1083	97.9 @ 1.1083 107.9		

ENGINE - LUBRICATION SYSTEM

Type of lubrica- tion (splash, pressure, nozzle)	Main bearings	Pressure
	Connecting rods	Pressure
	Piston pins	Splash
	Camshaft bearings	Pressure
	Tappets	Pressure
	Timing gear or chain	Metered Jet
	Cylinder walls	Metered Jet

(Continued)

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (*)

MODEL	Standard	Optional	Standard (GTO)
	250 L6 Engine	350 V8 Engine	400 V8 Engine

ENGINE - LUBRICATION SYSTEM (cont.)

Oil pump type	Spur Gear		
Normal oil pressure (lb. engine rpm)	30-45 @ 1500	30-40 Above 2600	55-60 Above 2600
Oil press. sending unit (elect. or mech.)	Electric		
Type oil intake (floating, stationary)	Stationary Screen		
Oil filter system (full flow, part., other)	Full Flow		
Filter replacement (element, complete)	Complete		
Capacity of c case, less filter-refill (qt.)	4	5	
Oil grade recommended (SAE viscosity and temperature range)	Above 20°F.: 20W, 10W-30, 10W-40, 20W-40 (d)		
	From 0° to 60°F.: 10W, 5W-30, 10W-30, 10W-40 (d)		
	Below 0°F.: 5W, 5W-20, 5W-30 (d)		
Engine Service Reqmt. (MM, MS, etc.)	MS		

ENGINE - EXHAUST SYSTEM

Type (single, single with cross-over, dual, other)	Single	Single (a)	Dual
Muffler No. & type (reverse flow, straight thru, separate resonator)	One - Reverse Flow		Two-Reverse Flow
Exhaust pipe dia. (O.D., wall thick.)	Branch	Not Used	2.00 x .076 (a)
	Main	2.00 x .057-.071	2.25 x .076 (a)
Tail pipe dia. (O.D. & wall thickness)	1.88 x .062-.075	2.00 x .048 (b)	2.25 x .048 (b)

ENGINE - CRANKCASE VENTILATION SYSTEM

Type (ventilates to atmos., induction system, other)	Standard	Induction System
	Optional	None
Control Unit	Make and model	AC Type CV-679 C
	Location	Push Rod Cover
	Energy source (manifold vacuum, carburetor air stream, other)	Manifold Vacuum
	Control method (variable orifice, fixed orifice, other)	Variable Orifice
Complete system	Discharges (to intake manifold, carb. air intake, air cleaner intake, other)	Intake Manifold
	Air inlet (breather cap, carburetor air cleaner, other)	Through Filter In Carburetor Air Cleaner
	Flame arrester (screen, check valve, other)	Check Valve

- (a) Optional dual system for 350 V-8 uses 2 reverse flow mufflers, 2.00 x .060 exhaust pipes (no crossover) and 2.25 x .048 aluminized tailpipes.
- (b) Aluminized
- (c) 2.25 x .060 with 400 Ram Air and 400 Ram Air IV engine options.
- (d) All except Ram Air engines, Ram Air engines require use of SAE 30 or 10W-40 oil at all times.

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (a)MODEL

	Optional 400 4-Bbl. Engine	Optional 455 4-Bbl. Engine
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ENGINE - LUBRICATION SYSTEM (cont.)

Oil pump type	Spur Gear
Normal oil pressure (lb. engine rpm)	30-40 Above 2600 (c)
Oil press. sending unit (elect. or mech.)	Electric
Type oil intake (floating, stationary)	Stationary Screen
Oil filter system (full flow, part., other)	Full Flow
Filter replacement (element, complete)	Complete
Capacity of c. case, less filter-refill (qt.)	5
Oil grade recommended (SAE viscosity and temperature range)	Above 20°F.: 20W, 10W-30, 10W-40, 20W-40 From 0° to 60°F.: 10W, 5W-30, 10W-30, 10W-40 Below 0°F.: 5W, 5W-20, 5W-30
Engine Service Reqmt. (MM, MS, etc.)	MS

ENGINE - EXHAUST SYSTEM

Type (single, single with cross-over, dual, other)	Single (a)	Dual
Muffler No. & type (reverse flow, straight thru, separate resonator)	One - Reverse Flow	Two - Reverse Flow
Exhaust pipe dia. (O.D., wall thick.)	Branch 2.00 x .076 (a)	Not Used
	Main 2.25 x .076 (a)	2.00 x .060
Tail pipe dia. (O.D. & wall thickness)	2.00 x .048 (b)	2.25 x .048 (b)

ENGINE - CRANKCASE VENTILATION SYSTEM

Type (ventilates to atmos., induction system, other)	Standard Optional	Induction System None
Make and model		AC Type CV-679C
Location		Push Rod Cover
Energy source (manifold vacuum, carburetor air stream, other)		Manifold Vacuum
Control method (variable orifice, fixed orifice, other)		Variable Orifice
Discharges (to intake manifold, carb. air intake, air cleaner intake, other)		Intake Manifold
Air inlet (breather cap, carburetor air cleaner, other)		Through Filter in Carburetor Air Cleaner
Flame arrester (screen, check valve, other)		Check Valve

(a) Optional dual system for 400 4-bbl. option is same as dual system used on 455 4-bbl. option.

(b) Aluminized

(c) 55-60 above 2600 on optional 455 4-bbl. engine

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (•) _____

MODEL	Standard 250 L6 Engine	Optional 350 V8 Engine	Standard (GTO) 400 V8 Engine
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ENGINE - EXHAUST EMISSION CONTROL

Type (Air injection, engine modifications, other)		
Air Injection Pump	Type	
	Displacement	
	Drive ratio	
	Drive type	
	Relief valve (type)	
Air injection System	Filter (describe)	
	Air distribution (head, manifold, etc.)	
	Point of entry	
	Injection tube I.D.	
Carburetor	Check valve type	
	Backfire protection (type)	
	Make	
	Model	
	Barrel size	
Distributor	Idle speed	Drive
		Neutral
	Idle A/F mixture	
	Aux. Adv. Systems (type)	
Distributor	Make	
	Model	
	Cent'gal adv. in crank degrees @ eng. rpm	Start (rpm) Intermed. points deg. @ rpm Max. deg. @ rpm
	Vacuum adv. in crank degrees @ eng. rpm	Start (in Hg) Intermed. points deg. @ in. Hg Max. deg. @ in.
	Vacuum Source	
Timing - Crank degrees @ rpm		
Cooling System		
Exhaust System		

STANDARD ENGINE PROVIDES EXHAUST EMISSION CONTROL

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED ^(a)

MODEL		TEMPEST	LE MANS	LE MANS SPORT	GTO
ENGINE - FUEL SYSTEM		Standard 250 L6 Engine	Optional 350 V8 Engine	Standard GTO 400 V8 Engine	
Induction type: Carburetor, fuel injection, supercharger.		Carburetor			
Fuel Tank	Refill capacity (U.S. gals.)	20 (b)			
Fuel Tank	Filler location	Center Rear			
Fuel Pump	Type (elec. or mech.)	Mechanical			
Fuel Pump	Locations	Right Front of Eng.	Left Front of Engine		
Fuel Pump	Pressure range	4.0-5.0 P.S.I.	5.0-6.5 P.S.I.		
Vacuum booster (std., optional, none)		None			
Fuel Filter	Type and Locations	Plastic Fabric In Fuel tank and Sintered Bronze In Carburetor Inlet (a)			
	Choke type	Automatic			
	Intake manifold heat control (exhaust or water)	Exhaust			
Carburetor	Air cleaner type	Standard	Oil Wetted Paper Element		
		Optional	Two Stage-Wetted Plastic Foam Over Paper Element		
	Idle speed (spec. neutral or drive)	Manual N Automatic D	700 550	800 650	950 (1000 Ram Air) 650 (750 Ram Air)
	N	D	Idle A F mix.	Not Specified	

CARBURETOR SUPPLEMENTARY INFORMATION

Model Usage	Engine Displ.	Transmission	Carburetors		No. Used and Type	Barrel Size
			Make	Model		
233, 235 & 237 Std	250	Manual	Rochester	7040017	1,1-Bbl.	1.69
		Automatic	Rochester	7040014	1,1-Bbl.	1.69
350 V8 Opt.	350	Manual	Rochester	7040071	1,2-Bbl.	1.69
		Automatic	Rochester	7040062	1,2-Bbl.	1.69
400 Reg. Fuel 4-Bbl. Opt.	400	Automatic	Rochester	7040060	1,2-Bbl.	1.69
		Automatic	Rochester	7040264	1,4-Bbl.	P. 1.38 S. 2.25
242 Std.	400	Manual	Rochester	7040263	1,4-Bbl.	P. 1.38
		Automatic	Rochester	7040264	1,4-Bbl.	S. 2.25
Ram Air Opt.	400	Manual	Rochester	7040273	1,4-Bbl.	P. 1.38
		Automatic	Rochester	7040270	1,4-Bbl.	S. 2.25
Ram Air IV Opt.	400	Manual	Rochester	7040273	1,4-Bbl.	P. 1.38
		Automatic	Rochester	7040270	1,4-Bbl.	S. 2.25
455 Eng. Opt.	455	Manual	Rochester	7040267	1,4-Bbl.	P. 1.38
		Automatic	Rochester	7040268	1,4-Bbl.	S. 2.25
455 Eng. with Ram Air Inlet	455	Manual	Rochester	7040273	1,4-Bbl.	P. 1.38
		Automatic	Rochester	7040270	1,4-Bbl.	S. 2.25

(a) Carburetor Inlet Filter Is Pleated Paper In 4 BBL And 1 BBL Rochester carburetors.

(b) Exc. station wagon, 22.5. Reduce by one gallon for all California cars.

