

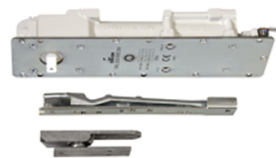
# ENVIRONMENTAL PRODUCT DECLARATION

as per ISO 14025 and EN 15804+A1

Owner of the Declaration	dormakaba International Holding AG
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Publisher	Institut Bauen und Umwelt e.V. (IBU)
Declaration number	EPD-GRO-20200244-CBD1-EN
Issue date	24.08.2020
Valid to	23.08.2025

## GRL 200 GROOM

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## General Information

### GROOM

#### Programme holder

IBU – Institut Bauen und Umwelt e.V.  
Panoramastr. 1  
10178 Berlin  
Germany

#### Declaration number

EPD-GRO-20200244-CBD1-EN

#### This declaration is based on the product category rules:

Building Hardware products, 02.2016  
(PCR checked and approved by the SVR)

#### Issue date

24.08.2020

#### Valid to

23.08.2025



Dipl. Ing. Hans Peters  
(chairman of Institut Bauen und Umwelt e.V.)



Dr. Alexander Röder  
(Managing Director Institut Bauen und Umwelt e.V.)

### GRL 200

#### Owner of the declaration

dormakaba International Holding AG  
Hofwisenstr. 24  
CH-8153 Rümlang  
Switzerland

#### Declared product / declared unit

The declaration represents one concealed door closer unit.

#### Scope:

The declaration and the background LCA report represent the GRL 200 series door closers. Raw materials and components are provided by suppliers and shipped to Singapore, where the closers are manufactured and assembled.

The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

The EPD was created according to the specifications of *EN 15804+A1*. In the following, the standard will be simplified as *EN 15804*.

#### Verification

The standard *EN 15804* serves as the core PCR

Independent verification of the declaration and data according to *ISO 14025:2010*

☐ internally ☒ externally



Dr.-Ing. Wolfram Trinius  
(Independent verifier)

## Product

### Information about the enterprise

For more than 110 years, GROOM has been recognized as door closer brand in France. Our experience is also recognized in locking systems and smoke ventilation.

### Product description/Product definition

The GRL 200 series of concealed door closers represent the latest in builders hardware technology. The closers can be used in a number of different configurations, including standard, narrow, or wide doors, as well as left-hand and right-hand single- or double-action mounting (both single and double leaf doors, including double leaf doors in combination with a BSR door coordinator).

- *For the installer:* Suitable for installation with left-hand or right-hand single and double action doors.
- *For the architect:* Concealed installation for maximum visual elegance. All essential functions are provided, and the closers deliver proven, robust design capable of withstanding leaf weights up to 300 kg.

- *For the user:* A temperature-independent closing cycle and highly efficient mechanism gives maximum user convenience.

The GRL 200 series include a electrohydraulic hold-open function to meet fire protection and other user needs.

For the use and application of the product the respective national provisions at the place of use apply. The standards which can be applied are the following:

- *ANSI A156.4 for Grade 1*
- *EN 1154*

Product variants with mechanical hold-open are not suitable for use on Fire doors.

### Application

These door closers can control exceptionally heavy single- and double-acting doors (both single and double leaf). They are appropriate for almost any

design and can meet most materials, size, and weight requirements. Trouble-free performance under adverse climatic and traffic conditions makes these products dependable and a perfect choice for even the most rigorous applications.

The GRL 200 series are specifically designed to be used in fire/life safety applications where the hold open is electrically controlled by a fire alarm contact. When installed in conjunction with a maintained control switch, these products can be used as a hold-open/privacy function.

#### Technical Data

The concealed door closers employ a cam and roller mechanism and are capable of controlling interior or exterior doors weighing up to 300 kg. They have a mechanical backcheck at approximately 70°. Dual valve adjustment provides controlled closing speed from approximately 175° opening range, even in cold temperature conditions.

The plant in Singapore is certified to the quality management system *ISO 9001*, which ensures consistent quality of the products. The Environmental Management System is certified to *ISO 14001* and the Energy Management to *ISO 50001*.

Name	Value	Unit
Length	341	mm
Depth	78	mm
Height	60	mm
Weight	6.1	kg
Test standards and methods	EN 1154 and EN 1155	
Power rating (EMB only)	2.3	W

Performance data of the product with respect to its characteristics in accordance with the relevant technical provision which can be applied are mentioned above.

