

ENVIRONMENTAL PRODUCT DECLARATION

as per ISO 14025 and EN 15804+A2




Owner of the Declaration	dormakaba International Holding GmbH
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
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Valid to	15.08.2026

justo FLIPP
dormakaba

www.ibu-epd.com | <https://epd-online.com>



General Information

dormakaba Programme holder IBU – Institut Bauen und Umwelt e.V. Panoramastr. 1 10178 Berlin Germany	justo FLIPP Owner of the declaration dormakaba International Holding GmbH DORMA Platz 1 58256 Ennepetal Germany
Declaration number EPD-DOR-20210281-CBA1-EN	Declared product / declared unit 1 specific Room Partition System (1 system with a size of 9 m²)
This declaration is based on the product category rules: Room partition systems, 01.2019 (PCR checked and approved by the SVR)	Scope: This EPD refers to the specific Room Partition System: justo FLIPP. This system is manufactured by dormakaba. The system components are: base profiles, seals and accessories. Panes are not included in this EPD. The year of data collection is 2020. The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences. The EPD was created according to the specifications of <i>EN 15804+A2</i> . In the following, the standard will be simplified as <i>EN 15804</i> .
Issue date 22.10.2021	Verification The standard <i>EN 15804</i> serves as the core PCR Independent verification of the declaration and data according to <i>ISO 14025:2010</i> <input type="checkbox"/> internally <input checked="" type="checkbox"/> externally
Valid to 15.08.2026	
 Dipl. Ing. Hans Peters (chairman of Institut Bauen und Umwelt e.V.)	 Dr.-Ing. Wolfram Trinius (Independent verifier)
 Dr. Alexander Röder (Managing Director Institut Bauen und Umwelt e.V.)	

Product

Product description/Product definition

Retrofittability and deconstructability - These are just two of the convincing attributes which dormakaba's Room Partition Systems have in common. Narrow aluminum profiles frame glass panels or other partitioning material, thus creating new rooms in available space. Integrated doors, whether pivoting or sliding, provide access while locking systems ensure the desired security.

justo FLIPP is a line of multisolution interior glass systems with a wide range of solutions that match all requirements of every installation environment. Easy to install and easy to adjust. The systems are suitable for offices and commercial spaces that want to enhance and refresh their look. Interior glass opens offices to light and collaboration in order to facilitate communication and visibility. The system is produced in Sofia (Bulgaria).

For the use and application of UNIQUIN and justo FLIPP, the following standards apply:

- ISO 10140-2
- EN 1191
- EN 1670

Application

Room Partition Systems can be used for:

- Offices
- Banks
- Insurance companies
- Hotels
- Schools
- Universities
- Syms
- Hospitals

- Nursing homes
- Residential

Technical Data

The declared product (9 m² and 19,3 m profiles) has the following technical properties:

Name	Value	Unit
Total system measurements	h = max. 3000	mm
Intermediate fixed panel	w = min. 500 / h = max. 3000	mm
Wall-mounted fixed panel	w = min. 300 / h = max. 3000	mm
Pane material	Glass (TSG, LSG of 2 x TSG), wood (8 - 12 mm)	
Sound protection test acc. to DIN EN ISO 10140	up to 35	dB
Structural analysis / Proof of stability acc. to	DIN 18008 / DIN 4103	
Maximum door weight including all	60	kg

fittings for glass doors		
Frame height	up to 2500	mm
Frame width	up to 1000	mm
Weight per system	23,4	kg

For the Room Partition Systems, no legal provisions for harmonisation of the EU exist.

Base materials/Ancillary materials

The composition of the product is the following:

- Base profiles: 90%
- Accessories: 6%
- Seals: 4%

The product/s include/s partial articles which contain substances listed in the Candidate List of *REACH* Regulation 1907/2006/EC (date: 19.01.2021) exceeding 0.1 percentage by mass: no

Reference service life

The reference service life amounts to 30 years (see table of *Federal Institute for Research on Building, Urban Affairs and Spatial Development (BBSR)*).