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (*)

MODEL Standard 250 L6 Engine Optional 350 V8 Engine Standard (GTO) 400 V8 Engine

ENGINE - COOLING SYSTEM

Type system (pressure, pressure vented, atmospheric, other)	Pressure Vented									
Radiator cap relief valve pressure	14-17 P.S.I.									
Circulation thermostat	Type (choke, bypass)	Choke								
	Starts to open at (F)	195	190							
	Type (centrifugal, other)	Centrifugal								
Water pump	GPM - 1000 pump rpm	60 @ 4400	16							
	Number of pumps	One								
	Drive (V-belt, other)	V-Belt								
	Bearing type	Sealed Ball Bearing								
By-pass recirculation type (inter., ext.)	Internal									
Radiator core type (cellular, tube and fin, other)	Tube and Center									
Cooling system capacity	With heater (qt.)	13	19.9							
	Without heater (qt.)	Heater Standard Equipment								
	Opt. equipment-specify (qt.)									
Water jackets full length of cyl. (yes, no)	Yes									
Water all around cylinder (yes, no)	Yes									
Radiator hose	Lower	Number and type (molded, straight)	One, Molded							
		Inside diameter	1.50							
	Upper	Number and type (molded, straight)	One, Molded							
		Inside diameter	1.50							
	By-pass	Number and type (molded, straight)	None							
		Inside diameter	None							
Fan	Number of blades & spacing	4 - 65° & 115° (b)	4 - 65° & 115° (a) (b)							
	Diameter	17.62	19.0							
	Ratio-fan to crankshaft rev.	1.15:1 (1.25:1 A/C)	.91:1 (1.25:1 With A/C)							
	Fan clutch type	Fluid Clutch - Thermostatic Control								
	Bearing type	See Water Pump								
Drive belts indicate belt used by letter)	Fan	A	A, B	A, C	B, C	E	E, F	E	H, I	
	Generator or alternator	A	A, B	A	B, D	E	E	E	H	
	Water Pump	A	A, B	A, C	B, C	E	E, F	E	H, I	
	Power Steering		B		B		F		I	
	Air Conditioning			C	C			G	G	
		— L6 Engine —				— V8 Engine —				

Drive Belt Dimensions	A	B	C	D	E	F	G	H	I	J	K
Angle of V	36°	36°	36°	36°	36°	36°	36°	36°	36°		
Nominal length SAE	39.0	50.0	53.8	31.0	47.5	52.0	59.2	48.0	53.0		
Width	.38	.38	.47	.38	.38	.47	.47	.38	.47		

(a) 5 Blade 19 Dia. Power-Flex Fan Standard on GTO

(b) Fan Capacity Increases on A/C Cars.

(c) 17.5 qts. with 455 V-8 Engine Option.

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (•)

MODEL	Standard 250 L6 Engine	Optional 350 V8 Engine	Standard (GTO) 400 V8 Engine

ELECTRICAL - SUPPLY SYSTEM

Battery	Make and Model		Delco Y-55 (a)	Delco Y-59 (a)	Delco R-59
	Voltage Rtg. & Total Plates		12-54	12-54	12-66
	SAE Designation & Amp. Hr. Rtg.		17 MI-44 Amp.Hr.	2 SM-53 Amp.Hr.	2 SM-61 Amp.Hr.
	Location		Under Hood R. H. Side	Under Hood L. H. Side.	
	Terminal grounded		Negative		
Generator or Alternator	Make		Delco Remy		
	Model		1100905	1100704	
	Type and rating		37 AMP.		
	Output at engine idle (neutral)		13 AMPS	5-10 AMPS	
	Ratio-Gen. to Cr. s rev.		2.87	2.74:1 (3.02:1 With A/C)	
Regulator	Make		Delco Remy		
	Model		1119515		
	Type		Regulating Contacts		
	Cutout relay	Closing voltage generator rpm	Cutout Relay Not Required		
		Reverse current to open	Cutout Relay Not Required		
	Regu- lated	Voltage	13.8		
		Current	Alternator Self Regulating		
	Voltage test conditions	Temperature	125°F		
		Load	10 AMPS.		
Other		Cycle Regulator Before Final Setting			

ELECTRICAL - STARTING SYSTEM

Starting Motor	Make		Delco Remy			
	Model		1108439	1108434	1108435	
	Rotation (drive and view)		Clockwise			
Motor control	Switch (solenoid, manual)		Solenoid			
	Starting procedure		Place gearshift lever in neutral and depress clutch.* With cold engine, depress accelerator pedal to floor and release. With warm engine, hold accelerator pedal about halfway down, turn ignition key clockwise to engage starter, release-key as soon as engine starts. *Use neutral or park with automatic transmission (No clutch).			
Motor Drive	Engagement type		Sliding Gear - Overrunning Clutch			
	Pinion meshes (front, rear)		Rear	Front		
	Number of teeth	Pinion	9	9		
		Flywheel	Manual	153	166	
			Auto.	153	166	
	Flywheel tooth face width		Manual	.41	.40	
			Auto.	.41	.40	

(a) Delco R-59 Used With A/C or H.D. Battery Option.

(b) Delco R-59S (78 Plate, 62 Amp. Hr.) Available as H.D. Battery Option.

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (a)
 MODEL Standard 250 L6 Engine Optional 350 V8 Engine Standard (GTO) 400 V8 Engine

ELECTRICAL - IGNITION SYSTEM

Type	Conventional - Std., Opt., N.A.		Standard					
	Transistorized - Std., Opt., N.A.		Not Offered					
	Other (specify)							
Coil	Make		Delco Remy					
	Model		1115414		1115410			
	Amps	Engine stopped	3.4					
		Engine idling	2.1					
Distributor	Make		Delco Remy					
	Model		1110463 (a)	1110464 (b)	1112008 (c)	1111176 (d)	1111148 (e)	
	Cent' fgal adv. in c/ shaft degrees & engine rpm (nominal)	Start (rpm)	900	900	1100	1100	800	
		Intermediate points deg. & rpm	19-23@1950	15-19@1950	10-14@1900	10-14 @ 1900		
		Max. deg. & rpm	30-34@4200	26-30@4200	24-28@4700	24-28@4700	24-28@4600	
	Vacuum adv. in c/ shaft degrees & in. Hg. (nominal)	Start (in. Hg.)	6 - 8	6 - 8	6 - 8	8 - 10	8 - 10	
		Intermediate points, deg. & in. Hg.	None					
		Max. deg. in. Hg.	23 @ 15-17		20 @ 13- 15		20 @ 15 - 17	
	Breaker gap (in.)		.019		.016			
	Cam angle (deg.)		31 - 34		28 - 32			
	Breaker arm tension (oz.)		19 - 23			28 - 32		
	Timing	Crankshaft deg. & rpm		TDC @ 700	4° BTDC @ 550	9° BTDC at Idle		
		Mark location		Torsional Damper Crankshaft Pulley Hub				
		Make		AC				
Spark Plug	Model		R 46 T		R 46 S	R 45 S		
	Thread (mm)		14 mm					
	Tightening torque (lb. ft.)		15-25					
	Gap		.033 - .038					
Cable	Conductor type		Distributed Resistance					
	Insulation type		Neoprene					
	Spark plug protector		Neoprene Boot		Hypalon Boot			

ELECTRICAL - SUPPRESSION

Locations & type See Below

Internal distributor point shielding, wide gap distributor rotor, resistor spark plugs (5000 OHMS), distributed resistance secondary cables, hood ground clip and 0.3 MFD ignition coil by-pass capacitor.

- (a) Used on 250 L-6 engine with manual transmission.
- (b) Used on 250 L-6 engine with automatic transmission.
- (c) Used on all 350 V-8 engines.
- (d) Used on GTO standard engine with man. trans.
- (e) Used on GTO standard engine with Turbo Hydra-Matic trans.

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (*)

MODEL

ELECTRICAL - IGNITION SYSTEM

Optional 400 and 455 Cu. In. Engines

Type	Conventional - Std. Opt., N.A.		Standard				
	Transistorized - Std. Opt., N.A.		Not Offered				
	Other specify:		---				
	Make		Delco Remy				
Amps	Model		1115410				
			3.4				
			2.1				
			Delco Remy				
Distributor	Make						
	Model		1112007 (a)	1112009 (b)	1112010 (c)	1112011 (d)	1112012 (g)
	Centrifugal	Start rpm	800	800	1100	1200	800
	adv. in c. shaft degrees engine rpm nominal	Intermediate points deg. rpm	10-14 @ 1900	9-13 @ 2200	9-13 @ 2200	10-14 @ 2100	None
		Max. deg. rpm	24-28 @ 4600	20-24 @ 4600	20-24 @ 4600	26-30 @ 6100	14-18 @ 4400
		Start (in. Hg.)	8-10				
		Intermediate points, deg. in. Hg.	None				
		Max. deg. in. Hg.	20 @ 15-17				
		Breaker gap (in.)	.016				
		Cam angle (deg.)	28-32				
Timing	Breaker arm tension (oz.)		19-23	28-32			
	Crankshaft deg. rpm		9° BTDC Idle (e)				
	Mark location		Crankshaft Pulley Hub				
Spark Plug	Make		AC				
	Model		R 46S (f)				
	Thread (mm)		14mm				
	Tightening torque (lb. ft.)		15-25				
Cable	Gap		.033 - .038				
	Conductor type		Distributed Resistance				
	Insulation type		Neoprene				
	Spark plug protector		Hypalon Boot				

ELECTRICAL - SUPPRESSION

Locations & type (See Page 13)

- (a) Used on 400 cu. in. reg. fuel (2-bbl.) and prem. fuel (4-bbl.) engine options.
- (b) Used on auto. transmission 400 Ram Air optional engines.
- (c) Used on man. trans. 400 Ram Air optional engines.
- (d) Used on 400 Ram Air IV optional engines.
- (e) Except 15° on Ram Air IV optional engines.
- (f) R 44S used on optional 455, 400 Ram Air and 400 Ram Air IV engines;
R 45S used on optional 400 cu. in. 4-bbl.
- (g) Used on 455 cu. in. optional engines.

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (a)

MODEL	TEMPEST	LE MANS	LE MANS SPORT	GTO
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ELECTRICAL - INSTRUMENTS AND EQUIPMENT

Speedometer	Type	Mechanical.
	Trip odometer (yes, no)	No
Charge indicator - type		Telltale Lamp
Temperature indicator - type		Telltale Lamp
Oil pressure indicator - type		Telltale Lamp
Fuel indicator - type		Electric Gage
Other		Optional instrument cluster with temperature and oil pressure telltales replaced with gages
Wind shield wiper	Type - Standard	2-Sp. Electric, Concealed Park, L.H. Arm Articulated
	Type - Optional	None
Wind shield washer	Type - Standard	Electric - Pump Is Integral With Wiper Motor
	Type - Optional	None
	Type	Solenoid
Horn	Number used	1 Std. (a)
	Amp draw (each)	4.3 - 5.9@ 12.5V

DRIVE UNITS - CLUTCH (Manual Transmission) 250 L6 Engine V8 Engines

Make & type		Own - Dry
Type pressure plate springs		Disc Spring
Total spring load (lb.)	1740	2050 (b)
No. of clutch driven discs		One
	Material	Woven Molded Asbestos
Clutch facing	Outside & inside dia.	9.12 x 6.12
		10.4 x 6.5
	Total eff. area (sq. in.)	71.82
		85.56
	Thickness	.135
		.140
	Engagement cushioning method	Driven Plate Waved Spoke Springs
Release bearing	Type & method of lubrication	Ball Thrust - Prepacked & Sealed
Torsional damping	Methods: springs, friction material	Coil Springs & Metal To Metal Friction

(a) Second Horn Optional

(b) 2350 # On GTO

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (*)

MODEL	TEMPEST	LE MANS	LE MANS SPORT	GTO
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DRIVE UNITS - TRANSMISSIONS

Manual 3-speed (std. or opt.)	Standard
Manual 4-speed (std. or opt.)	Optional on V8 Only
Manual with overdrive (std. or opt.)	Not Offered
Automatic (std. or opt.)	Optional

DRIVE UNITS - MANUAL TRANS.

