

ENVIRONMENTAL PRODUCT DECLARATION

as per ISO 14025 and EN 15804+A2

Owner of the Declaration	dormakaba International Holding GmbH
Publisher	Institut Bauen und Umwelt e.V. (IBU)
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Declaration number	EPD-DOR-20230248-CBA1-EN
Issue date	30.06.2023
Valid to	29.06.2028

Saffire LX Series dormakaba

www.ibu-epd.com | <https://epd-online.com>



ECO PLATFORM

EPD
VERIFIED



General Information

dormakaba

Programme holder

IBU – Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

Declaration number

EPD-DOR-20230248-CBA1-EN

This declaration is based on the product category rules:

Electronic and physical Access Control Systems, 01.08.2021
(PCR checked and approved by the SVR)

Issue date

30.06.2023

Valid to

29.06.2028

Dipl.-Ing. Hans Peters
(Chairman of Institut Bauen und Umwelt e.V.)

Dipl.-Ing. Hans Peters
(Managing Director Institut Bauen und Umwelt e.V.)

Saffire LX Series

Owner of the declaration

dormakaba International Holding GmbH
DORMA Platz 1
58256 Ennepetal
Germany

Declared product / declared unit

1 piece of the product: Mortise Lock Saffire LX-M, consisting of the following items:

- Mortise Lock Saffire LX-M
- Lever handle
- Fixing materials
- Product packaging

Scope:

This Environmental Product Declaration refers to a specific mortise lock manufactured by dormakaba. The EPD is representative for the Saffire LX Series. The production site is located in Montreal (Canada).

Data represents the year 2022.

The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

The EPD was created according to the specifications of EN 15804+A2. In the following, the standard will be simplified as *EN 15804*.

Verification

The standard EN 15804 serves as the core PCR	
Independent verification of the declaration and data according to ISO 14025:2011	
<input type="checkbox"/>	internally
<input checked="" type="checkbox"/>	externally

Matthias Klingler,
(Independent verifier)

Product

Product description/Product definition

The Saffire LX-M Mortise Lock is a sleek, contemporary Radio Frequency Identification (RFID) lock with a small footprint designed with the latest connectivity and security conveniences for multi-housing properties. The Saffire LX-M provides an easy-to-use, secure, and flexible solution. With its sleek curves and clean aesthetics, Saffire LX-M results in a lock design that integrates seamlessly with your property décor.

The mortise lock is equipped with Bluetooth Low Energy (BLE) Technology, which gives today's residents the added convenience of using a smart device in addition to RFID fobs for access units, common areas and the perimeter. Our key delivery platform issues and authenticates mobile credentials through BlueSky, dormakaba's mobile access app.

For the use and application of the product the representative national provisions apply. For the Saffire LX Series, the standards which can be applied are the following:

- ANSI A156.13
- ANSI A156.25
- UL 10C
- ULC S-104
- EN 12209
- EN 1634-1
- EN 1363-1

Application

The Saffire LX series is the ideal application for:

- New construction projects
- Areas where doors are being replaced
- Access control for resident units and common areas
- Multihousing properties
- Hotels

Technical Data

The Saffire LX-M Mortise Lock series has the following technical properties:

Name	Value	Unit
Electronic mortise lock set with contactless RFID reader	1	piece
Handling	left/right	reversible
Door Thickness max.	66	mm
Standard Backset	70	mm
Batteries	3	AA
Mobile Access	BLE	enabled
Audit memory	4000	events

LCA: Calculation rules

Declared Unit

The declared unit is 1 piece of the product: Saffire LX-M

Name	Value	Unit
Declared unit	1	pce.
Mass reference of declared product	3,75	kg/pce

System boundary

The products are not harmonised in accordance with the Construction Product Regulations (CPR) but in accordance with other provisions for harmonisation of the EU. Compliance with the European Union Directive and technical specifications:

- Directive (EU) No 2011/65 (RoHS)
- Regulation (EC) No 1907/2006 (REACH)
- ANSI A156.13
- ANSI A156.25
- UL 10C
- ULC S-104
- EN 12209
- EN 1634-1
- EN 1363-1

Base materials/Ancillary materials

The major material composition including the packaging of the product is listed below:

Name	Value	Unit
Steel	43	%
Zinc	38	%
Paper	13	%
Electronics	3	%
Plastics	2	%

The product includes partial articles which contain substances listed in the Candidate List of REACH Regulation 1907/2006/EC (date: 17.01.2023) exceeding 0.1 percentage by mass: no

The Candidate List can be found on the ECHA website: <https://echa.europa.eu/de/home>.