LCA: Calculation rules

Declared Unit

The declared unit is 1 specific Room Partition System (9 m²): justo FLIPP

Declared unit

Name	Value	Unit
Declared unit	9	m ²
Conversion factor to 1 kg	0.043	-
Declared unit	1	system
Weight per system	23,4	kg
Area	9	m ²
Length of profiles	19,3	m

System boundary

The type of EPD is: cradle to gate with options, modules C1–C4, and module D (A1–A3 + C + D and additional modules: A4 + A5)

Production - Module A1-A3

The product stage includes :

- A1, raw material extraction, processing of secondary material input (e.g. recycling processes),
- A2, transport to the manufacturer,
- A3, manufacturing and assembly, processing and mechanical treatments,

including provision of all materials, products and energy, as well as waste processing up to the end-of-

waste state.

Construction stage - Modules A4-A5

The construction process stage includes:

- A4, transport to the building site,
- A5, treatment of waste packaging materials arising during installation into the building.

End-of-life stage– Modules C1-C4 and D

The end-of-life stage includes:

- C1, de-construction, demolition;
 - C2, transport to waste processing;
 - C3, waste processing for reuse, recovery and/or recycling;
 - C4, disposal;
- including provision and all transport, provision of all materials, products and related energy and water use. Module D (Benefits and loads beyond the system boundary) includes:
- D, recycling potentials, expressed as net impacts and benefits.

Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account.

Background database: GaBi ts, SP40.

LCA: Scenarios and additional technical information

Characteristic product properties

Information on biogenic Carbon

Information on describing the biogenic Carbon Content on biogenic Carbon

Name	Value	Unit
Biogenic Carbon Content in product	0.07	kg C
Biogenic Carbon Content in accompanying packaging	0,11	kg C

The following technical scenario information is required for the declared modules

Transport to the building site (A4)

Name	Value	Unit
Litres of fuel	0.066	l/100km
Transport distance	100	km
Capacity utilisation (including empty runs)	55	%

Installation into the building (A5)

Name	Value	Unit
Waste packaging (Paper)	0,30	kg

End of life (C1-C4)

C1: The product dismantling from the building is done manually without environmental burden.

C2: Transport to waste treatment at end of life is 50km.

Name	Value	Unit
Recycling	22.66	kg
Energy recovery	0.86	kg
Transportation	50	km

Reuse, recovery and/or recycling potentials (D), relevant scenario information

Collection rate is 100%.

LCA: Results

Disclaimer:

EP-freshwater: This indicator has been calculated as "kg P eq" as required in the characterization model (EUTREND model, Struijs et al., 2009b, as implemented in ReCiPe; <http://eplca.jrc.ec.europa.eu/LCDN/developerEF.xhtml>).

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; ND = MODULE OR INDICATOR NOT DECLARED; MNR = MODULE NOT RELEVANT)

PRODUCT STAGE			CONSTRUCTION PROCESS STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	ND	ND	MNR	MNR	MNR	ND	ND	X	X	X	X	X

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT according to EN 15804+A2: 1 Room Partition System - justo FLIPP (9 m²)