Number of forward speeds		3-Sp. 250 L6	3-Sp. 350 V8	3-Sp. V8 (a)	4-Sp. V8 (b)	4-Sp. V8 (c)
Transmission ratios	In first	2.85:1	2.54:1	2.42:1	2.52:1	2.20:1
	In second	1.68:1	1.50:1	1.58:1	1.88:1	1.64:1
	In third	1.00:1	1.00:1	1.00:1	1.46:1	1.28:1
	In fourth	-	-	-	1.00:1	1.00:1
	In reverse	2.95:1	2.63:1	2.41:1	2.59:1	2.27:1
Synchronous meshing, specify gears		All Forward				
Shift lever location		Steering Column		Floor		
Lubricant	Capacity (pt.)		3.5		2.8	2.5
	Type recommended		Type A - Extreme Pressure			
	SAE viscosity number	Summer	80 or 90			
		Winter	80 or 90			
		Extreme cold	80 or 90			

DRIVE UNITS - MANUAL TRANS. W/OVERDRIVE

(For transmission data see manual transmission section)

Type (planetary or other)		Not Offered
Manual lockout (yes, no)		
Downshift accelerator control (yes, no)		
Minimum cut-in speed		
Gear ratio		
Lubricant	Capacity (pt.) (Overdrive only)	
	Separate filler (yes, no)	
	Type recommended	
	SAE vis. number	Summer
		Winter
		Extreme cold

- (a) Standard 3-speed for 400 and 455 V-8 Engines - Heavy Duty Option for 350 V-8 Engine.
- (b) 4-speed option for 350 V-8 and 400 V-8 except Ram Air IV Option.
- (c) Close ratio 4-speed - optional on 455 4-bbl. Engine and 400 4-bbl. engines with 3.90 or 4.33 axle ratios. Only manual available for 400 Ram Air IV engine.

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (*)

MODEL TEMPEST, LE MANS OR LE MANS SPORT WITH
STANDARD 250 L6 OR OPTIONAL 350 V8 ENGINE

DRIVE UNITS—AUTOMATIC TRANSMISSION

Trade name	Automatic					Turbo Hydra-Matic					
Type describe	Torque Converter										
Selector location	Steering Column (a)										
List gear ratios Selector Pattern and indicate which are used in each selector position	<u>P</u>	<u>R</u>	<u>N</u>	<u>D</u>	<u>L</u>	<u>P</u>	<u>R</u>	<u>N</u>	<u>D</u>	<u>S</u>	<u>L</u>
		1.76		1.76	1.76		1.92		2.52	2.52	2.52
				1.00					1.52	1.52	
									1.00		
	250 L6		350 V8			250 L6		350 V8			
Max. upshift speed—drive range (b)	56		76			70		86			
Max. kickdown speed—drive range (b)	50		70			66		82			
Torque converter	Number of elements					Three					
	Max. ratio at stall					2.2		2.3:1		2.0:1	
	Type of cooling (air, liquid)					Water					
	Nominal diameter					11.75					
Lubricant	Capacity—refill (pt.)					6		6			
	Type recommended					GM Dexron Automatic Transmission Fluid					
Special transmission features											

DRIVE UNITS—PROPELLER SHAFT

Number used		One	
Type (straight tube, tube-in-tube, internal-external damper, etc.)		Straight Tube	
Outer diam. x length* x wall thickness	Manual 3-speed trans.	3.25 x 60.0 x .065 (116 W.B.)	
		3.25 x 56.0 x .065 (112 W.B.)	
	Manual 4-speed trans.	3.25 x 60.0 x .065 (116 W.B.)	
		3.25 x 56.0 x .065 (112 W.B.)	
	Overdrive transmission	Not Offered	
	Automatic transmission	3.25 x 60.0 x .065 (116 W.B.)	
		3.25 x 56.0 x .065 (112 W.B.)	

* Center to center of universal joints, or to centerline of rear attachment.

(Continued)

(a) On Console of LeMans Sport 2 Dr. Models With Bucket Seats and Option Console.

(b) Based On Non-A/C Car With Std. Axle For Engine Indicated.

AMA Specifications—Passenger Car

MAKE OF CAR	Pontiac		MODEL YEAR	1970	DATE ISSUED	9-3-69	REVISED (a)																								
MODEL	233, 235 & 237 WITH 400 V8 ENGINE																														
DRIVE UNITS—AUTOMATIC TRANSMISSION	400 Reg. Fuel Eng.			400 4-Bbl. Prem. Fuel Eng.																											
Trade name	Turbo Hydra-Matic																														
Type describe	Torque Converter																														
Selector location	Steering Column (a)																														
List gear ratios Selector Pattern and indicate which are used in each selector position	<table border="1"> <thead> <tr> <th>P</th> <th>R</th> <th>N</th> <th>D</th> <th>S</th> <th>L</th> </tr> </thead> <tbody> <tr> <td></td> <td>2.08</td> <td></td> <td>2.48</td> <td>2.48</td> <td></td> </tr> <tr> <td></td> <td></td> <td></td> <td>1.48</td> <td>1.48</td> <td></td> </tr> <tr> <td></td> <td></td> <td></td> <td>1.00</td> <td></td> <td></td> </tr> </tbody> </table>							P	R	N	D	S	L		2.08		2.48	2.48					1.48	1.48					1.00		
P	R	N	D	S	L																										
	2.08		2.48	2.48																											
			1.48	1.48																											
			1.00																												
Max. upshift speed—drive range	91			75																											
Max. kickdown speed—drive range	85			69																											
Number of elements	Three																														
Max. ratio at stall	2.0:1																														
Type of cooling (air, liquid)	Water																														
Nominal diameter	12.5																														
Capacity—refill (pt.)	7.5																														
Type recommended	GM Dexron Automatic Transmission Fluid																														
Special transmission features																															

DRIVE UNITS—PROPELLER SHAFT

Number used	One	
Type (straight tube, tube-in-tube, internal-external damper, etc.)	Straight Tube	
Manual 3-speed trans.	3.25 x 60.0 x .065 (116 W.B.) 3.25 x 56.0 x .065 (112 W.B.)	
Manual 4-speed trans.	3.25 x 60.0 x .065 (116 W.B.) 3.25 x 56.0 x .065 (112 W.B.)	
Overdrive transmission	Not Offered	
Automatic transmission	3.25 x 59.34 x .065 (116 W.B.) 3.25 x 55.34 x .065 (112 W.B.)	

* Center to center of universal joints, or to centerline of rear attachment.

(Continued)

(a) On Optional Console of Cars With Bucket Seats (GTO & LeMans Sport 2-door styles).

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (a)

GTO WITH 400 & 455 V8 ENGINE

MODEL _____

DRIVE UNITS – AUTOMATIC TRANSMISSION

Trade name	Turbo Hydra-Matic					
Type describe	Torque Converter					
Selector location	Steering Column (a)					
List gear ratios Selector Pattern and indicate which are used in each selector position	<u>P</u>	<u>R</u>	<u>N</u>	<u>D</u>	<u>S</u>	<u>L</u>
		2.08		2.48	2.48	
				1.48	1.48	
				1.00		
	Std. 4-Bbl.	455 4-Bbl.	400 Ram Air	400 Ram Air IV		
Max. upshift speed—drive range	70	75	76	69		
Max. kickdown speed—drive range	64	69	70	63		
Torque converter	Number of elements		Three			
	Max. ratio at stall		2.3:1			
	Type of cooling (air, liquid)		Water			
	Nominal diameter		12.5			
Lubricant	Capacity—refill (pt.)		7.5			
	Type recommended		GM Dexron Automatic Transmission Fluid			
Special transmission features						

DRIVE UNITS – PROPELLER SHAFT

Number used	One	
Type (straight tube, tube-in-tube, internal-external damper, etc.)	Straight Tube	
Outer diam. x length ¹ x wall thickness	Manual 3-speed trans.	3.25 x 60.0 x .065 (116 W.B.)
		3.25 x 56.0 x .065 (112 W.B.)
	Manual 4-speed trans.	3.25 x 60.0 x .065 (116 W.B.)
		3.25 x 56.0 x .065 (112 W.B.)
	Overdrive transmission	Not Offered
	Automatic transmission	3.25 x 59.34 x .065 (116 W.B.)
		3.25 x 55.34 x .065 (112 W.B.)

¹ Center to center of universal joints, or to centerline of rear attachment.

(Continued)

(a) On Optional Console of Cars With Bucket Seats (GTO & LeMans Sport 2-door styles.)

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (•)

	TEMPEST	LE MANS	LE MANS SPORT	GTO
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MODEL _____

DRIVE UNITS — PROPELLER SHAFT (cont.)

Inter- mediate bearing	Type (plain, anti-friction)	Not Used
	Lubrication (fitting, prepack)	Not Used
Slip Yoke	Type	Splined
	Number of teeth	28
	Spline O.D.	1.166
Universal joints	Make and Mfg. No.	Saginaw - Size 44 (Regular)
	Number used	Two
	Type (ball and trunnion, cross)	Cross
	Rear attach. (u-bolt, clamp, etc.)	U-Bolt
	Bearing	Anti-Friction
	Type (plain, anti-friction)	Prepacked
	Lubric. (fitting, prepack)	
Drive taken through (torque tube or arms, springs)		Control Arms
Torque taken through (torque tube or arms, springs)		Control Arms

DRIVE UNITS — AXLE

Type (front, rear)		Rear
Description		Semi-Floating Hypoid
Limited Slip differential, type		Spring Loaded Clutch (Opt.)
Drive Pinion Offset		1.50
No. of differential pinions		2
Pinion adjustment (shim, other)		Shim
Pinion bearing adj. (shim, other)		Collapsible Spacer
Wheel bearing type		Roller Bearing
Lubricant	Capacity (pt.)	3 (a)
	Type recommended	MIL-L-2105B (b)
	SAE vis- cosity	80 or 90
	Summer	80 or 90
	Winter	80 or 90
Lubricant	SAE vis- cosity	80 or 90
	Extreme cold	80 or 90

AXLE RATIO TOOTH COMBINATIONS

(See page 3 for axle ratio usage)

Axle ratio	3.31:1	2.56:1	2.78:1	3.08:1	3.23:1	3.55:1	3.90:1	4.33
No. of teeth	Pinion	13	16	14	13	13	11	10
	Ring gear	43	41	39	40	42	39	39
Ring Gear O.D.		8.875			8.125			

(a) Capacity Increases 5 Pts. With 8.875 Dia. Ring Gear

(b) Special Lubricant Required With Limited Slip Differential.