Reference service life

The reference service life for the Saffire LX Series amounts to 10 years, depending on the application and frequency of use. For repairs and renewals, suitable spare parts are available. The mortise lock series is tested and certified to *BHMA A156.13*, meaning they are designed to withstand a minimum of 1.000.000 cycles.

The type of EPD is: cradle to gate with options, modules C1–C4, and module D (A1–A3 + C + D and additional modules: A4 + A5 + B2)

Production - Modules A1-A3

The product stage includes:

— A1, raw material extraction, processing and mechanical treatments, processing of secondary material input (e.g. recycling processes),

- A2, transport to the manufacturer,
- A3, manufacturing and assembly including provision of all materials, products and energy, as well as waste processing up to the end-of-waste state.

Construction stage - Modules A4-A5

The construction process stage includes:

- A4, transport to the building site;
 - A5, installation into the building;
- including provision of all materials, products and energy, as well as waste processing up to the end-of-waste state or disposal of final residues during the construction process stage.

Maintenance

– Module B2

This module includes the production and the end of life of the batteries. The potential use of batteries is declared in module B2.

End-of-life stage– Modules C1-C4 and D

The end-of-life stage includes:

- C1, de-construction, demolition;
- C2, transport to waste processing;

- C3, waste processing for reuse, recovery and/or recycling;
 - C4, disposal;
- including provision and all transport, provision of all materials, products and related energy and water use.

Module D (Benefits and loads beyond the system boundary) includes:

- D, recycling potentials, expressed as net impacts and benefits.

Geographic Representativeness

Land or region, in which the declared product system is manufactured, used or handled at the end of the product's lifespan: Global

Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account. GaBi, SP40

LCA: Scenarios and additional technical information

Characteristic product properties of biogenic carbon

Information on describing the biogenic Carbon Content at factory gate

Name	Value	Unit
Biogenic carbon content in accompanying packaging	0,17	kg C

Transport to the building site (A4)

Name	Value	Unit
Litres of fuel	0.00276	l/100km
Capacity utilisation (including empty runs) via medium truck	55	%
Transport distance via medium truck	100	km

The product is transported via truck. The product is stored in the dormakaba logistic centre in Montreal. The main distribution region is North America. In order to allow scaling to a specific point of installation 100 km are declared.

Installation into the building (A5)

Name	Value	Unit
Waste packaging (paper)	0,471	kg

Maintenance (B2)

Name	Value	Unit
Use of batteries	5	pieces

dormakaba Mortise Lock Saffire LX series are operated using a battery and are not connected to mains electricity. The batteries are provided by dormakaba. During the operation of the product, the only energy consumption comes from the battery use. The battery must be exchanged on average 5 times over

the declared service life. In order to allow scaling, the exchange of 1 battery is declared in the LCA.

Reference service life

Name	Value	Unit
Life Span according to the manufacturer	10	a

End of life (C1-C4)

C1: The product dismantling from the building is done manually without environmental burden.

C2: Transport to waste management: 50 km.

Name	Value	Unit
Collected separately	3.28	kg
Recycling	3.12	kg
Energy recovery	0.0635	kg
Landfilling	0.092	kg

The product is disassembled in a recycling process. Material recycling is then assumed for the metals and electronics. The plastic components are assumed to be incinerated with energy recovery. Minor proportions of residues arising from the recycling process are landfilled. Region for the End of Life is: Global.

Reuse, recovery and/or recycling potentials (D), relevant scenario information

Name	Value	Unit
Recycling	100	%

The collection rate is 100 %.

LCA: Results

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; ND = MODULE OR INDICATOR NOT DECLARED; MNR = MODULE NOT RELEVANT)

Product stage			Construction process stage		Use stage							End-of-life stage				Benefits and loads beyond the system boundaries
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	X	MNR	MNR	MNR	MND	MND	X	X	X	X	X

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT according to EN 15804+A2: 1 piece Saffire LX Series

