

# **Process Automation**

IMI STI

AL

Air-lock Device



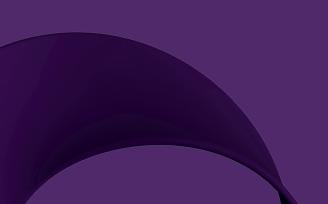
Breakthrough engineering for a better world



## AL

# Air-lock Device

The Air-Lock pressure static device is composed of a TP Pneumatic pressure switch combined with 2 x 3 way valves ND 1/4" in a single body. The Air-Lock pressure static device is mounted on pneumatic actuators when they need to be isolated from control devices (for example: positioners or electropneumatic distributors) in the event air pressure falls below the pre-determined operating safety point. The Air-Lock device consists mainly of a pneumatic pressure switch with an adjustable set point. This device synchronously drives the 2 x 3 way valves. The switching device operates immediately, even in the case of a gradual air-pressure decrease to the set value. The device will automatically reset after a failure when the line pressure is 1 bar greater than set pressure, to avoid instability around the device set point.



#### **Product features**

Suitable for: Standard, offshore, sandstorm and copper-free ambient conditions. Single and double acting actuators.
Low and high ambient temperature.

Exclusive STI design for double 3 way valve in one body, to reduce assembly time, space and cost.

#### **Technical specifications**

Materials Anodized aluminium Stainless steel 316

Operating temperature\*
-20°C to 70°C
-40°C to 70°C

-20°C to 85°C

Feeding connections 1/4" NPT

Pilot signal connection 1/8" NPT

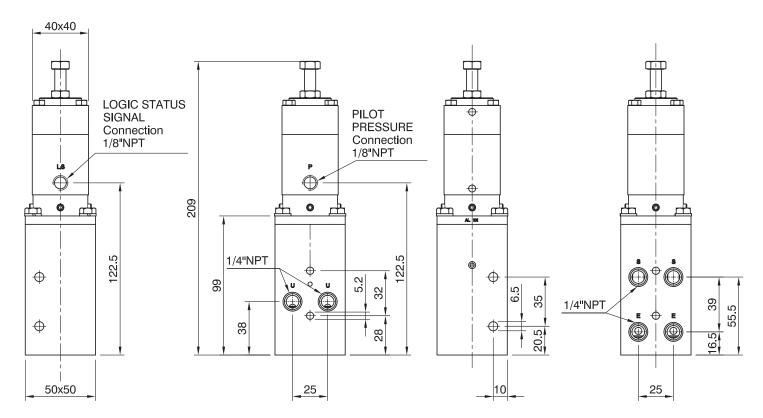
CV max Inlet = 1 Outlet = 1

Operating pressure Design = 10 bar Operating = 7 bar Minimum operating = 2 bar Output connections 1/4" NPT

Weight Aluminium = 1kg Stainless steel 316 = 2.5kg

\* Lower or higher temperature available on request.

#### Dimensional drawing



#### Benefits

Accurate pressure setting.

Set screw lockable with nut.

Insensitive to vibrations.

Reset hysteresis with established safety.

Synchronous drive for set pressure group + 2 x 3 way valve in one body.

Small dimension and light weight.

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