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (e)MODEL TEMPEST LE MANS LE MANS SPORT GTO

DRIVE UNITS—WHEELS

Type & material		Disc - Steel
Rim (size & flange type)	Std.	14 x 6 JJ
	Opt.	
Attachment	Type (bolt or stud)	Bolt
	Circle diameter	4.75
	Number and size	5, 7/16-20

MODEL

DRIVE UNITS—TIRES

Standard	Size, ply rating, & ply	F78 - 14 (b) (c)	G70 - 14 (c)
	Type (bias, radial, etc.)	Bias Belted	
	Full rated Inflation Press.	Front	24
		Rear	28 - Except 32 on Station Wagons
	Rev./Mile at 50 MPH	F78-14-787, G70-14-778, G78-14-775	
Optional	Size, ply rating, & ply	G78 -14 (c) (e) G78 -14 Load Range D, 6 Ply Tread-4 Ply Body (T.P.) G70 -14 (c) F78 -14 (d)	

BRAKES—PARKING

Type of control	Foot Lever Application - Hand Pull Release	
Location of control	Below Instrument Panel at Left	
Operates on	Rear Service Brakes	
If separate from service brakes	Type (internal or external)	Not Separate
	Drum diameter	Not Separate
	Lining size (length x width x thickness)	Not Separate

(b) Std. On 6 Cyl. Engine Models Except Station Wagons - G78-14 Std. With V-8 Engine Option. H78-14 on all station wagons. G78-14 standard on 6 cylinder 23739 when equipped with air conditioning.

(c) Load Range B, 4 Ply Tread - 2 Ply Body.

(d) Space Saver Spare, Load Range B, 3 Ply Tread - 2 Ply Body (N.A./Sta.Wgn.)

(e) Not Available on GTO.

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED ^(*)

	TEMPEST	LE MANS	LE MANS SPORT	GTO
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MODEL _____

BRAKES - SERVICE

Type (drum) or (disc & no. of pistons)			Drum - Standard		Front Disc-Single, Opt. (a)		
Self adjusting (std., opt., N.A.)			Standard				
Special Valving	Type (proportion, delay, metering, other)		--		Metering Type - Delay		
Power brake make & type (remote, int., etc.)	Std.	Opt.	--				
			Delco Moraine, Integral Type, Vacuum Suspended (b)				
Effective area (sq. in.) *			149.4		103.6		
Gross lining area (sq. in.) **			155.5		110.6		
Swept area (sq. in.) ***			269.2		350.9		
Front to Rear Effectiveness Relationship			62.6		62.6		
Drum	Diameter (nominal)	Front	9.5		--		
		Rear	9.5				
	Type and material	Cast Alloy Iron (c)			--		
Rotor	Outer working diameter		--		10.94		
	Inner working diameter		--		6.88		
	Working width		--		1.00		
	Material & type (vented/solid)		--		Cast Alloy Iron - Vented		
Wheel cylinder bore	Front		1.125		2.9375		
	Rear		.875				
Master Cylinder	Bore		1.00		1.125		
	displacement	Front %	59		63		
	distribution	Rear %	41		37		
Pedal arc ratio			6.15:1 Manual - 3.36:1 Power (e)				
Line pressure at 100 lb. pedal load			700 Manual, 900 Power-Drum, 800 Power-Disc				
Shoe Clearance	Front		(d)		None		
	Rear		(d)				
Brake lining	Bonded or riveted		Riveted				
	Front Wheel	Material	Molded Asbestos				
		Size (length x width x thickness)	Prim. or out-board	7.6 x 2.5 x .196		5.40 x 1.93 x .41	
			Second. or in-board	9.85 x 2.5 x .265		5.40 x 1.93 x .44	
		Segments per shoe		One			
		Rear Wheel	Material	Molded Asbestos			
			Size (length x width x thickness)	Prim. or out-board	7.6 x 2.0 x .196		
	Second. or in-board			9.85 x 2.0 x .265			
	Segments per shoe		One				

* Excludes rivet holes, grooves, chamfers, etc. ** Includes rivet holes, grooves, chamfers, etc.

*** Total swept area for four brakes. (Widest lining contact width for each brake x its contact circumference.)

- (a) Included with power brake option on GTO series.
 (b) Optional with Drum Brakes. Included with front disc brake opt. all series.
 (c) Front - finned 1 pc. casting, rear - finned composite.
 (d) Tighten drum brakes to heavy drag then back off 26 notches.
 (e) At 0.5 in. push rod travel.

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (*)

	TEMPEST	LE MANS	LE MANS SPORT	GTO
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MODEL

STEERING

Manual (std., opt., NA)				Standard	
Power (std., opt., NA)				Optional	
Adjustable steering wheel (tilt, swing, other)		Type and description (std., opt., NA)		Tilting Wheel, Adjusts Vertically - Seven Positions	
Wheel diameter		Manual		Optional	
		Power		14.75 x 15.25	
				14.75 x 15.25	
Turning diameter (feet)	Outside front	Wall to wall (l. & r.)		40.5 (112 W.B.)	
		Curb to curb (l. & r.)		41.7 (116 W.B.)	
	Inside rear	Wall to wall (l. & r.)		37.4 (112 W.B.)	
		Curb to curb (l. & r.)		38.6 (116 W.B.)	
		Wall to wall (l. & r.)		23.1 (112 W.B.)	
		Curb to curb (l. & r.)		24.3 (116 W.B.)	
				23.7 (112 W.B.)	
				24.9 (116 W.B.)	
				Recirculating Ball Bearing	
Manual	Gear	Type		Saginaw	
		Make		24:1	
		Ratios	Gear	28.3:1	
			Overall		
	No. wheel turns (stop to stop)		5.6		
Power	Type (coaxial, linkage, etc.)		Coaxial		
	Make		Saginaw		
	Gear	Type		Recirculating Ball Bearing	
		Ratios	Gear	16.0 to 12.4:1	
			Overall	18.9 to 14.6:1	
				Pump driven by	
	No. wheel turns (stop to stop)		3.5		
	Linkage	Type		Link Parallelogram	
Location (front or rear of wheels, other)		Front of Wheels			
Drag link (trans. or longitud.)		Trans.Strg.Rod Connects Tie Rods,Pitman & Idler Arms			
Tie rods (one or two)		Two			
Steering Axis	Inclination at camber (deg.)		9° 0' @ 0° Camber		
	Bearings (type)	Upper	Ball Joint		
		Lower	Ball Joint		
		Thrust	Spring Load Taken by Lower Ball Joint		
		Whl. Align. (range at curb wt. & preferred)		1° 30' Negative ± 30'	
		0° 15' Positive ± 30'			
		0 to .125 Toe-in Measured 9 Inches Above Floor			
		Reverse Elliott - Ball Joint			
Steering spindle & joint type					
Wheel Spindle	Diameter	Inner bearing	1.249		
		Outer bearing	.749		
	Thread size		3/4 - 20		
	Bearing type		Taper Roller		

AMA Specifications—Passenger Car

MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (•)MODEL TEMPEST LE MANS LE MANS SPORT GTO

SUSPENSION — GENERAL

(See Supplement page for details on Air Suspension)

Provision for car leveling	None
Provision for brake dip control	Compound Anti-Dive Control & Anti-Rise Rear Susp.
Provision for acc. squat control	Geometry of Rear Links
Special provisions for car jacking	Jack Locating Provisions on Front & Rear Bumpers
Shock absorber front & rear	Type Direct Acting - Two Way
	Make Delco
	Piston dia. 1.00
Other special features	

SUSPENSION — FRONT

Type and description	Ball Joint Independent Front Suspension With Upper & Lower Control Arms Mounted on Rubber Bushings		
Spring	Type	Coil	
	Material	SAE 9260	
	Size (coil design height & I.D. bar length x dia.)	11.30 x 3.6	
	Spring rate (lb. per in.)	250 Std. on 23369 - 280, 310 & 335 (a)	310(a)
	Rate at wheel (lb. per in.)	74 Std. on 23369 - 82, 91 & 99 (a)	91(a)
Stabilizer	Type (link, linkless, frameless)	Link	
	Material & bar diameter	SAE 9260, .937 (Exc. .907 on Sta. Wgn. 1.125 on GT	

SUSPENSION — REAR

Type and description	Four Link Pivoted Control Arm		
Drive and torque taken through	Control Arms		
Spring	Type	Coil	
	Material	SAE 9260	
	Size (length x width, coil design height & I.D., bar length & dia.)	7.76 x 5.50	
	Spring rate (lb. per in.)	106 Std. on 23369 - 122, 144, 150 & 200 (a)	122(a)
	Rate at wheel (lb. per in.)	96 Std. on 23369 - 110, 130, 136 & 180 (a)	110(a)
	Mounting insulation type	None	
Stabilizer	If leaf	No. of leaves	None
		Shackle comp. or tens.	None
	Type (link, linkless, frameless)	Not Used	Linkless
	Material	None	1070 (.875)
Track bar type	Not Used		

(a) Alternate springs used as required for body styles and optional equipment

MAKE OF CAR	Pontiac	MODEL YEAR	1970	DATE ISSUED	10/1/70
		TEMPEST	LE MANS	LE MANS SPORT	GTO
MODEL FRAME					

Perimeter Type With Swept Hips - Boxed on Convertible

Drs. hinged (front, rr.)		Front doors		Front			
Type of finish (lacquer, enamel, other)		Rear doors		Front			
Hood counterbalanced (yes, no)				Acrylic Lacquer			
Hood release control (internal, external)				Yes			
Vehicle Ident. No. location				External			
Engine No. location				Left Front Edge of Instrument Panel - Visible Through Windshield			
Theft protection - type				*			
Vent window control method (crank, friction pivot)		Front		Crank - Exc. 37 & 67 Styles Which Are W/O Vent			
		Rear		---			
Seat cushion type		Front		(b)		(b)	
		Rear		(d)			
		3rd seat		None			
Seat back type		Front		(d)		(b)	
		Rear		(d)			
		3rd seat		None			
Windshield glass type (i.e., single curved - laminated plate)		Single Curved Laminated Safety Plate					
Side glass type (i.e., curved - tempered plate)		Curved Tempered Safety Plate					
Backlight glass type (i.e., compound curved - tempered plate, three piece)		Curved Tempered Safety Plate (e)					
BODY STYLE		69	39	27	37	67	35 & 36
Windshield glass exposed surface area		1249.6	1249.6	1208.7	1208.7	1211.8	1249.6
Side glass exposed surface area		1197.0	1303.6	1198.8	1295.5	1186.6	2419.9
Backlight glass exposed surface area		1032.2	1032.2	1083.9	1083.9	539.7	757.0
Total glass exposed surface area		3478.8	3585.4	3491.4	3588.1	2938.1	4426.5

- (a) Front of R.H. Cylinder Bank on V-8 Engine.
- (b) Zig-zag Spring With Foam Pad.
- (c) Zig-zag Spring With Contour Molded Foam Pad - Except 23739 & 23736 are same as Tempest.
- (d) Zig-zag Spring With Cotton Pad.
- (e) Compound Curved Tempered Safety Plate on 35, 36, and 39 Styles.
- * Anti-theft steering column lock: Locks ignition switch, steering gear and gearshift (in Reverse with manual, Park with automatic transmission), key removable in locked position only and opening driver's door operates "key-in-lock" buzzer. Interior front door locking knobs moved forward to deter theft.

