

## **Industrial Automation**

**IMI Norgren** 

# Quick exhaust valve

- Port size: 1/4 ... 1 (NPT and BSP)
- High flow capacity
- A convenient stainless steel exhaust valve for systems handling a variety of gases
- Reliable and long life, ideal for a one time installation





#### **Technical features**

Medium:

Customer to specify and confirm compatibility

Operating pressure: 0,5 ... 12 bar (7 ... 174 psi)

Port size:

Standard: 1/4, 1/2, 3/4 or 1 NPT Optional: G1/4, G1/2, G3/4 or G1 Conduit / Signal Conns:

Leak Performance: Bubble tight

Ambient/Media temperature: -50°C ... +80°C (-58 ... +176°F) Air supply must be dry enough

to avoid ice formation at temperatures below +2°C (+35°F). Materials:

Valve body & trim: 316L stainless steel O-Rings seats & seals:

NBR

Port size

1/4

1/2

3/4

Paint finish: stainless steel construction, unpainted

#### Technical data

Symbol	Port size	Flow factor Cv *1)	kv *2)	Weight (kg)	Model
1 3	1/4 NPT	1,6/2,1	23,2/30,5	0,35	QEV13AA1H00S
	1/2 NPT	6,4/5,5	92,8/79,8	0,55	QEV13AA3H00S
	3/4 NPT	10,4/10,8	149	1,48	QEV13AA5H00S
	1 NPT	10,4/15,4	149	1,48	QEV13AA6H00S

#### **Option selector**



Substitute

1

3

5

<sup>\*1)</sup> Measured in USgpm for 1 psi  $\Delta p$  \*2) Measured in I/min for 1 bar (15 psi)  $\Delta p$ 

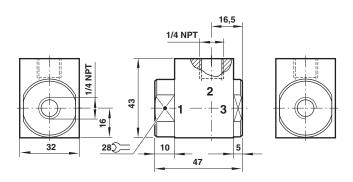


#### **Dimensions** 1/4 NPT

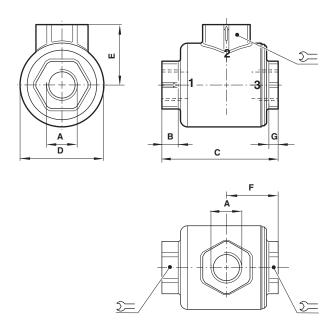
Dimensions in mm Projection/First angle







### 1/2 ... 1 NPT



Α	В	С	ØD	E	F	G	∑=	Model
1/2 NPT	10	78	47	35	32	9	28	QEV13AA3H00S
3/4 NPT	16	100	72	52	44,5	8	41	QEV13AA5H00S
1 NPT	16	100	72	52	44,5	8	41	QEV13AA6H00S

#### Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under »Technical features/data«. Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult Norgren Ltd.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.