#### Base materials/Ancillary materials

Name	Value	Unit
Iron	54	%
Steel	37	%
Oil	4	%
Zinc	3	%
Brass	1	%
Other	1	%

The products include partial articles which contain substances listed in the *Candidate List* of REACH Regulation 1907/2006/EC (date: 15.01.2019) exceeding 0.1 percentage by mass in the alloy:

- Lead (Pb): 7439-290-1-1 (CAS-No.)

The *Candidate List* can be found on the ECHA website address: <https://echa.europa.eu/de/home>.

#### Reference service life

The reference service life of the GRL 200 series concealed door closers depends on the traffic pattern and degree of usage of the door. These closers are rated to American National Standards Institute (ANSI) Grade 1, meaning they are designed to withstand a minimum of 1,500,000 cycles. The reference service life amounts for 20 years.

## LCA: Calculation rules

#### Declared Unit

The declared unit of this analysis is one concealed door closer.

#### Declared unit

Name	Value	Unit
Declared unit	1	piece/product
Mass of system (without packaging)	6.19	kg
Conversion factor to 1 kg	0.1616	-
Mass of declared Product	6.19	kg

The difference in product weight for the three door closer types is negligible (<1%). The product with the highest weight is declared in this EPD representing the entire product series.

#### System boundary

Type of EPD: cradle to gate - with options.

The Environmental Product Declaration refers to the production stage (A1-A3), transport from the gate to construction site (A4) and the end of life stage (C3) and indicates the recycling potential which is declared in the module "benefits and loads beyond the product system boundary" (D).

In line with the PCR, A5 is declared to ensure the export of biogenic CO<sub>2</sub> from renewable packaging materials.

Modules A1 to A3 include the provision and processing of raw materials as well as the processing of input materials, the transport to manufacturer and production site. Module C3 includes the incineration of plastics for energy recovery. Module D comprises the recycling of metals and gives the recycling potentials as well as potential benefits from energy substitution. A5 is declared to ensure the export of biogenic CO<sub>2</sub> that is incorporated in the used packaging materials (paper). Potential benefits from the incineration of packaging materials are also declared in module D. The incineration processes in the End-of-Life are based on European datasets. The recycling processes in the End-of-Life are based on European and Global datasets.

#### Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account.

The database used is *GaBi ts 9.2*, SP39.

## LCA: Scenarios and additional technical information

The following technical information is a basis for the declared modules or can be used for developing specific scenarios in the context of a building assessment if modules are not declared (MND).

### Transport to the building site (A4)

Name	Value	Unit
Litres of fuel truck (per piece)	0.012	l/100km
Transport distance (truck)	10 - 5000	km
Transport distance (ship)	0 - 22200	km
Average transport distance (truck)	1300	km
Capacity utilisation (including empty runs)	85	%
Average transport distance (ship)	10600	km

In order to represent dormakaba's global distribution network, sales-weighted averages are used to model transport to the building site.

### Installation into the building (A5)

Name	Value	Unit
Output substances following waste treatment on site (packaging)	0.28	kg

### Reference service life

Name	Value	Unit
Reference service life	20	a

### Operational energy use (B6) and Operational water use (B7)

This additional technical information is only valid for BTS 80 EMB and RTS 80 EMB which have an electrohydraulic hold-open function.

Name	Value	Unit
Electricity consumption	403	kWh

### End of life (C1-C4)

Name	Value	Unit
Recycling	6.19	kg

### Reuse, recovery and/or recycling potentials (D), relevant scenario information

Name	Value	Unit
Recycling	100	%

Collection rate is 100%.

## LCA: Results

The table below summarizes which modules are declared (as indicated by an "X"), and which are not declared (as indicated with "MND").

**DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; MND = MODULE NOT DECLARED; MNR = MODULE NOT RELEVANT)**

PRODUCT STAGE			CONSTRUCTION PROCESS STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	MND	MNR	MNR	MNR	MND	MND	MND	MND	X	MND	X