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MAKE OF CAR Pontiac MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED ^(a)

	TEMPEST	LEMANS	LEMANS SPORT	GTO
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MODEL _____

CONVENIENCE EQUIPMENT

(Indicate whether standard, optional or NA on each series)

Power windows	Side windows	Optional
	Vent windows	Not Offered
	Backlight or tailgate	Optional on Station Wagon
Power seats (specify type as well as availability)		Power Tilt Seat (Fore and Aft Plus Elevation at Rear Edge) Optional on All Bench Seats and L.H. Bucket Seats
Reclining front seat back (R-L or both)		Optional on R.H. Side With Bucket Seats
Front seat head restrainer (R-L or both)		Standard L & R On All Front Seats
Radios (specify type as well as availability)		Optional: AM, AM-FM, AM-FM Stereo - All Push Button Type
Rear seat speaker		Optional
Power antenna		Not Offered - Windshield Antenna Standard
Clock		Optional on All Except With Panel Mounted Tachometer
Air conditioner (specify type and availability)		Reheat Cycle - Optional
Speed warning device		Safeguard Speedometer - Optional
Speed control device		Optional on Cars With V-8 Engine and Turbo Hydra-Matic Transmission Combination
Ignition lock lamp		Not Offered
Dome lamp		Standard Except Convertible
Glove compartment lamp		Standard on 237 and 242 Series - Optional on Others
Luggage compartment lamp		Optional
Underhood lamp		Optional
Courtesy lamp		Standard on Convertible - Not Offered on Others
Map lamp		Not Offered
Auto. trans. quad. lamp		Standard
Cornering light lamp		Not Offered
Low Fuel Warning Lamp		Optional - Included With Safeguard Speedometer
Tachometer		Optional With V-8 - Hood Mounted or in Rally Gage Cluster
Stereo Tape Player		Optional in Combination With Any Radio
Elec. Luggage Compt. Lid Release		Optional
Dome and Reading Lamp		Optional - All Except Convertible
Rear Compartment Courtesy Lamp		Optional on Station Wagons
Cigar Lighter and Ash Tray Light		Standard on LeMans Sport and GTO - Optional on Others

LAMP HEIGHT AND SPACING

CURB LOAD Height above ground to center of bulb or marker	Headlamp	Highest	27.4 (Except Station Wagon 27.9)	26.3
		Lowest	27.4 (Except Station Wagon 27.9)	26.3
	Tail	Highest	21.4 (Except Station Wagon 29.5)	21.4
		Lowest	21.4 (Except Station Wagon 29.5)	21.4
	Sidemarker	Front	16.6 (Except Station Wagon 17.1)	20.8
		Rear	21.3 (Except Station Wagon 29.5)	21.3
Distance from C L of car to center of bulb	Headlamp	Inside	24.1	22.3
		Outside	31.3	30.3
	Tail	Inside	24.2 (Except Station Wagon 33.7)	24.2
		Outside	30.3 (Except Station Wagon 33.7)	30.3
	Directional	Front	27.4	26.5
		Rear	Same as Tail Lamp	

If single headlamps are used enter here.

AMA Specifications—Passenger Car

MAKE OF CAR PONTIAC MODEL YEAR 1970 DATE ISSUED 9-3-69 REVISED (e)

WEIGHTS (ESTIMATED)

Model	CURB WEIGHT * POUNDS			% PASS. WEIGHT DISTRIBUTION				LIQUID WEIGHT	
	Front	Rear	Total	Pass. In Front		Pass. In Rear		Fuel	Coolant
				Front	Rear	Front	Rear		
			Est.						
TEMPEST									
4-Dr. Sedan 23369			3396	50.0	50.0	20.0	80.0	122	25
Coupe 23327			3336	47.4	52.6	19.7	80.3	122	25
Le Mans									
4-Dr. Sedan 23569			3451	50.0	50.0	20.0	80.0	122	25
Coupe 23527			3377	47.4	52.6	19.7	80.3	122	25
4-Dr. Hardtop 23539			3512	50.0	50.0	20.0	80.0	122	25
Hardtop Coupe 23537			3401	47.4	52.6	19.7	80.3	122	25
Sta.Wgn. -2 Seat 23535			3718	51.0	49.0	22.0	78.0	137	25
LEMANS SPORT									
4-Dr. Hardtop 23739			3551	50.0	50.0	20.0	80.0	122	25
Coupe 23727			3407	47.4	52.6	19.7	80.3	122	25
Hardtop Coupe 23737			3456	47.4	52.6	19.7	80.3	122	25
Convertible 23767			3463	47.4	52.6	19.7	80.3	122	25
Sta.Wgn.-2 Seat 23736			3812	51.0	49.0	22.0	78.0	137	25
GTO									
Hardtop Coupe 24237			3781	47.4	52.6	19.7	80.3	122	38
Convertible 24267			3821	47.4	52.6	19.7	80.3	122	38
Accessories & Equipment Differential Weights				Remarks					
Automatic Trans.	- 3	- 2	- 5	L-6 and 350 V-8 Engine					
Turbo H-M Trans.	+ 16	+ 7	+ 23	L-6 and 350 V-8 Engine					
Turbo H-M Trans.	+ 20	+ 9	+ 29	All					
Air Conditioning	+109	+ 4	+113	L6 Engine					
Air Conditioning	+104	+ 6	+110	V8					
350 V-8 Engine	+209	+ 17	+226	233, 235 and 237					
400 V-8 4-bbl. Engine	+228	+ 17	+245	233, 235 and 237					
455 V-8 4-bbl. HO Eng.	+ 39	+ 9	+ 48	242 Series only					
400 Ram Air Engine	+ 22	+ 4	+ 26	242 Series only					
400 Ram Air IV Engine	+ 1	+ 12	+ 13	242 Series only					
Power Steering	+ 33	- 2	+ 31						
Power Brakes (Drum Frt)	+ 8	+ 1	+ 9	All except 242 series					
Power Brakes (Disc Frt)	+ 20	+ 1	+ 21	All Series					
Radio & Man. Antenna	+ 6	+ 2	+ 8						

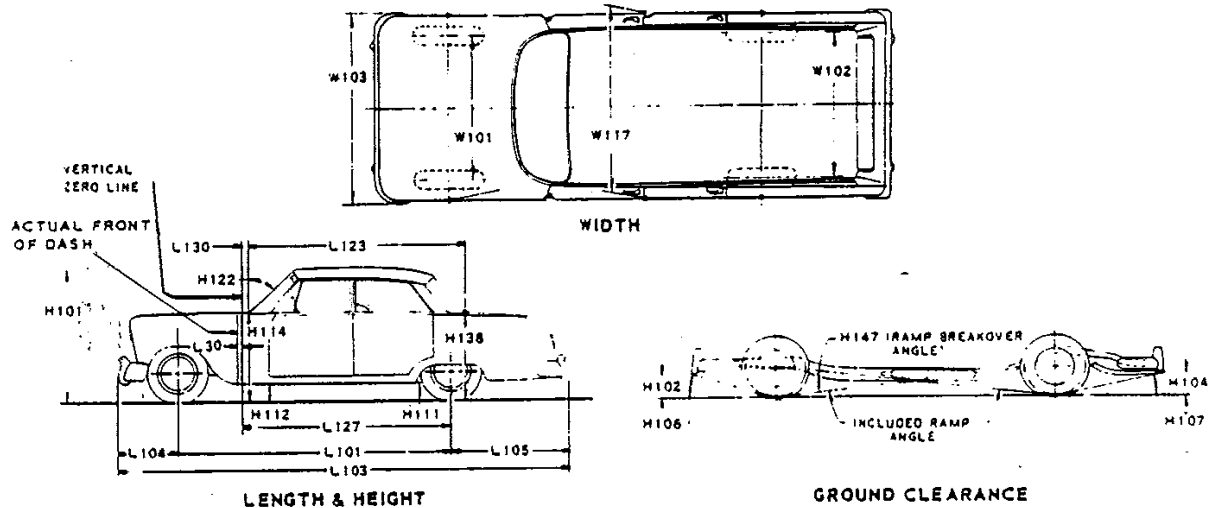
*Reference - SAE Aerospace-Automotive drawing standards, Section E 1.02 (d).

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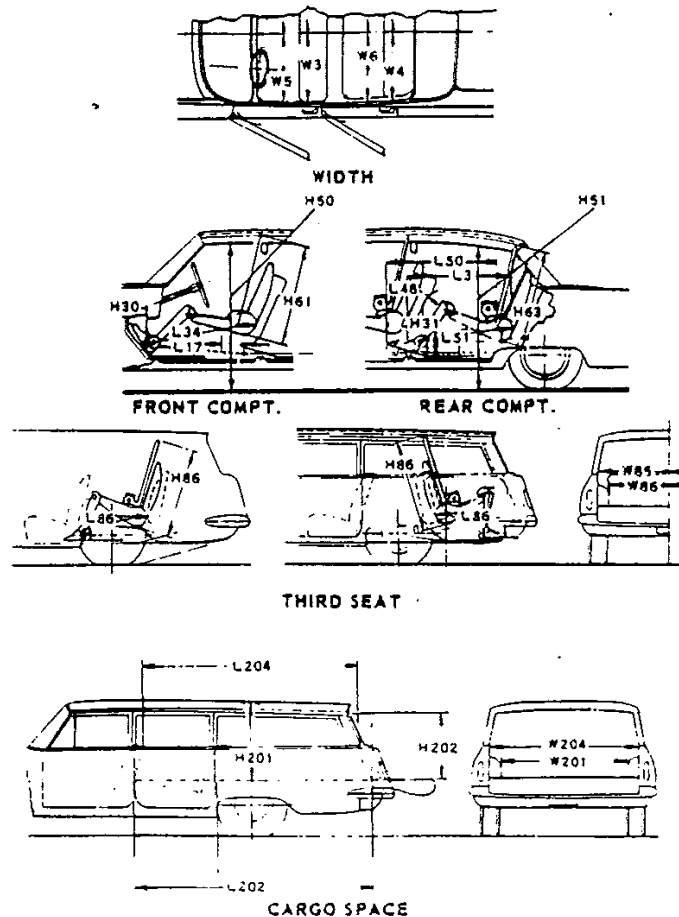
CAR AND BODY DIMENSIONS

KEY SHEET

EXTERIOR CAR AND BODY DIMENSIONS



INTERIOR CAR AND BODY DIMENSIONS



AMA Specifications—Passenger Car

CAR AND BODY DIMENSIONS

KEY SHEET

DIMENSION DEFINITIONS

EXTERIOR WIDTH DIMENSIONS

- W101 WHEEL TREAD - FRONT. Measured at centerline of tires, with nominal camber, at ground.
 W102 WHEEL TREAD - REAR. Measured at centerline of tires at ground.
 W103 MAXIMUM OVERALL CAR WIDTH. Include bumpers, moldings, or sheet metal protrusions. Measured to outside of metal.
 W117 MAXIMUM BODY WIDTH AT #2 PILLAR. Measured across body at #2 pillar, excluding hardware and applied moldings.

