

# How Supply Chain leaders are getting proactive with process optimization



401

Supply Chain leaders took part in our global survey

84%

say they urgently need to improve process understanding

93%

believe there's untapped value in their processes

## Supply Chain teams are in a reactive no-win cycle

83%

say the quality of their processes can help them mitigate the impact of supply chain disruptions

But too much time spent in **"firefighting mode"** is the biggest factor preventing them from understanding and improving their processes

## They face multiple challenges and unpredictability is the norm

They see their biggest supply chain challenges as:

- ① Increasing freight or shipping costs
- ② Stock or raw material shortages
- ③ Increasing supply chain complexity
- ④ Difficulties forecasting demand
- ⑤ Lack of supply chain visibility

54%

Surprisingly, only 54% agree supply chain disruptions are now a day-to-day occurrence

88%

But 88% say it's more important than ever to focus on what *can* be controlled to mitigate risk

## Supply Chain teams are embracing emerging tech

**70%**

are using new solutions for supply chain visibility

**92%**

plan to use process mining in the next 12 months

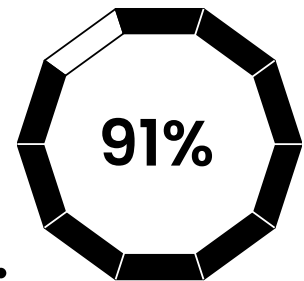
**81%**

expect to use AI to improve processes in the coming year

## AI is embedded in supply chain operations

### Supply Chain teams are using AI for:

	Already use	Plan to use
Automated inventory management	55%	40%
Warehouse automation	49%	49%
Demand forecasting	48%	49%
Supplier relationship management	48%	45%
Logistics automation	48%	51%
Automated quality checks	40%	48%
Transport network and route planning	40%	46%



say AI needs the context of how their business runs to be effectively deployed

## Get proactive with Celonis Process Intelligence

[Read the full Supply Chain report](#)

Celonis Process Intelligence is the first-of-its kind connective tissue for your supply chain, helping you see, understand, and unify your processes, end-to-end, across the organization. With AI-powered Process Intelligence, you can get out of firefighting mode, and take a more proactive approach to delivering value.