Core Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP-total	[kg CO ₂ -Eq.]	2.08E+2	2.10E-1	4.23E-1	0.00E+0	1.04E-1	2.19E+0	3.02E-3	-1.28E+2
GWP-fossil	[kg CO ₂ -Eq.]	2.08E+2	2.01E-1	1.06E-2	0.00E+0	9.92E-2	2.19E+0	3.00E-3	-1.28E+2
GWP-biogenic	[kg CO ₂ -Eq.]	-5.98E-1	9.28E-3	4.12E-1	0.00E+0	4.58E-3	5.10E-5	1.03E-5	-4.23E-1
GWP-luluc	[kg CO ₂ -Eq.]	8.52E-2	4.78E-6	6.95E-6	0.00E+0	2.36E-6	1.24E-4	8.64E-6	-2.04E-2
ODP	[kg CFC11-Eq.]	1.90E-11	2.12E-17	7.62E-17	0.00E+0	1.05E-17	1.10E-15	1.11E-17	-1.05E-9
AP	[mol H ⁺ -Eq.]	9.77E-1	2.01E-4	1.18E-4	0.00E+0	9.93E-5	3.90E-4	2.15E-5	-4.92E-1
EP-freshwater	[kg PO ₄ -Eq.]	1.29E-4	4.30E-8	1.49E-8	0.00E+0	2.12E-8	1.76E-7	5.16E-9	-6.73E-5
EP-marine	[kg N-Eq.]	1.38E-1	6.40E-5	4.27E-5	0.00E+0	3.16E-5	8.79E-5	5.55E-6	-6.39E-2
EP-terrestrial	[mol N-Eq.]	1.50E+0	7.11E-4	5.33E-4	0.00E+0	3.51E-4	1.77E-3	6.09E-5	-6.94E-1
POCP	[kg NMVOC-Eq.]	4.24E-1	1.81E-4	1.13E-4	0.00E+0	8.93E-5	2.43E-4	1.68E-5	-2.02E-1
ADPE	[kg Sb-Eq.]	2.37E-3	6.02E-9	1.20E-9	0.00E+0	2.97E-9	1.51E-8	2.70E-10	-7.22E-4
ADPF	[MJ]	2.75E+3	2.85E+0	1.33E-1	0.00E+0	1.41E+0	1.01E+0	3.94E-2	-1.84E+3
WDP	[m³ world-Eq deprived]	2.99E+1	3.94E-4	5.24E-2	0.00E+0	1.94E-4	2.24E-1	3.15E-4	-5.85E+0

Caption: GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources; WDP = Water (user) deprivation potential

RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A2: 1 Room Partition System - justo FLIPP (9 m²)

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
PERE	[MJ]	1.11E+3	8.98E-3	3.60E+0	0.00E+0	4.43E-3	2.64E+0	5.16E-3	-8.92E+2
PERM	[MJ]	5.96E+0	0.00E+0	-3.58E+0	0.00E+0	0.00E+0	-2.38E+0	0.00E+0	0.00E+0
PERT	[MJ]	1.11E+3	8.98E-3	2.42E-2	0.00E+0	4.43E-3	2.64E-1	5.16E-3	-8.92E+2
PENRE	[MJ]	2.72E+3	2.85E+0	1.33E-1	0.00E+0	1.41E+0	3.25E+1	3.94E-2	-1.84E+3
PENRM	[MJ]	3.15E+1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	-3.15E+1	0.00E+0	0.00E+0
PENRT	[MJ]	2.75E+3	2.85E+0	1.33E-1	0.00E+0	1.41E+0	1.01E+0	3.94E-2	-1.84E+3
SM	[kg]	9.03E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
RSF	[MJ]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
NRSF	[MJ]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
FW	[m³]	2.69E+0	1.61E-5	1.23E-3	0.00E+0	7.96E-6	5.35E-3	9.94E-6	-1.55E+0

Caption: PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

RESULTS OF THE LCA – WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A2: 1 Room Partition System - justo FLIPP (9 m²)

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
HWD	[kg]	1.95E-6	2.77E-10	1.97E-10	0.00E+0	1.37E-10	3.87E-9	6.01E-10	-1.57E-6
NHWD	[kg]	5.34E+1	2.92E-4	1.32E-2	0.00E+0	1.44E-4	2.27E-1	1.98E-1	-3.48E+1
RWD	[kg]	1.61E-1	3.06E-6	7.01E-6	0.00E+0	1.51E-6	3.77E-5	4.49E-7	-2.11E-1
CRU	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
MFR	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	2.27E+1	0.00E+0	0.00E+0
MER	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
EEE	[MJ]	0.00E+0	0.00E+0	6.39E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
EET	[MJ]	0.00E+0	0.00E+0	1.16E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0