EXTERIOR LENGTH DIMENSIONS

- L 30 VERTICAL ZERO LINE TO ACTUAL FRONT OF DASH. If actual Front of Dash is to the rear of Body Zero Line, it is identified by a minus (-) sign.
 L101 WHEELBASE.
 L103 OVERALL LENGTH. Include bumper guards if standard equipment.
 L104 OVERHANG - FRONT. Measured from C/L of front wheels to front of car, including bumper guards if standard equipment.
 L105 OVERHANG - REAR. Measured from C. L. of rear wheels to rear of car, including bumper guards if standard equipment.
 L123 BODY UPPER STRUCTURE LENGTH AT CAR CENTERLINE. The horizontal dimension from the Cowl Point to the Deck Point.
 L127 VERTICAL ZERO LINE TO CENTERLINE OF REAR WHEELS. A horizontal dimension.
 L130 VERTICAL ZERO LINE TO WINDSHIELD COWL POINT. The horizontal dimension from the vertical zero line to the theoretical intersection of extended windshield glass plane and normal cowl surface.

EXTERIOR HEIGHT DIMENSIONS

- H101 OVERALL HEIGHT - DESIGN. Measured with the vehicle in Manufacturer's Design Weight attitude.
 H114 COWL POINT TO GROUND. Measured at vehicle centerline.
 H138 DECK POINT TO GROUND. Measured at vehicle centerline.
 H112 ROCKER PANEL TO GROUND - FRONT. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at foremost point of rocker panel.
 H111 ROCKER PANEL TO GROUND - REAR. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at front of rear wheel opening.
 H122 WINDSHIELD SLOPE ANGLE. The angle between a vertical line and the windshield surface at car centerline. On compound-curved windshields the chord of the arc is used and limited to that section of the windshield comprehended by an 18-inch chord.

GROUND CLEARANCE DIMENSIONS

- H102 BUMPER TO GROUND - FRONT. Minimum dimension, includes bumper guards.
 H104 BUMPER TO GROUND - REAR. Minimum dimension, includes bumper guards.
 H106 ANGLE OF APPROACH. The angle between ground and a line tangent to the front tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.
 H107 ANGLE OF DEPARTURE. The angle between ground and a line tangent to the rear tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, tail pipe, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.
 H147 RAMP BREAKOVER ANGLE. The supplement of included ramp angle (180° minus included ramp angle) over which car can pass without interference; measured with car sitting on a level surface, using lines tangent to arcs of front and rear static loaded radii and intersecting at point on underside of car which defines the smallest angle.
 H156 MINIMUM RUNNING GROUND CLEARANCE. Location of measurement on the car is to be clearly recorded.

FRONT COMPARTMENT DIMENSIONS

- H 61 EFFECTIVE HEAD ROOM - FRONT. The dimension from H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical.
 L 34 MAXIMUM EFFECTIVE LEG ROOM - ACCELERATOR. Measured along a diagonal line from the Manikin ankle pivot center to the H Point plus a constant of 10.0 inches. For treadle type accelerator pedals, the leg room is measured with the Manikin's right foot on the accelerator pedal and the Manikin Heel Point at Accelerator Heel Point. All other types of accelerator pedals will be measured with the Manikin foot angle set at 87° and the shoe touching the pedal.
 H 30 H POINT TO HEEL POINT - FRONT. The vertical dimension from the H Point to the Accelerator Heel Point.
 L 17 H POINT TRAVEL. The horizontal dimension between the H Point in the most forward and rearward seat positions.

FRONT COMPARTMENT DIMENSIONS (Cont.)

- W 3 SHOULDER ROOM - FRONT. The minimum lateral dimensions between the door garnish moldings or nearest interference, measured at the H Point station.
 W 5 HIP ROOM - FRONT. The lateral dimension through the H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction if such construction exists.
 H 50 UPPER BODY OPENING TO GROUND - FRONT. The vertical dimension from a point on the trimmed body opening to the ground, measured at the H Point station.

REAR COMPARTMENT DIMENSIONS

- L 50 H POINT COUPLE DISTANCE. The horizontal dimension from the front seat H Point to the rear seat H Point.
 H 63 EFFECTIVE HEAD ROOM - REAR. The dimension from the H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical.
 L 51 MINIMUM EFFECTIVE LEG ROOM - REAR. Measured along a diagonal line from the ankle pivot center to the H Point plus a constant of 10.0 inches, with the foot positioned to the nearest interference between the seat structure and toe, instep or lower leg.
 H 31 H POINT TO HEEL POINT - REAR. The vertical dimension from the H Point to the Manikin Heel Point on the depressed floor covering.
 L 48 MINIMUM KNEE ROOM - REAR. The minimum dimension from the Manikin knee pivot center to the back of the front seat back.
 L 3 REAR COMPARTMENT ROOM. The horizontal dimension from the back of front seat to the rear seat back at height tangent to the top of rear seat cushion.
 W 4 SHOULDER ROOM - REAR. The minimum lateral dimension between the door garnish molding or nearest interference. Measured at H Point station.
 W 6 HIP ROOM - REAR. The lateral dimension through H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction when such construction exists.
 H 51 UPPER BODY OPENING TO GROUND - REAR. The vertical dimension from a point on the trimmed body opening to the ground, measured 13.0 inches forward of the H Point.

LUGGAGE COMPARTMENT DIMENSIONS

- V 1 LUGGAGE CAPACITY - USABLE. The total luggage compartment luggage capacity in cubic feet with the tire and tools in place.
 H195 LIFTOVER HEIGHT. Vertical dimension from the highest point on the luggage compartment lower opening to ground, excluding corner radii.

STATION WAGON - THIRD SEAT DIMENSIONS

- W 85 SHOULDER ROOM - THIRD SEAT. The minimum lateral dimension between the door garnish moldings or nearest interference. Measured at H Point station.
 W 86 HIP ROOM - THIRD SEAT. The lateral dimension through H Point to trimmed surfaces.
 L 86 EFFECTIVE LEG ROOM - THIRD SEAT. Measured along a diagonal line from ankle pivot center to H Point plus a constant of 10.0 inches. With rear-facing third seat, foot is positioned in foot well or to nearest interference with rear end or rear closure.
 H 86 EFFECTIVE HEAD ROOM - THIRD SEAT. The dimension from H Point to the headlining, plus a constant of 4.0 inches. Measured along a line 8° to rear of vertical.

STATION WAGON - CARGO SPACE DIMENSIONS

- L202 CARGO LENGTH AT FLOOR - FRONT SEAT. The horizontal dimension, measured at the floor level from the rear of the front seat back to the normal inside limiting interference on the tailgate, on the car centerline.
 L204 CARGO LENGTH AT BELT - FRONT SEAT. The horizontal dimension measured from the top rear of front seat back to a vertical extension line from the normal inside limiting interference at the top of the tailgate, on the car centerline.
 W201 CARGO WIDTH - WHEELHOUSE. The minimum horizontal dimension, measured between wheelhouseings at floor level.
 W204 OPENING WIDTH AT BELT. The minimum horizontal dimension, measured between the nearest normal inside limiting interferences of the rear opening at the top of the tailgate.
 H201 MAXIMUM CARGO HEIGHT. The maximum vertical dimension, measured from the top of the floor covering to the headlining, on the car centerline.
 H202 REAR OPENING HEIGHT. The vertical dimension measured from the top of the floor covering to the normal inside limiting interference at the top of the rear opening, on the car centerline, with both tail-and-liftgates fully open.
 V 2 CARGO VOLUME INDEX BEHIND FRONT SEAT. The total volume in cubic feet above the normal load floor and behind the front seat with the liftgate and tailgate closed.

W4xL204xH201
1728

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1970 PONTIAC

MASTER

3700 Le Mans Sport

4200 GTO

CUSTOMER OR TAG FOR		ZONE & DLR CODE 1A-1B		ORDER DATE 3-5		ZONE USE 6-8	
DEALER SIGNATURE		DLR. NAME		DIST. 13		ORDER NO. 19-23	
		STREET		ZIP CODE		No 16554	
		DLR. TOWN					
FLEET CLASS CODE		C L P R S Z		GMAC		11A	
SOLD		101		CASH		11C	
STOCK		102		ZONE STOCK		11J	
FLEET		103					
TRUCK		123		CHECK MARK INDICATES SPEC. EQUIP. ORDER ATTACHED			
TRUCK-BOAT-TRUCK		124					
RAIL		129					
COLORS		A - STARLIGHT BLACK B - PALOMINO COPPER C - POLAR WHITE D - BERMUDA BLUE E - ATOLL BLUE		G - BAJA GOLD H - PALISADE GREEN K - MINT TURQUOISE M - PEPPER GREEN N - BURGUNDY		P - PALLADIUM SILVER Q - VERDORO GREEN R - CARDINAL RED Y - SIERRA YELLOW Z - GRANADA GOLD	
CORDO/A TOPS		1 - WHITE 2 - BLACK 5 - SANDALWOOD 7 - DARK GOLD 9 - DARK GREEN		CONV. TOPS 1 - WHITE 2 - BLACK 5 - SANDALWOOD 7 - DARK GOLD			
L E M A S P O R T		CIRCLE MODEL TRIM & COLOR		BLUE KNIT VINYL		GOLD KNIT VINYL	
SPORTS COUPE		3727		52		58	
SAFARI		3736		50		58	
2 DOOR H.T.		3737		53		58	
4 DOOR H.T.		3739		54		58	
CONV. COUPE		3767		50		58	
G T O		CIRCLE MODEL TRIM & COLOR		BLUE KNIT VINYL		GOLD KNIT VINYL	
2 DOOR HARDTOP		4237		50		58	
CONV. COUPE		4267		50		58	
UPC		GROUPS		COL.		UPC	
Y81 BASIC GROUP		401—Radio—AM & Windshield Antenna 421—Custom Foam Cushion—FRONT—3736 ONLY 441—Mirror—Visor Vanity—R.H. 444—Mirror—Outside Remote Control 492—Clock, Electric 554—Deck Lid Release, Remote Control 724—Air Cleaner, Dual Stage H.D.		32 1		UPC	
Y82 LAMP GROUP		657—Lamp, Luggage, Exc. 3736 654—Lamp, Dome & Reading 671—Lamp, Underhood		32 2		UPC	
Y85 DECOR GROUP		471—Deluxe Wheel Covers 694—Wheel Opening Mouldings		32 4		UPC	
W55 POWER ASSIST GROUP		351—Turbo Hydra-Matic 501—Power Steering 502—Power Disc Brakes, Front		33 1		UPC	
W11 GTO JUDGE PKG. (4200 Only)		348—Ram Air III Engine 474—Rally II Wheels—LESS TRIM RINGS PF Tires—G70 x 14 Black—FIBERGLASS T-Handle Shifter—w/ MAN. TRANS. Airfoil on Rear Decklid Judge Stripes & Decals Ram Air Decals Black Texture in Grill		33 2		UPC	
W59 RALLY GROUP		462—Custom Sports Steering Wheel 474—Rally II Wheels 488—Rally Gauge Cluster & Clock 621—Ride & Handling Pkg.		33 4		UPC	
OTHER ACCESSORIES						UPC	
1581 TA Sports Steering Wheel						46	
1582 TA Sports Steering Wheel						46	
1583 TA Sports Steering Wheel						46	
1584 TA Sports Steering Wheel						46	
1585 TA Sports Steering Wheel						46	
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1696 TA Sports Steering Wheel						46	
1697 TA Sports Steering Wheel						46	
1698 TA Sports Steering Wheel						46	
1699 TA Sports Steering Wheel						46	
1700 TA Sports Steering Wheel						46	