Parameter	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
GWP-total	kg CO ₂ eq	1.04E+01	3.3E-02	6.68E-01	2.09E-01	0	1.4E-02	2.38E-01	1E-03	-6.15E+00
GWP-fossil	kg CO ₂ eq	1.11E+01	3.1E-02	1.7E-02	2.09E-01	0	1.4E-02	2.38E-01	1E-03	-6.14E+00
GWP-biogenic	kg CO ₂ eq	-7.2E-01	1E-03	6.51E-01	2.88E-04	0	6.31E-04	5.54E-06	4.77E-06	-7E-03
GWP-luluc	kg CO ₂ eq	1.4E-02	7.46E-07	1.1E-05	8.67E-05	0	3.25E-07	1.34E-05	4.02E-06	-6E-03
ODP	kg CFC11 eq	1.39E-10	3.31E-18	1.2E-16	7.19E-16	0	1.44E-18	1.2E-16	5.18E-18	-2.82E-14
AP	mol H ⁺ eq	5.3E-02	3.14E-05	1.87E-04	2.11E-03	0	1.37E-05	4.23E-05	1E-05	-2.9E-02
EP-freshwater	kg P eq	4.89E-05	6.7E-09	2.35E-08	1.48E-07	0	2.92E-09	1.91E-08	2.4E-09	-1.5E-05
EP-marine	kg N eq	8.89E-03	9.98E-06	6.75E-05	2.54E-04	0	4.35E-06	9.54E-06	2.58E-06	-4E-03
EP-terrestrial	mol N eq	1.04E-01	1.11E-04	8.42E-04	2.32E-03	0	4.84E-05	1.93E-04	2.83E-05	-4.3E-02
POCP	kg NMVOC eq	2.8E-02	2.82E-05	1.79E-04	7.85E-04	0	1.23E-05	2.64E-05	7.8E-06	-1.4E-02
ADPE	kg Sb eq	6.05E-03	9.39E-10	1.9E-09	9.05E-06	0	4.1E-10	1.64E-09	1.25E-10	-2E-03
ADPF	MJ	1.6E+02	4.44E-01	2.11E-01	2.37E+00	0	1.94E-01	1.1E-01	1.8E-02	-7.87E+01
WDP	m ³ world eq deprived	3.77E+00	6.14E-05	8.3E-02	2.3E-02	0	2.68E-05	2.4E-02	1.46E-04	-1.52E+00

GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources; WDP = Water (user) deprivation potential

RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A2: 1 piece Saffire LX Series

Parameter	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
PERE	MJ	6.06E+01	1E-03	5.69E+00	1.97E-01	0	6.11E-04	2.9E-02	2E-03	-1.68E+01
PERM	MJ	5.65E+00	0	-5.65E+00	0	0	0	0	0	0
PERT	MJ	6.62E+01	1E-03	3.8E-02	1.97E-01	0	6.11E-04	2.9E-02	2E-03	-1.68E+01
PENRE	MJ	1.58E+02	4.45E-01	2.11E-01	2.37E+00	0	1.94E-01	2.21E+00	1.8E-02	-7.87E+01
PENRM	MJ	2.1E+00	0	0	0	0	0	-2.1E+00	0	0
PENRT	MJ	1.6E+02	4.45E-01	2.11E-01	2.37E+00	0	1.94E-01	1.1E-01	1.8E-02	-7.87E+01
SM	kg	1.59E+00	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0
FW	m ³	1.11E-01	2.51E-06	2E-03	7.23E-04	0	1.1E-06	5.81E-04	4.62E-06	-5.3E-02

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

RESULTS OF THE LCA - WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A2:

1 piece Saffire LX Series

Parameter	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
HWD	kg	2.1E-06	4.31E-11	3.11E-10	1.15E-08	0	1.88E-11	4.2E-10	2.79E-10	-1.85E-06
NHWD	kg	8.2E-01	4.55E-05	2.1E-02	1E+00	0	1.98E-05	2.5E-02	9.2E-02	1.7E-02
RWD	kg	1.1E-02	4.77E-07	1.11E-05	4.87E-05	0	2.08E-07	4.09E-06	2.09E-07	-3E-03
CRU	kg	0	0	0	0	0	0	0	0	0
MFR	kg	0	0	0	0	0	0	3.08E+00	0	0
MER	kg	0	0	0	0	0	0	0	0	0
EEE	MJ	0	0	1.01E+00	0	0	0	4.51E-01	0	0
EET	MJ	0	0	1.83E+00	0	0	0	1.04E+00	0	0

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy

RESULTS OF THE LCA – additional impact categories according to EN 15804+A2-optional:

1 piece Saffire LX Series

Parameter	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
PM	Disease incidence	6.25E-07	1.65E-10	1.04E-09	7.58E-08	0	7.19E-11	5.4E-10	1.24E-10	-4.07E-07
IR	kBq U235 eq	1.17E+00	6.82E-05	2E-03	5.24E-03	0	2.97E-05	3.68E-04	2.15E-05	-4.07E-01
ETP-fw	CTUe	8.38E+01	3.15E-01	1E-01	6.06E-01	0	1.37E-01	4.1E-02	1E-02	-3.6E+01
HTP-c	CTUh	4.58E-07	5.92E-12	5.29E-12	9.7E-11	0	2.58E-12	3.58E-12	1.55E-12	1.6E-08
HTP-nc	CTUh	7.55E-07	2.53E-10	2.29E-10	3.41E-09	0	1.1E-10	3.62E-10	1.71E-10	2.16E-06
SQP	SQP	1.28E+02	1E-03	5.6E-02	4.61E-01	0	4.98E-04	3.3E-02	4E-03	-6.39E+00

PM = Potential incidence of disease due to PM emissions; IR = Potential Human exposure efficiency relative to U235; ETP-fw = Potential comparative Toxic Unit for ecosystems; HTP-c = Potential comparative Toxic Unit for humans (cancerogenic); HTP-nc = Potential comparative Toxic Unit for humans (not cancerogenic); SQP = Potential soil quality index

Disclaimer 1 – for the indicator IRP

This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure or radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 – for the indicators ADPE, ADPF, WDP, ETP-fw, HTP-c, HTP-nc, SQP

The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high as there is limited experience with the indicator. This EPD was created using a software tool.

References

ANSI A156.25:2023

ANSI A156.25:2023, Electrified Locking Devices

ANSI A156.13:2022

ANSI A156.13:2022, Mortise Locks

UL 10C:2016

UL 10C:2016-06, Standard for Safety Positive Pressure Fire Tests of Door Assemblies

ULC CAN-S104:2020

ULC CAN-S104:2020-08, Standard Method for Fire Tests of Door Assemblies

EN 12209:2016

EN 12209:2016, Building hardware - Mechanically operated locks and locking plates - Requirements and test methods

EN 1634-1:2018

EN 1634-1:2018-04, Fire resistance and smoke control tests for door and shutter assemblies, openable windows and elements of building hardware

DIN EN 1363-1:2020-05

DIN EN 1363-1:2020-05, Fire resistance tests - Part 1: General requirements

DIN EN ISO 14025:

DIN EN ISO 14025:2011-10, Environmental labels and declarations — Type III environmental declarations - Principles and procedures

EN 15804:2019+A2

EN 15804:2019+A2 (in press), Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products.

REACH

Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals

ROHS3 Directive

Directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS), Directive (EU) No 2011/65

Further References

IBU 2021

General Instructions for the EPD programme of Institut Bauen und Umwelt e.V. Version 2.0, Berlin: Institut Bauen und Umwelt e.V., 2021. www.ibu-epd.com

GaBi

Sphera Solutions GmbH
Gabi Software System and Database for Life Cycle Engineering 1992-2020
Version 10.0.0.71
University of Stuttgart
Leinfelden-Echterdingen

GaBi ts documentation

GaBi life cycle inventory data documentation (<https://www.gabi-software.com/support/gabi/gabidatabase-2020-lci-documentation/>).

LCA-tool dormakaba

LCA tool, ESC
LCA-Tool No.: IBU-DOR-202109-LT1-EN.
Developed by Sphera Solutions GmbH

PCR Part A

PCR – Part A: Calculation Rules for the Life Cycle Assessment and Requirements on the Project Re-port according to EN 15804+A2:2019, Version 1.0, Institut Bauen und Umwelt e.V., www.ibu-epd.com.

PCR Part B

PCR – Part B: Requirements on the EPD for Building Hardware product, version 1.2, Institut Bauen und Umwelt e.V., www.ibu-epd.com, 2019.



Publisher

Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

+49 (0)30 3087748- 0
info@ibu-epd.com
www.ibu-epd.com



Programme holder

Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

+49 (0)30 3087748- 0
info@ibu-epd.com
www.ibu-epd.com



Author of the Life Cycle Assessment

dormakaba International Holding GmbH
DORMA Platz 1
58256 Ennepetal
Germany

+49 2333 793-0
info.de@dormakaba.com
www.dormakaba.com



Owner of the Declaration

dormakaba International Holding GmbH
DORMA Platz 1
58256 Ennepetal
Germany

+49 2333 793-0
info.de@dormakaba.com
www.dormakaba.com