Caption: HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy

RESULTS OF THE LCA – additional impact categories according to EN 15804+A2-optional:

1 Room Partition System - justo FLIPP (9 m²)

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
PM	[Disease Incidence]	9.94E-6	1.06E-9	6.55E-10	0.00E+0	5.22E-10	4.97E-9	2.67E-10	-7.97E-6
IRP	[kBq U235-Eq.]	3.18E+1	4.37E-4	1.08E-3	0.00E+0	2.16E-4	3.39E-3	4.62E-5	-4.26E+1
ETP-fw	[CTUe]	1.02E+3	2.02E+0	6.33E-2	0.00E+0	9.97E-1	3.81E-1	2.25E-2	-7.05E+2
HTP-c	[CTUh]	2.95E-7	3.80E-11	3.35E-12	0.00E+0	1.88E-11	3.30E-11	3.34E-12	-2.71E-8
HTP-nc	[CTUh]	2.65E-6	1.62E-9	1.45E-10	0.00E+0	8.02E-10	3.34E-9	3.68E-10	-5.69E-8
SQP	[-]	2.85E+2	7.32E-3	3.54E-2	0.00E+0	3.61E-3	3.04E-1	8.22E-3	-5.20E+1
Caption	PM = Potential incidence of disease due to PM emissions; IR = Potential Human exposure efficiency relative to U235; ETP-fw = Potential comparative Toxic Unit for ecosystems; HTP-c = Potential comparative Toxic Unit for humans (cancerogenic); HTP-nc = Potential comparative Toxic Unit for humans (not cancerogenic); SQP = Potential soil quality index								

Disclaimer 1 – for the indicator “potential Human exposure efficiency relative to U235”.

This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 – for the indicators: “abiotic depletion potential for fossil resources”, “abiotic depletion potential for non-fossil resources”, “water (user) deprivation potential”, “deprivation-weighted water consumption”, “potential comparative toxic unit for ecosystems”, “potential comparative toxic unit for humans - cancer effects”, “potential comparative toxic unit for humans – non-cancer effects”, “potential soil quality index”.

The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

References

BBSR

Nutzungsdauern von Bauteilen für
Lebenszyklusanalysen nach Bewertungssystem
Nachhaltiges Bauen (BNB), 24.02.2017,
www.nachhaltigesbauen.de.

EN 1191:2013/2002

Windows and doors - Resistance to repeated opening
and closing - Test method.

EN 15804:2019+A2

EN 15804:2019+A2 (in press), Sustainability of
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Declarations — Core rules for the product category of
construction products.

EN 1670:2007

Building hardware - Corrosion resistance -
Requirements and test methods.

ISO 10140-2

Acoustics - Laboratory measurement of sound
insulation of building elements - Part 2: Measurement
of airborne sound insulation.

Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

Regulation (EC) No 1907/2006 (date: 19.01.2021) of
the European Parliament and of the Council on the
Registration, Evaluation, Authorisation and Restriction
of Chemicals (REACH).

Further References

European Chemicals Agency (ECHA)

<https://echa.europa.eu/de/>

GaBi ts documentation

GaBi life cycle inventory data documentation
(<https://www.gabisoftware.com/support/gabi/gabidatabase-2020-lci-documentation/>).

GaBi ts software

Sphera Solutions GmbH
Gabi Software System and Database for Life Cycle
Engineering 1992-2020 Version 10.0.0.71
University of Stuttgart Leinfelden-Echterdingen.

IBU

Institut Bauen und Umwelt e.V.: General Programme
Instructions for the Preparation of EPDs at the Institut
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Bauen und Umwelt e.V., 2016. www.ibu-epd.com.

PCR Part A

PCR – Part A: Calculation Rules for the Life Cycle
Assessment and Requirements on the Project Report
according to EN 15804+A2:2019, Version 1.0, Institut
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PCR Part B

PCR – Part B: Requirements on the EPD for Building
Hardware product, version 1.2, Institut Bauen und
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