* DEALER CERTIFIES THAT HE HAS CURRENT ARRANGEMENTS WITH AN ODC FINANCER AND THAT SETTLEMENT SHOULD BE MADE THROUGH SUCH ODC FINANCER.
FORM 516-37/42 6-10-69 N=Not Available S=Standard

1970 MODEL WHOLESALE CAR ORDER
PONTIAC MOTOR DIVISION GMC

FLEET ACCT. No.
(ZONE USE ONLY)

ZONE COPY—White
DEALER COPY—Yellow

Window Stickers

Did you ever wonder why new vehicles have window stickers? Many people think they are meant to show your neighbors that you bought a new car, or to annoy you with the glue residue on the window, but this is not the case.

In March of 1958, Senator Michael Monroney, Chairman of the Senate Subcommittee on Automobile Marketing Practices, proposed a bill that would take the mystery out of new car prices. This bill required every automobile manufacturer to attach a label to the window of each new vehicle, which would show the manufacturer's suggested retail price, transport methods, freight charges, and accessory prices. This would be the first time in twenty years that a consumer could walk into an automobile dealership and find an itemized, accurate price tag on a new vehicle.

Prior to the proposal of this bill, there was often a large discrepancy between the showroom price and the actual price of a new vehicle. The fact was that existing price tags did not tell the full story. Most customer-quoted prices were for "stripped-down" models and did not include additions for preparation charges, freight charges, federal, state, and local taxes, or optional factory-installed equipment requested by the purchaser.

These hidden charges were used by some dealers to increase the selling price while giving the new vehicle buyer an inflated idea of their trade-in allowance. This price confusion led to a slump in auto sales during the early 1950's. Senator Monroney's bill was designed to prevent the abuse of the new vehicle list prices, but would not, however, prevent dealers and buyers from bargaining over vehicle prices.

Senator Monroney received widespread support for this bill from both consumers and dealers. Dealers viewed the Monroney Label as an opportunity to restore the confidence of the new vehicle buyers, which they hoped would result in a more successful sales year.

On July 7, 1958, Monroney's bill became a law. Beginning on September 1, 1958, every automobile manufacturer was required to securely affix a label to the window of the vehicle, disclosing information concerning the vehicle and its price. Any manufacturer who failed to comply, could be levied a fine of not more than \$1000. Removal, alteration, or illegibility of the required label could result in a fine of not more than \$1000 and/or imprisonment of not more than one year.

Once enacted, the law increased both dealer morale and auto sales. Customers grew more confident in their ability to make an informed decision and get the best deal possible. This law was instrumental in brightening industry-wide automobile sales during that time, by increasing consumer confidence.

In this day and age, we tend to take window stickers for granted, but the next time you are out shopping for a new car, you can thank Senator Michael Monroney for making your job much easier.



Pontiac Oakland Club International Membership Application

Start your subscription to the *Smoke Signals* Magazine and membership to the Pontiac-Oakland Club International. Choose your membership type:

____ \$45.00 United States Membership

____ \$74.00 Outside of the United States

____ \$25.00 "Electronic" Membership

(access to the *Smoke Signals* magazine on-line, no magazine is mailed)

Return this form with U.S. funds to:

POCI World HQ, PO Box 68, Long Lake, MN 55356

or Fax to (763) 479-3571 (credit card payments)

We Accept Visa, Mastercard or Discover credit cards. To sign up by phone:
call 763-479-2111 (or sign on-line on our website www.poci.org)

Card #: _____

Exp. Date: _____ 3-digit sec. code (back of card) _____

Signature: _____

Member Information

Name: _____

Address: _____

City and State: _____

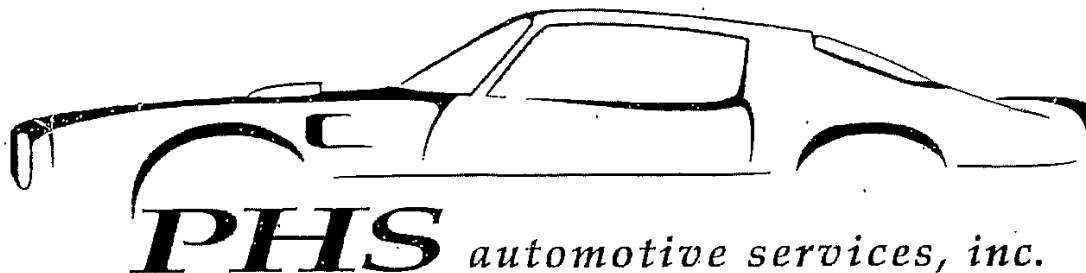
Zip/Postal Code: _____ Country: _____

eMail Address: _____

Phone # (_____) _____

Pontiac/Oakland or GMC vehicles owned:

REFERRED BY: PONTIAC HISTORICAL SERVICES



Dear Pontiac Enthusiast:

Thank you for your inquiry concerning the history package on your Pontiac. There are several items that you should be aware of:

1. The microfilm quality is not the best. In those cases where it is difficult to read, we've hand-written the data. Additionally, in all cases, the copy attached is the very best we can reproduce.
2. We've attached a copy of the car order form, matching your car, for ease in decoding the manifest or billing history card. Options such as code "382" found on the manifest refer to the same option on the order form (in this case a "382" is the GTO option for 1964/65). Don't try to decode all of options from the manifest, as several codes were used to describe things as "Winter Antifreeze" and are not listed on the order form.
3. One trick is required:

Manifest Code
503

Car Order Form Code
501 - Power Steering
502 Power Brakes

Add the 50(1) and the 50(2) to get 50(3). This applies to all manifests and billing history cards.

(Note: 1969 and newer Pontiacs have their options already decoded, so the above information need not apply.)

We have made every effort to be as thorough as possible in responding to the varied special requests that we have received, in addition to the vin information package on your vehicle. Some of these requests are, unfortunately, impossible to fill or the information requested no longer exists.

Sincerely,

PHS Historic Services



The GTO Association of America

☐ New Member

Referred by: _____

☐ Renewal

GTOAA#: _____ Expiration Date: _____

☐ Previous Member

Name: _____

Address: _____

City: _____ State: _____ ZIP: _____

Phone: (____) _____ Cell: (____) _____

E-Mail: _____ (important) [we do not share]

Names of family members for Associate Memberships (additional \$5.00 per associate)

Your **GTO** ownership

Year Body Style Cool Options

1. _____

2. _____

3. _____

Please indicate payment method: Check: _____ Money Order: _____ Visa: _____ MasterCard: _____

Credit Card # _____ Expiration Date: _____ 3 Digit CVV: _____

Add \$3.00 processing fee if paying by credit card

\$45 per year for U.S.
\$50 per year for Canada
\$60 per year for all other countries
\$5.00 per year for associate members in the same family (includes membership cards for each member). Canada and overseas fees include first class airmail.

Signature: _____

Please return this completed form with appropriate application fee to:

GTO ASSOCIATION OF AMERICA
P.O. BOX 277
BATESVILLE, IN. 47006

GTO PRODUCTION FIGURES - 1964-1974

<u>YEAR</u>	<u>BODY STYLE</u>	<u>PRODUCTION</u>	<u>ENGINE</u>	<u>TRANSMISSION</u>
1964	Coupe	7,384	---	----
1964	Hardtop	18,422	---	----
1964	Convertible	6,644	---	----
Total		32,450		
1964	---	8,245	389 3x2	----
1964	---	24,205	389 4bbl.	----
Total		32,450		

<u>YEAR</u>	<u>BODY STYLE</u>	<u>PRODUCTION</u>	<u>ENGINE</u>	<u>TRANSMISSION</u>
1965	Coupe	8,319	---	----
1965	Hardtop	55,722	---	----
1965	Convertible	11,311	---	----
Total		75,352		
1965	---	20,547	389 3x2	----
1965	---	54,805	389 4bbl	----
Total		75,352		
1965	---	56,378	---	Manual
1965	---	18,974	---	Automatic
Total		75,352		

<u>YEAR</u>	<u>BODY STYLE</u>	<u>PRODUCTION</u>	<u>ENGINE</u>	<u>TRANSMISSION</u>
1966	Coupe	10,363	---	----
1966	Hardtop	73,785	---	----
1966	Convertible	12,798	---	----
Total		96,946		
1966	---	19,045	389 3x2	----
1966	---	77,901	389 4bbl.	----
Total		96,946		
1966	---	61,279	---	Manual
1966	---	35,667	---	Automatic
Total		96,946		

<u>YEAR</u>	<u>BODY STYLE</u>	<u>PRODUCTION</u>	<u>ENGINE</u>	<u>TRANSMISSION</u>
1967	Coupe	7,029	---	----
1967	Hardtop	65,176	---	----
1967	Convertible	9,517	---	----
Total		81,722		

<u>YEAR</u>	<u>BODY STYLE</u>	<u>PRODUCTION</u>	<u>ENGINE</u>	<u>TRANSMISSION</u>
1967	---	751	400 RA	----
1967	---	13,827	400 HO	----
1967	---	2,967	400 2bbl	----
1967	---	64,177	400 Std	----
Total		81,722		
1967	---	39,128	---	Manual
1967	---	42,594	---	Automatic
Total		81,722		