### RESULTS OF THE LCA - ENVIRONMENTAL IMPACT according to EN 15804+A1: 1 closer (6.19kg)

Parameter	Unit	A1-A3	A4	A5	C3	D
Global warming potential	[kg CO <sub>2</sub> -Eq.]	17.20	1.37	0.40	0.20	0.00
Depletion potential of the stratospheric ozone layer	[kg CFC11-Eq.]	7.20E-12	1.09E-16	9.51E-17	2.19E-16	-1.11E-2
Acidification potential of land and water	[kg SO <sub>2</sub> -Eq.]	6.15E-2	3.12E-2	8.27E-5	4.36E-5	-7.72E-4
Eutrophication potential	[kg (PO <sub>4</sub> ) <sup>3</sup> -Eq.]	4.07E-3	3.53E-3	1.56E-5	9.44E-6	-1.21E-3
Formation potential of tropospheric ozone photochemical oxidants	[kg ethene-Eq.]	5.10E-3	9.39E-4	5.47E-6	3.45E-6	-3.48E-4
Abiotic depletion potential for non-fossil resources	[kg Sb-Eq.]	8.58E-4	4.52E-8	7.76E-9	3.54E-8	-3.02E+1
Abiotic depletion potential for fossil resources	[MJ]	198.00	17.90	0.11	0.14	-0.38

### RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A1: 1 closer (6.19kg)

Parameter	Unit	A1-A3	A4	A5	C3	D
Renewable primary energy as energy carrier	[MJ]	33.25	0.07	4.48	0.04	0.00
Renewable primary energy resources as material utilization	[MJ]	4.46	0.00	-4.46	0.00	-0.38
Total use of renewable primary energy resources	[MJ]	37.70	0.07	0.02	0.04	-30.90
Non-renewable primary energy as energy carrier	[MJ]	208.90	17.90	0.13	0.26	0.00
Non-renewable primary energy as material utilization	[MJ]	0.10	0.00	0.00	-0.10	-30.90
Total use of non-renewable primary energy resources	[MJ]	209.00	17.90	0.13	0.16	0.00
Use of secondary material	[kg]	5.56	0.00	0.00	0.00	0.00
Use of renewable secondary fuels	[MJ]	0.00	0.00	0.00	0.00	0.00
Use of non-renewable secondary fuels	[MJ]	0.00	0.00	0.00	0.00	-0.01
Use of net fresh water	[m <sup>3</sup> ]	0.14	0.00	0.00	0.00	0.00

### RESULTS OF THE LCA – WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A1: 1 closer (6.19kg)

Parameter	Unit	A1-A3	A4	A5	C3	D
Hazardous waste disposed	[kg]	8.00E-6	2.32E-9	2.48E-10	1.45E-9	-7.30E-2
Non-hazardous waste disposed	[kg]	1.68	0.00	0.01	0.04	0.00
Radioactive waste disposed	[kg]	4.05E-3	6.28E-6	7.43E-6	6.37E-6	0.00E+0
Components for re-use	[kg]	0.00	0.00	0.00	0.00	0.00
Materials for recycling	[kg]	0.00	0.00	0.00	1.49	0.00
Materials for energy recovery	[kg]	0.00	0.00	0.00	0.00	0.00
Exported electrical energy	[MJ]	0.00	0.00	0.60	0.22	0.00
Exported thermal energy	[MJ]	0.00	0.00	1.09	0.57	0.00

## References

### ANSI/BHMA A156.4

ANSI/BHMA A156.4 - 2013, Door controls - Closers

**Candidate List** of REACH Regulation /1907/2006/EC (date: 16.01.2020)

### ECHA

European Chemicals Agency

### EN 1154

EN 1154:2003-04, Building hardware - Controlled door closing devices

### EN 1155

EN 1155:1997 + A1:2002, Building hardware - Electrically powered hold-open devices for swing doors - Requirements and test methods (includes amendment A1:2002)

### EN 15804

EN 15804:2012-04 Sustainability of construction works - Environmental product declarations - Core rules for the product category of construction products



**GaBi ts**

thinkstep AG, GaBi Software System and Database for Life Cycle Engineering (SP39). 1992-2019 Copyright thinkstep AG

**ISO 9001**

Quality Management System - ISO 9001:2015

**ISO 14001**

Environmental Management System - ISO 14001:2015

**ISO 14040**

EN ISO 14040:2006, Environmental management - Life cycle assessment - Principles and framework

**ISO 14044**

EN ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines

**ISO 50001**

Energy Management System - ISO 50001:2011

**PCR Part A**

Institut Bauen und Umwelt e.V., Product Category Rules for Construction Products from the range of

Environmental Product Declarations of Institut Bauen und Umwelt (IBU), Part A: Calculation Rules for the Life Cycle Assessment and Requirements on the Background Report.

**PCR Part B**

PCR Guidance-Texts for Building-Related Products and Services. From the range of Environmental Product Declarations of Institute Construction and Environment e.V. (IBU). Part B: Requirements on the EPD for building hardware products

**REACH**

Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), Regulation (EC) No 1907/2006

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