<u>YEAR</u>	<u>BODY STYLE</u>	<u>PRODUCTION</u>	<u>ENGINE</u>	<u>TRANSMISSION</u>
1968	Hardtop	757	400 RA	Manual
1968	Hardtop	183	400 RA	Automatic
1968	Hardtop	6,197	400 HO	Manual
1968	Hardtop	3,140	400 HO	Automatic
1968	Hardtop	0	400 2bbl	Manual
1968	Hardtop	2,841	400 2bbl	Automatic
1968	Hardtop	25,371	400 Std	Manual
1968	Hardtop	39,215	400 Std	Automatic
Total	Hardtop	77,704		
1968	Convertible	92	400 RA	Manual
1968	Convertible	22	400 RA	Automatic
1968	Convertible	766	400 HO	Manual
1968	Convertible	461	400 HO	Automatic
1968	Convertible	0	400 2bbl	Manual
1968	Convertible	432	400 2bbl	Automatic
1968	Convertible	3,116	400 Std	Manual
1968	Convertible	5,091	400 Std	Automatic
Total	Convertible	9,980		
Total		87,684		

<u>YEAR</u>	<u>BODY STYLE</u>	<u>PRODUCTION</u>	<u>ENGINE</u>	<u>TRANSMISSION</u>
1969	Hardtop	549	400 RAIV	Manual
1969	Hardtop	151	400 RAIV	Automatic
1969	Hardtop	6,143	400 RAIII	Manual
1969	Hardtop	1,986	400 RAIII	Automatic
1969	Hardtop	0	400 2bbl	Manual
1969	Hardtop	1,246	400 2bbl	Automatic
1969	Hardtop	22,032	400 Std	Manual
1969	Hardtop	32,744	400 Std	Automatic
Total	Hardtop	64,851		
1969	Convertible	45	400 RAIV	Manual
1969	Convertible	14	400 RAIV	Automatic
1969	Convertible	249	400 RAIII	Manual
1969	Convertible	113	400 RAIII	Automatic
1969	Convertible	0	400 2bbl	Manual
1969	Convertible	215	400 2bbl	Automatic
1969	Convertible	2,415	400 Std	Manual
1969	Convertible	4,385	400 Std	Automatic
Total	Convertible	7,436		

<u>YEAR</u>	<u>BODY STYLE</u>	<u>PRODUCTION</u>	<u>ENGINE</u>	<u>TRANSMISSION</u>
1969	GTO Hardtop	58,126	---	----
1969	GTO Hdtp. Judge	6,725	---	----
1969	GTO Convertible	7,328	---	----
1969	GTO Conv. Judge	108	---	----
Total		72,287		

<u>YEAR</u>	<u>BODY STYLE</u>	<u>PRODUCTION</u>	<u>ENGINE</u>	<u>TRANSMISSION</u>
1970	Hardtop	627	400 RAIV	Manual
1970	Hardtop	140	400 RAIV	Automatic
1970	Hardtop	3,054	400 RAIII	Manual
1970	Hardtop	1,302	400 RAIII	Automatic
1970	Hardtop	1,761	455 4bbl	Manual
1970	Hardtop	1,986	455 4bbl	Automatic
1970	Hardtop	9,348	400 Std	Manual
1970	Hardtop	18,148	400 Std	Automatic
1970	Hardtop	36,366		

1970	Convertible	24	400 RAIV	Manual
1970	Convertible	13	400 RAIV	Automatic
1970	Convertible	174	400 RAIII	Manual
1970	Convertible	114	400 RAIII	Automatic
1970	Convertible	158	455 4bbl	Manual
1970	Convertible	241	455 4bbl	Automatic
1970	Convertible	887	400 Std	Manual
1970	Convertible	2,173	400 Std	Automatic
Total	Convertible	3,783		

1970	GTO Hardtop	32,737	---	----
1970	GTO Hdtp Judge	3,629	---	----
1970	GTO Convertible	3,615	---	----
1970	GTO Conv. Judge	168	---	----
Total		40,149		

<u>YEAR</u>	<u>BODY STYLE</u>	<u>PRODUCTION</u>	<u>ENGINE</u>	<u>TRANSMISSION</u>
1971	Hardtop	476	455 HO	Manual
1971	Hardtop	412	455 HO	Automatic
1971	Hardtop	0	455 4bbl	Manual
1971	Hardtop	534	455 4bbl	Automatic
1971	Hardtop	2,011	400 Std	Manual
1971	Hardtop	6,421	400 Std	Automatic
Total	Hardtop	9,854		

1971	Convertible	21	455 HO	Manual
1971	Convertible	27	455 HO	Automatic
1971	Convertible	0	455 4bbl	Manual
1971	Convertible	43	455 4bbl	Automatic
1971	Convertible	79	400 Std	Manual
1971	Convertible	508	400 Std	Automatic
Total	Convertible	678		

<u>YEAR</u>	<u>BODY STYLE</u>	<u>PRODUCTION</u>	<u>ENGINE</u>	<u>TRANSMISSION</u>
1971	GTO Hardtop	9,497	---	----
1971	GTO Hdtp. Judge	357	---	----
1971	GTO Convertible	661	---	----
1971	GTO Conv. Judge	17	---	----
Total		10,532		

<u>YEAR</u>	<u>BODY STYLE</u>	<u>PRODUCTION</u>	<u>ENGINE</u>	<u>TRANSMISSION</u>
1972	Coupe	3	455 HO	Manual
1972	Coupe	7	455 HO	Automatic
1972	Coupe	0	455 4bbl	Manual
1972	Coupe	5	455 4bbl	Automatic
1972	Coupe	59	400 Std	Manual
1972	Coupe	60	400 Std	Automatic
Total	Coupe	134		

1972	Hardtop Coupe	310	455 HO	Manual
1972	Hardtop Coupe	325	455 HO	Automatic
1972	Hardtop Coupe	0	455 4bbl	Manual
1972	Hardtop Coupe	235	455 4bbl	Automatic
1972	Hardtop Coupe	1,519	400 Std	Manual
1972	Hardtop Coupe	3,284	400 Std	Automatic
Total	Hardtop Coupe	5,673		
Total		5,807		

<u>YEAR</u>	<u>BODY STYLE</u>	<u>PRODUCTION</u>	<u>ENGINE</u>	<u>TRANSMISSION</u>
1973	Coupe	0	455 4bbl	Manual
1973	Coupe	25	455 4bbl	Automatic
1973	Coupe	187	400 4bbl	Manual
1973	Coupe	282	400 4bbl	Automatic
Total	Coupe	494		

1973	Sport Coupe	0	455 4bbl	Manual
1973	Sport Coupe	519	455 4bbl	Automatic
1973	Sport Coupe	926	400 4bbl	Manual
1973	Sport Coupe	2,867	400 4bbl	Automatic
Total	Sport Coupe	4,312		
Total		4,806		

<u>YEAR</u>	<u>BODY STYLE</u>	<u>PRODUCTION</u>	<u>ENGINE</u>	<u>TRANSMISSION</u>
1974	Hatchback	687	350 4bbl	Manual
1974	Hatchback	1,036	350 4bbl	Automatic
Total	Hatchback	1,723		
1974	Coupe	2,487	350 4bbl	Manual
1974	Coupe	2,848	350 4bbl	Automatic
Total	Coupe	5,335		
Total		7,058		

NEWS FROM PONTIAC



Pontiac Motor Division of General Motors + Public Relations Department + Telephone (313) 332-8111 * Pontiac, Mich. 48053

FOR RELEASE In Afternoon Newspapers of
Monday, September 8, 1969

1970 TEMPEST, LEMANS, LEMANS SPORT AND GTO

Pontiac Motor Division's 1970 Tempest, LeMans, LeMans Sport and GTO models feature performance, comfort and safety.

These new cars go on sale September 18.

With a line-up of 15 models in the Tempest, LeMans, LeMans Sport and GTO series, Pontiac will have a new six-cylinder engine as standard and offer as optional a 350 cubic-inch and two 400 cubic-inch V-8's. In addition, a new 455 cubic-inch power plant is optional on the GTO.

Every 1970 model is equipped with bias-ply, glass-belted tires.

All new Pontiacs have side guard door beams built in for added protection. This safeguard consists of a box-like steel beam positioned horizontally within each door plus additional door pillar reinforcements.

The concealed radio antenna, pioneered last year by Pontiac on the Grand Prix, will be used on all 1970 models. Fabricated in the windshield are two barely visible wires which are not subject to weathering, being bent or broken.

(more)

"Our 1970 models are designed to meet the full range of driving needs of even the most discriminating customer," said F. James McDonald, a General Motors vice president and Pontiac general manager.

NEW ENGINES

The standard intermediate engine in 1970 will be a 250 cubic-inch, in-line six-cylinder regular fuel engine rated at 155 horsepower with a compression ratio of 8.5:1.

Optional are a regular fuel 350 cubic-inch V-8 engine and the 400 cubic-inch V-8 available with two or four-barrel carburetion. The 400's will be offered with the Turbo Hydra-matic transmission only.

The standard engine for the GTO is a 350 horsepower, 400 cubic-inch V-8. A 455 cubic-inch engine rated at 360 horsepower is a new option.

Pontiac's famed 366 horsepower Ram Air and 370 horsepower Ram Air IV performance packages are available on the GTO.

Transmissions include the standard three-speed manual, and as options an automatic transmission, Turbo Hydra-matic and a four-speed floor shift.

EXTERIOR STYLING

The Tempest, LeMans and GTO models have been completely restyled.

The front view reveals the familiar Pontiac split grille while the bumper, wraparound parking and side marker lamps and valance panels all have been restyled.

(more)

Horizontally mounted headlamps extend to the outboard ends, and the split grilles are surrounded by the wraparound bumper.

The one-piece panel which is above the grille and houses the headlamps is made from Fiberglass reinforced plastic. This is another first for Pontiac engineers who have been the leading industry innovators in the use of plastic exterior applications.

The GTO has its own distinctive front end highlighted by a newly styled energy-absorbing Endura bumper. The car's profile shows the fresh look of new fenders, doors and rear quarter panels.

Tail lamps, which wrap around to serve as rear side markers, are mounted in a new bumper.

The wheelbase for two-door models is 112 inches, and 116 inches on four-door models. Four-door cars are 206.5 inches in overall length, while the two-door coupes and convertibles are 202.5 and the GTO is 202.9. All models are 76.7 inches wide and the Wide Track is 61 inches in front and 60 inches in the rear.

Fifteen exterior colors are offered for 1970 ... 11 of which are new ... along with five color choices of Cordova tops and four for convertible tops.

INTERIORS

A new trend in colors and redesigned instrument panels are combined with safety and comfort features inside the Tempest, LeMans, LeMans Sport and GTO.

A new pad assembly and a new wood grain trim plate give the instrument panel a new look. Instruments and controls are deeply recessed and are surrounded by soft vinyl padding.

The standard head restraints have a new slide catch designed to make adjustments with one hand easier.

Those who order two-door models with the optional electric door locks also will have electric seat back locks which automatically unlock the front seat backs when the doors are opened and lock them when the doors are closed. The lever or push button still is present for manual unlocking.

All models have a slide action windshield wiper switch designed for easier operation.

The new trend in interior colors is toward leather tones with considerable use of saddle, sandalwood, and dark brown. LeMans Sport and GTOs will feature new knit and expanded Morrokide trims on bucket and notch-back bench seats.

#